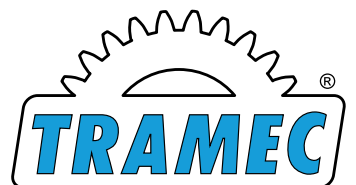
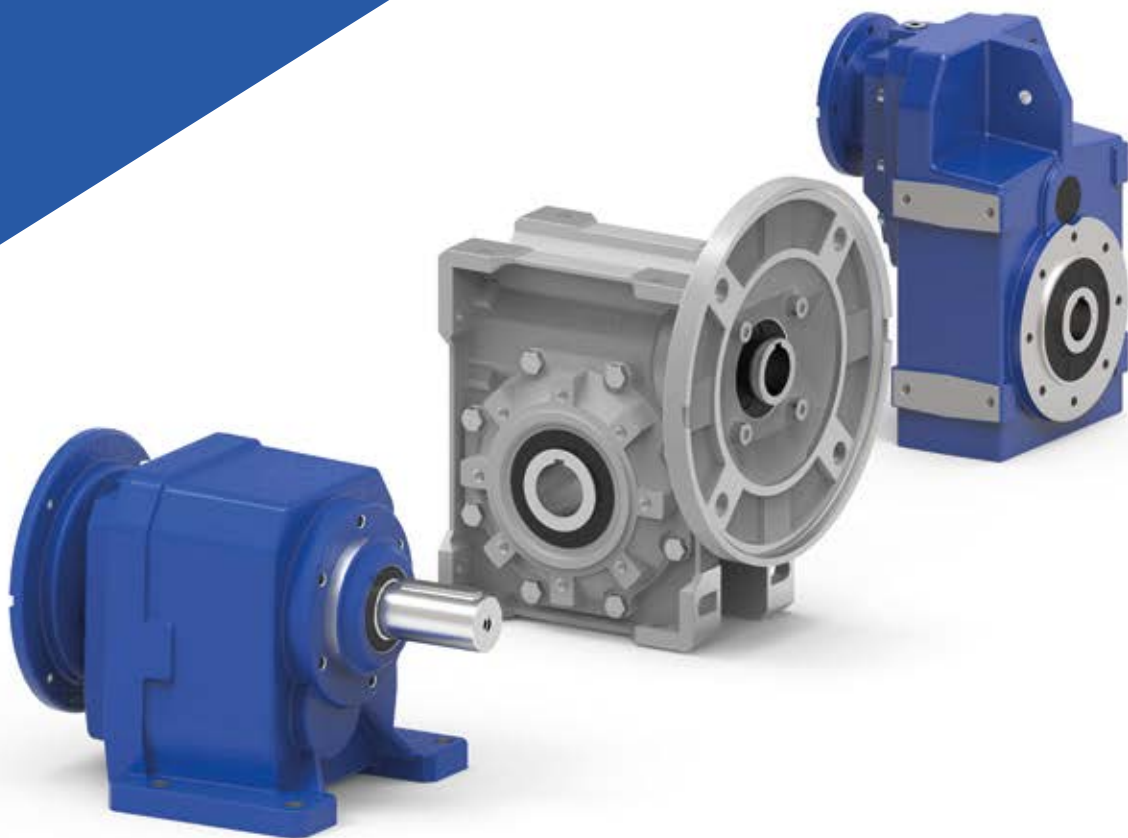
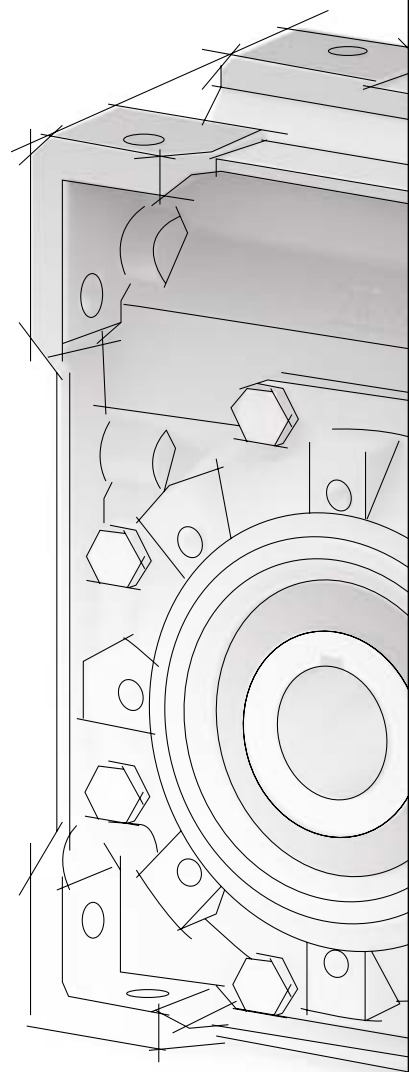
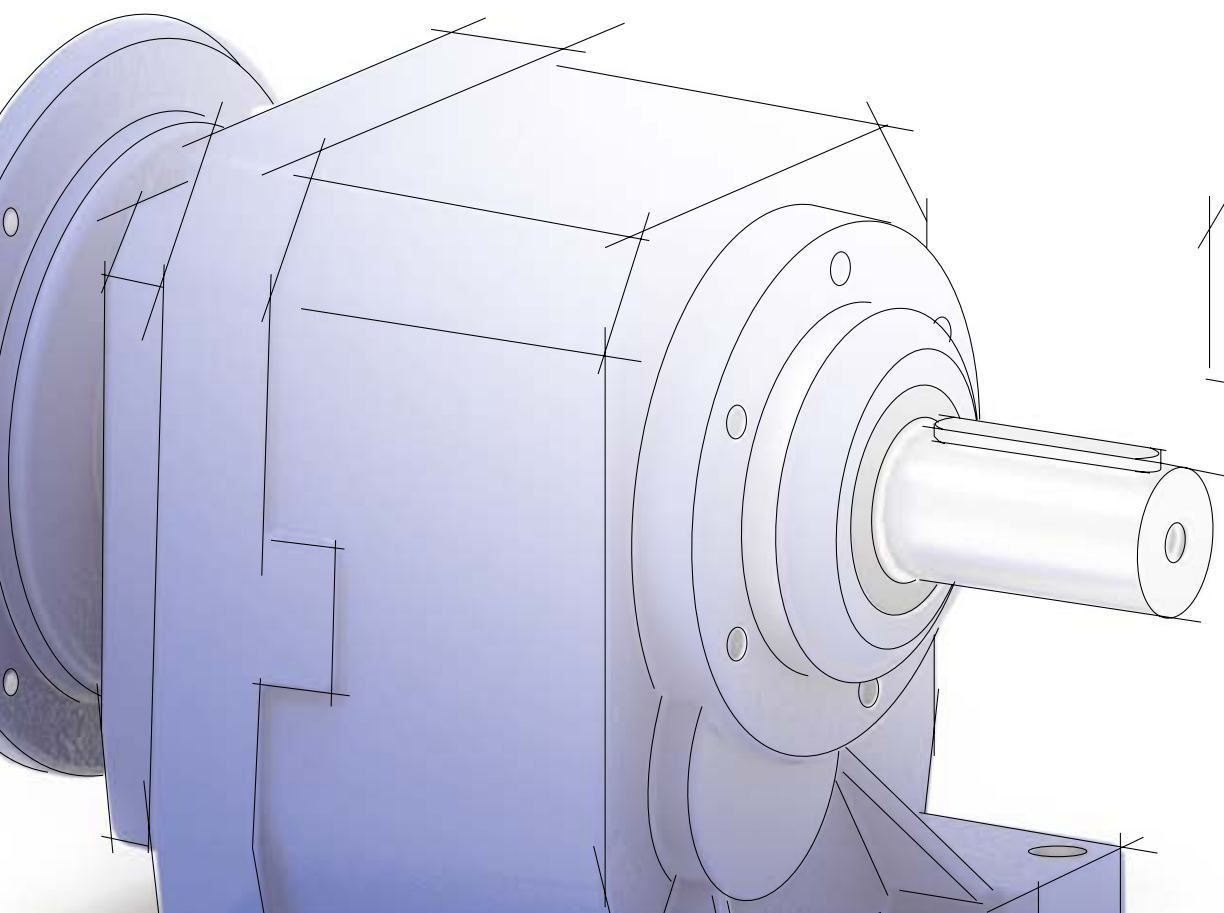
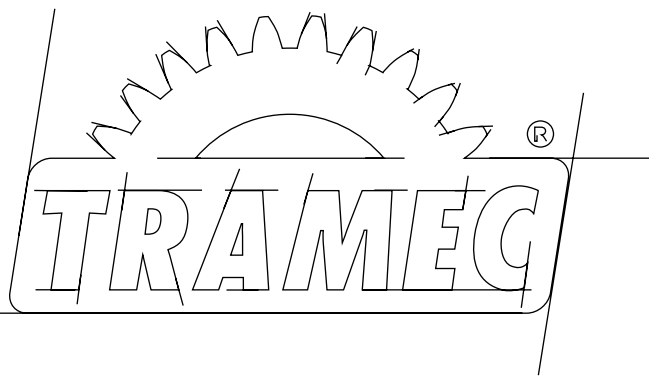
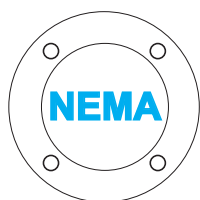


Worm Gear, In-line and Shaft Mounted Reducers

NEMA / INCH SERIES





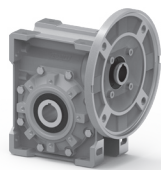


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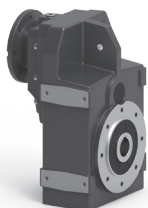
B	Worm gear reducers XN	<i>Reductores sinfin corona</i> XN	B1
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1.1 Measurement units

Simbolo Symbol	Unità di misura Measurement unit	Definition	Definición
FS'		Gear reducer service factor	Factor de servicio del reductor
FS		Application service factor	Factor de servicio de la aplicación
i_1		Ratio of 1st gear reducer	Relación de reducción del 1° reductor
i_2		Ratio of 2nd gear reducer	Relación de reducción del 2° reductor
i_n		Reduction ratio	Relación de reducción
M_{2S}	[Ft•lb]	Slipping torque	Par de deslizamiento
n_1	[min ⁻¹]	Input speed	Velocidad de entrada
n_2	[min ⁻¹]	Output speed	Velocidad de salida
P	[Hp]	Gear reducer power	Potencia reductor
P'	[Hp]	Power required at input	Potencia de entrada requerida
P_1	[Hp]	Gear motor power	Potencia del motor reductor
P_2	[Hp]	Output power	Potencia de salida
P_{lc}	[Hp]	Corrected thermal power	Potencia térmica corregida
P_{to}	[Hp]	Thermal power	Potencia térmica nominal
F_{r1}	[lb]	Input shaft radial load	Carga radial del eje de entrada
F_{r2}	[lb]	Output shaft radial load	Carga radial del eje de salida
F_{a1}	[lb]	Input shaft axial load	Carga axial del eje de entrada
F_{a2}	[lb]	Output shaft axial load	Carga axial del eje de salida
Rd		Dynamic efficiency	Rendimiento dinámico
Rs		Static efficiency	Rendimiento estático
Ta	[°C]	Ambient temperature	Temperatura ambiente
T_{2M}	[Ft•lb]	Gear reducer torque	Torque del reductor
T_2	[Ft•lb]	Gear motor torque	Torque del motor reductor
T_c	[Ft•lb]	Torque to be used for the selection of the gear reducer	Torque para la elección del reductor
T_2'	[Ft•lb]	Required Torque	Torque requerido

1.2 Power

P = max. power applicable at input with male worm shaft, referred to n_1 speed, service factor FS=1, on S1 continuous duty.

P_1 = recommended motor power, referred to n_1 speed, service factor FS as reported in the table on page 4, on S1 continuous duty.

The necessary input power with regard to T_2 torque required by the application, is to be calculated with the following formula:

$$P' = \frac{T_2' \cdot n_2}{9550 \cdot Rd} \quad [kW]$$

1.3 Reduction Ratio

i_n = speed reduction ratio, defined as follows:

$$i_n = \frac{n_1}{n_2}$$

1.4 Torque

T_{2M} = max. torque transmissible at gear reducer output with uniform load, referred to n_1 speed, service factor FS = 1, on S1 continuous duty.

T_2 = output torque transmissible to the geared motor, referred to n_1 speed, P_1 power, FS service factor as reported in the table, on S1 continuous duty.

$$T_{2M} = \frac{9550 \cdot P_1 \cdot Rd}{n_2} \quad [Nm]$$

1.1 Unidades de medida

1.2 Potencia

P = Potencia máxima aplicable de entrada con tornillo y eje macho, en relación a la velocidad n_1 , con factor de servicio FS = 1 y servicio continuo S1.

P_1 = Potencia del motor aconsejable para la velocidad n_1 , con factor de servicio FS detallado en la tabla de la pag. 4 y servicio continuo S1.

Es factible determinar la potencia necesaria de entrada P', en base al par T_2' que la aplicación requiere con la siguiente fórmula:

1.3 Relación de reducción

i_n = Relación de velocidad, definida como:

1.4 Torque

T_{2M} = Máximo par transmisible de salida del reductor con carga uniforme, en relación a la velocidad n_1 , con factor de servicio FS = 1 y servicio continuo S1.

T_2 = Es el par de salida del motor reductor, en relación a la velocidad n_1 y la potencia P_1 , con factor de servicio FS = 1 detallado en la tabla y servicio continuo S1.

1.5 Service factor

Value which takes the different operating conditions into consideration:

- type of application or type of load (A-B-C)
- length of operation (hours per day h/d)
- number of start-ups/hour

This coefficient (FS) will have to be equal or lower than the FS of selected gear reducer FS' given by the ratio between T_{2M} torque mentioned in the catalogue and the T_2 torque required by the application.

$$FS' = \frac{T_{2M}}{T_2} > FS$$

FS values reported in the table refer to the electric motor operation; should a combustion motor be used, consider a multiplication factor of 1.3 for a multicylinder motor, of 1.5 for a single-cylinder one. If an electric brake motor is used, consider a number of start-ups which is twice as much the number actually required.

1.5 Factor de servicio

Es el valor que considera las varias condiciones de funcionamiento:

- Tipología de aplicación o naturaleza de la carga (A-B-C)
- tiempo de funcionamiento (horas diarias h/d)
- número de arranques/hora

El coeficiente hallado (FS) deberá ser igual o menor al factor de servicio a adaptar FS' en relación con el par T_{2M} indicado en el catálogo, y el par T_2 requerido por la aplicación.

El valor FS indicados en la tabla son relativos al accionar del motor eléctrico; si se utiliza un motor a explosión, se deberá tener en cuenta un factor multiplicativo 1.3 para varios cilindros y 1.5 para un cilindro.

Si el motor eléctrico aplicado es autofrenante se considere el doble de arranques de lo que efectivamente se requiere.

Load class Clase de carga	h/d h/d	N. START-UP/HOUR - N. ARRANQUE/HORA								
		2	4	8	16	32	63	125	250	500
A	4	0.8	0.8	0.9	0.9	1.0	1.1	1.1	1.2	1.2
	8	1.0	1.0	1.1	1.1	1.3	1.3	1.3	1.3	1.3
	16	1.3	1.3	1.3	1.3	1.5	1.5	1.5	1.5	1.5
	24	1.5	1.5	1.5	1.5	1.8	1.8	1.8	1.8	1.8
	APPLICATIONS / APLICACIONES									
Uniform load Carga con choques moderados		Pure liquid agitators Agitadores para líquidos puros Furnace feeders Alimentadores para hornos Disc feeders Alimentadores para disco Air laundry filters Filtros de lavado neumáticos Generators Generadores Centrifugal pumps Bombas centrífugas Uniform load conveyors Transportadores de carga uniforme								
Load class Clase de carga	h/d h/d	N. START-UP/HOUR - N. ARRANQUE/HORA								
		2	4	8	16	32	63	125	250	500
B	4	1.0	1.0	1.0	1.0	1.3	1.3	1.3	1.3	1.3
	8	1.3	1.3	1.3	1.3	1.5	1.5	1.5	1.5	1.5
	16	1.5	1.5	1.5	1.5	1.8	1.8	1.8	1.8	1.8
	24	1.8	1.8	1.8	1.8	2.2	2.2	2.2	2.2	2.2
	APPLICATIONS / APLICACIONES									
Moderate shock load Carga con choques moderados		Liquid and solid agitators Agitadores para líquidos y sólidos Belt conveyors Cintas alimentadoras Medium service winches Cebrestante de servicio medio Stone and gravel filters Filtros de grava Dewatering screws Tornillos de evacuación de agua Flocculator Floculadores Vacuum filters Filtros de vacío Bucket elevators Elevadores a cangilones Cranes Grúas								
Load class Clase de carga	h/d h/d	N. START-UP/HOUR - N. ARRANQUE/HORA								
		2	4	8	16	32	63	125	250	500
C	4	1.3	1.3	1.3	1.3	1.5	1.5	1.5	1.5	1.5
	8	1.5	1.5	1.5	1.5	1.8	1.8	1.8	1.8	1.8
	16	1.8	1.8	1.8	1.8	2.2	2.2	2.2	2.2	2.2
	24	2.2	2.2	2.2	2.2	2.5	2.5	2.5	2.5	2.5
	APPLICAZIONI / APPLICATIONS / ANWENDUNGEN									
Heavy shock load Carga con choques fuertes		Heavy duty hoists Cabrestante de servicio pesado Extruders Extrusoras Crusher rubber calenders Calandras Brick presses Presas para ladrillos Planing machine Planeadoras Ball mills Molinos de bolas								

1.6 Selection

Selecting a gear reducer

A) $n_1 = 1750 \text{ min}^{-1}$

Consult the gear reducer unit efficiency table; select a group whose ratio is close to the calculated ratio and which permits power:

$$P \geq P' \cdot FS'$$

Selecting a gearmotor

B) $FS = 1$

Consult the gear motor efficiency table and select a group having power P1 corresponding to calculated P'.

C) $FS \neq 1$

Follow the instructions at point A), checking that the size of the motor to be installed is compatible with the gear reducer unit (IEC); obviously, installed power must correspond to the required P' value.

After having selected the proper gear reducer, it is necessary to check out that possible additional loads (radial or axial) on the input and/or output shafts fall within the values reported in the catalogue. Depending on the application, it might be necessary to check that the power absorbed by the gear reducer does not exceed the thermal power limit reported in the tables of technical data.

1.7 Lubrication

All worm gear reducers X, K, RFV and RCV series, are supplied with synthetic lubricant, PAG base, viscosity index ISO VG 320.

Only for series X and K, the bearings mounted on the input shaft are always supplied with synthetic -base grease for all mounting positions. For mounting positions B6 - B7, the output shaft bearings are also greased to ensure correct lubrication. This means that it is possible to switch from the mounting positions B6 - B7 to all the other positions, changing only the quantities of oil specified in the corresponding tables. Mounting positions B3 - B8 - V5 - V6 can be exchanged without changing the oil quantity.

Choose the lubricant according to operating and ambient conditions in order to ensure high gear unit performance.

Performance data, as shown in the specifications tables, refer to utilization of synthetic oil.

VISCOSITY

It is one of the most important parameters to be considered when selecting an oil; it depends on various factors such as speed and temperature. Following are general guidelines for choosing the correct viscosity:

High viscosity

To be used for low rotation speed and/or high temperatures. (Under these operating conditions a low viscosity causes premature wear).

Low viscosity

To be used for high rotation speed and/or low temperatures. (High viscosity reduces efficiency and causes overheating).

1.6 Selección

Selección del reductor

A) $n_1 = 1750 \text{ min}^{-1}$

Se elegirá en las tablas de prestaciones de los reductores aquellos que en base a la relación calculada admitan una potencia:

Selección del motor reductor

B) $FS = 1$

Consultar en la tabla de prestaciones los motores reductores cuya potencia P1 corresponda a la P' calculada.

C) $FS \neq 1$

La selección deberá realizarse como en el punto A) verificando que el tamaño del motor a instalar sea compatible con los admitidos por el reductor (IEC); lógicamente la potencia instalada deberá corresponder al valor P' requerido.

Determinado el reductor idóneo es necesario verificar que las posibles cargas adicionales (radiales y axiales), agentes sobre el eje de salida y/o de entrada, estén comprendidos entre los valores admisibles por el catálogo.

En determinadas condiciones aplicables, puede llegar a ser necesario verificar que la potencia absorbida por el reductor no supere el límite térmico señalado en el catálogo, según cuanto se indica en tablas de datos técnicos.

1.7 Lubricación

Los reductores de la serie X, K, RFV y RCV se entregan completos de lubricante sintético a base PAG con viscosidad ISO VG320.

Solo para la serie X y K, los rodamientos del eje de entrada siempre están lubricados con grasa de base sintética para todas las posiciones de montaje, solo para las posiciones de montaje B6 - B7, para una lubricación adecuada, los rodamientos del eje de salida también están engrasados. Esto significa que solo desde las posiciones de montaje B6 - B7 es posible cambiar a todas las otras posiciones, modificando solo las cantidades de aceite, como se indica en las tablas relativas; en cuanto a las posiciones de montaje B3 - B8 - V5 - V6, solo pueden ser intercambiables entre ellas, sin cambiar las cantidades de aceite.

La elección cuidadosa del tipo de lubricante, en función de las condiciones operativas y ambientales, permite que los reductores alcancen las óptimas prestaciones.

Las prestaciones de los reductores, indicadas en la tabla de los datos técnicos, fueron calculadas considerando el empleo del aceite sintético.

VISCOSIDAD

Es uno de los parámetros más importantes a tener en cuenta a la hora de seleccionar un aceite, ya que influye directamente en factores tales como la velocidad y la temperatura. A continuación sintetizaremos las líneas generales para la elección de la correcta viscosidad:

Viscosidad alta

Usar para bajas velocidades de rotación y/o altas temperaturas. (Una viscosidad demasiado baja en estas condiciones operativas provoca un desgaste prematuro).

Viscosidad baja

Usar para altas velocidades de rotación y/o bajas temperaturas. (Una viscosidad demasiado alta, reduce la eficiencia y provoca recalentamiento).

ADDITIVES

All mineral oils contain additives to protect against wear, EP (more or less strong), anti-oxidizing and anti-frothing. It is advisable to make sure that the action of such additives is bland and not too aggressive on the seals.

OIL BASE

May be mineral or synthetic.

Synthetic oil compensates for the higher cost with a series of advantages :

- lower friction coefficient (consequently improved efficiency)
- better stability over time (possible life lubrication)
- better viscosity index (more adaptable to various temperatures).

Mineral-base oils offer the advantages of costing less and performing better during the running-in period.

ADITIVOS

Todos los aceites minerales contienen aditivos antidesgaste, EP (mas o menos energéticos), antioxidantes y antiespumantes. Es conveniente asegurarse de que estos sean blandos y no agresivos ya que podrían dañar las juntas.

BASE DEL ACEITE

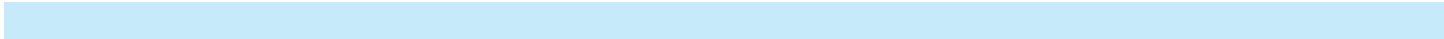
Puede ser sintético o mineral.

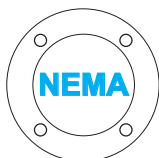
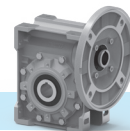
El aceite sintético compensa su mayor coste con una serie de ventajas:

- Menor coeficiente de fricción (por consecuencia mayor rendimiento)
- Mejor estabilidad en el tiempo (posible lubricación de por vida)
- Mejor índice de viscosidad (mejor adaptabilidad a varias temperaturas).

El aceite de base mineral es ventajoso por tener un menor coste y un mejor comportamiento en rodaje.

ISO VG		MINERAL OIL / ACEITE MINERAL			SYNTHETIC OIL / ACEITE SINTÉTICO			
		460	320	220	460	320	220	150
Amb.Temp. Temperatura ambiente Ta (°C)		5° a 45°	0° a 40°	-5° a 35°	-15° a 60°	-20 a 50°	-25° a 45°	-30° a 40°
MANUFACTURER / PROVEEDOR	MINER. / MINERAL	MINERAL / MINERAL						
		SHELL		Omala OIL 460	Omala OIL 320	Omala OIL 220		
		BP		Energol GRXP 460	Energol GRXP 320	Energol GRXP 220		
		TEXACO		Meropa 460	Meropa 320	Meropa 220		
		CASTROL		Alpha SP 460	Alpha SP 320	Alpha SP 220		
		KLUBER		Lamora 460	Lamora 320	Lamora 220		
		MOBIL		Mobilgear 634	Mobilgear 632	Mobilgear 630		
	PAG	PAG Technology (polyalkyleneglycol) / PAG (polialkileneglicol)						
		SHELL					Omala S4 WE 460	Omala S4 WE 320
		BP					Energol SGXP460	Energol SGXP320
		TEXACO					Synlube CLP 460	Synlube CLP 320
	PAO	PAO Technology (polialphaolefin) / PAO (polialfaolefina)						
		SHELL					Omala OIL RL/HD 460	Omala OIL RL/HD 320
		CASTROL					Alpha Synt 460	Alpha Synt 320
		KLUBER					Synteso D460 EP	Synteso D320 EP
		MOBIL					SHC 634	SHC 632
							Omala S4 WE 220	Omala S4 WE 150
							Energol SGXP220	Energol SGXP150
							Synlube CLP 220	Synlube CLP 150
							Agip Blasias S 320	Agip Blasias S 220
							Agip Blasias S 150	Agip Blasias S 150
							Omala OIL RL/HD 220	Omala OIL RL/HD 150
							Alpha Synt 220	Alpha Synt 150
							Synteso D220 EP	Synteso D150 EP
							SHC 630	SHC 629





B

Worm gear reducers
XN

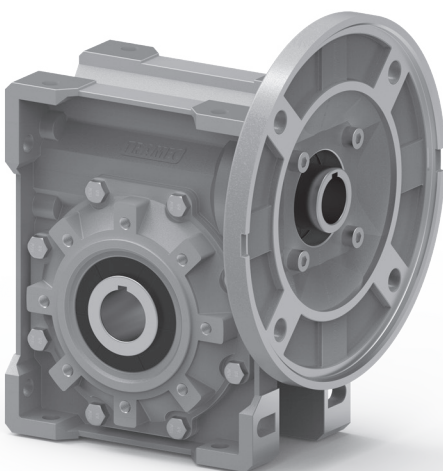
Reductores sinfin corona
XN

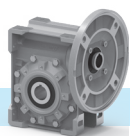
B1

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Worm gear reducers

XN

2.1 Characteristics

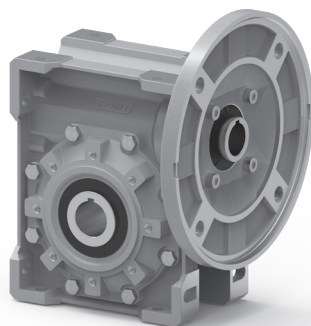
- X series worm gear reducers are available in the following versions: XF (only size 40) and XC (all sizes except 40) suitable for motor mounting assembling.
- The XF version (bell + joint) suits a wider range of applications and provides higher efficiency than the XC compact version, which actually offers reduced space requirement.
- The enbloc housing is in cast-iron for size 90, in die-cast aluminium for sizes 40, 50, 63, 75 and 89.
- The worm shaft is in case-and quenchhardened alloy steel and ground.
- The worm wheel has a cast-iron hub provided with inserted cast-bronze ring.
- The cast-iron housings are painted BLUE RAL5010 whereas the aluminium housings are sandblasted.
- The hollow output shaft is supplied as standard. A broad range of accessories is available: second input, tapered roller bearings on the worm wheel, output flange, single or double-extended output shaft, torque limiter with through output bore, torque arm, output bore protection kit, torque limiter protection kit.

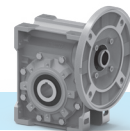
Reductores sinfin corona

XN

2.1 Características

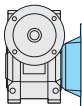
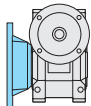
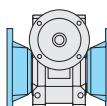
- Los reductores de sinfin corona de la serie X están disponibles en las versiones: XF (solo tamaño 40) y XC (todos los tamaños excepto 40) adecuados para el montaje del motor.
- La versión XF (campana + junta), caracterizada por una amplia versatilidad en los distintos tipos de aplicaciones, presenta un mayor rendimiento con respecto a la serie XC, que a su vez, tiene la ventaja de ocupar un espacio menor.
- La carcasa monobloque es de hierro fundido para el tamaño 90 y para los tamaños inferiores de aluminio fundido bajo presión.
- Los tornillos sin fin son de acero aleado cementado templado y son rectificadas.
- Los dientes de los engranajes realizados en hierro fundido y el anillo en bronce.
- Las carcasas en hierro fundido pintadas de AZUL RAL 5010 mientras que las de aluminio pulidas a chorro de arena.
- Está incluido el eje de salida hueco de serie, con una amplia disponibilidad de accesorios: segunda entrada, cojinetes de bolas sobre el engranaje, brida de salida, eje lento con 1 y dos salidas, limitador de par con agujero pasante, brazo de reacción, kit de protección eje hueco, kit protección limitador de par.





2.2 Designation

2.2 Nomenclatura

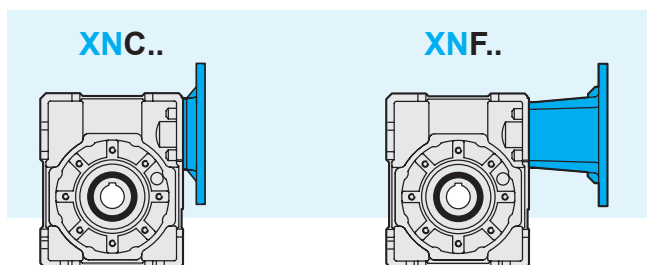
Gear reducer Reductores	Input type Tipo entrada	Size Tamaño	Ratio Relación redu.	Motor coupling Enganche motor.	Mounting position Posición montaje	Hollow output shaft Eje hueco de salida	Output flange Brida de salida
XN	C	50	10/1	NEMA	B3	H25	F1S
Worm gear reducer Reductores de sinfin corona	 C	 Aluminium Aluminio 40 ⁽¹⁾ 50 ⁽²⁾ 63 ⁽²⁾ 75 ⁽²⁾ 89 ⁽²⁾	5 7.5 10 15 20 25 30 40 50 65 80 100	56C 143 TC 145 TC 182 TC 184 TC	 B3, B6 B7, B8 V5, V6	 see tables ver tablas	 F1D-F2D-F3D  F1S-F2S-F3S  F12-F22-F32
	 F	 Cast iron Hierro fundido 90 ⁽²⁾					

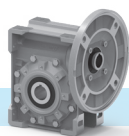
(1): only with input type F
(2): only with input type C

(1): solo con entrada tipo F
(2): solo con entrada tipo C

Input type

Tipo entrada





2.3 Lubrication

XN series worm gear reducers are supplied with synthetic lubricant, PAG base, viscosity index ISO VG320. Mounting position always to be specified when ordering.

For more details, see page A5, paragraph 1.7.

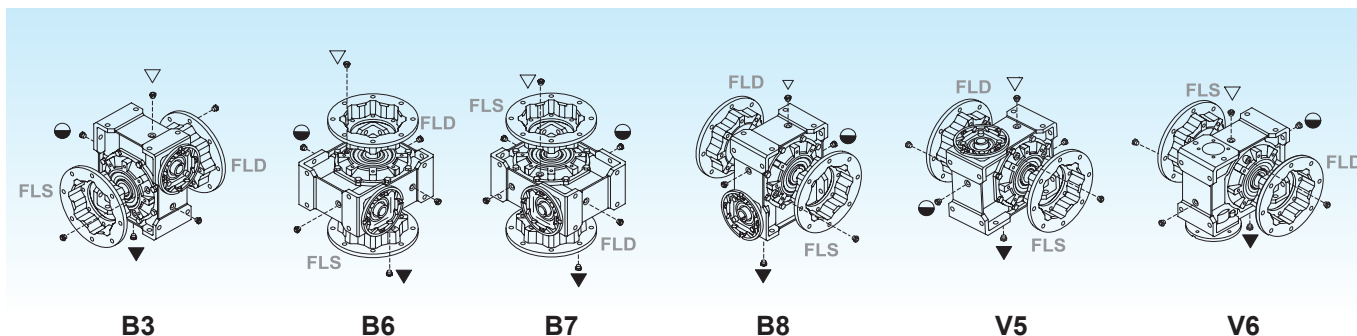
2.3 Lubricación

Los reductores de la serie XN se entregan completos de lubricante sintético a base PAG con viscosidad ISO VG320. Se ruega precisar la posición de montaje deseada a la hora de realizar el pedido.

Para más detalles ver página A5 párrafo 1.7

Mounting positions

Posición de montaje



- ▽ Filling and breather / Carga y respiradero
- Level / Nivel
- ▼ Drain / Descarga

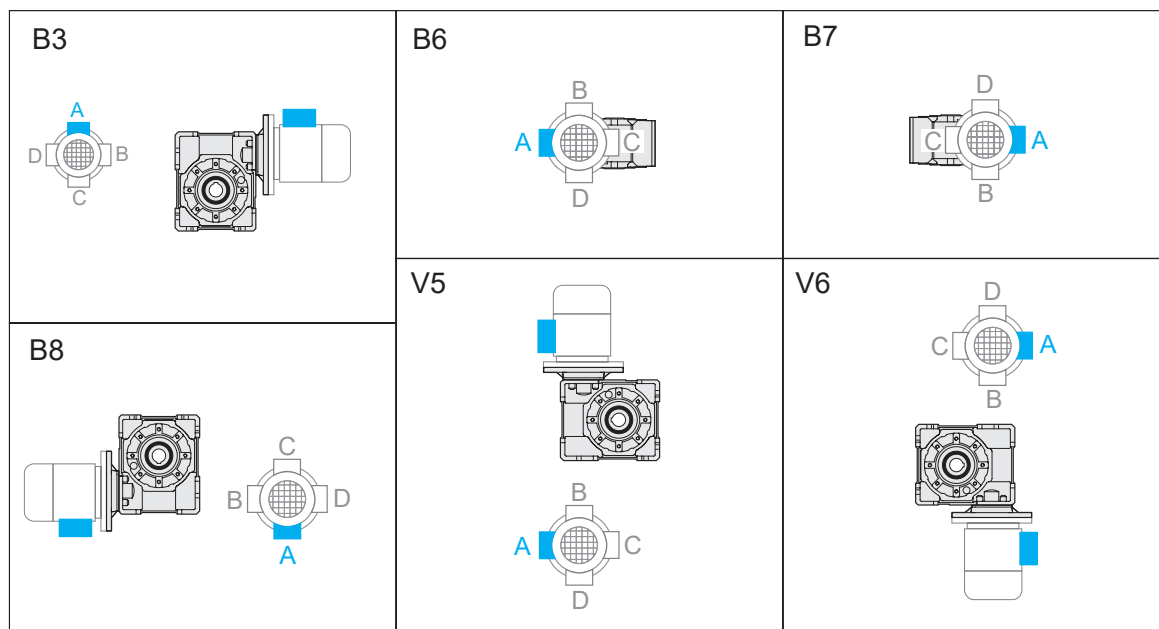
30, 40, 50, 63, 75 and 89 aluminium housings have one oil filling plug only.

Los cuerpos de aluminio 30, 40, 50, 63, 75 tiene solamente un tapón de llenado para aceite.

gal [lt]		Oil quantity / Cant. de aceite			
		Mounting position / Posición de montaje			
		B3	B6 - B7	B8	V5 - V6
XN	40	0.011 [0.04]	0.016 [0.06]	0.011 [0.04]	
	50	0.021 [0.08]	0.032 [0.12]	0.021 [0.08]	
	63	0.042 [0.16]	0.058 [0.22]	0.042 [0.16]	
	75	0.069 [0.26]	0.090 [0.34]	0.069 [0.26]	
	89	0.119 [0.45]	0.198 [0.75]	0.119 [0.45]	
	90	0.290 [1.1]	0.238 [0.9]	0.264 [1]	0.396 [1.5]

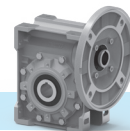
2.4 Terminal board position

2.4 Posición borne



Mounting position always to be specified when ordering. Terminal board position see page B11 (PM=1)

A la hora de realizar el pedido se ruega precisar la posición de montaje y la posición de la caja de bornes. Posición borne v. pág. B11 (PM=1)



2.5 Radial load

Any transmission device coupled to the output shaft generates radial loads Fr_2 .

The load values reported in the table, depending on input and output speed, are to be considered as acting at the half-way point of the projection; if the load is applied at 1/3 of the projection, increase the values in the table by 25%; if the load is applied at 2/3, reduce the values by 25%.

Axial loads applicable at output Fa_2 are reported in the tables.

With regard to double projecting shafts, each end can sustain a radial load which equals 3/5 of the values listed in the table, on condition that they act in the same direction and have the same intensity.

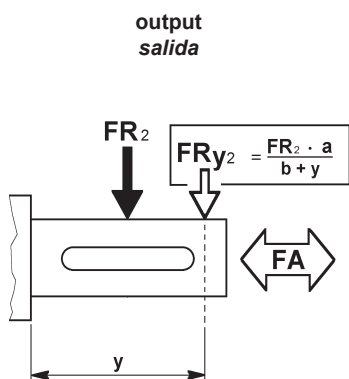
2.5 Cargas radiales

Cada clase de órgano de transmisión que es conectado al eje de salida determina cargas radiales Fr_2 .

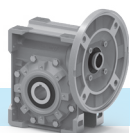
Los valores señalados en la tabla en función a las varias velocidades de entrada y salida se suponen aplicándolas en la mitad del eje como fuerzas agentes a esta; para una ubicación de 1/3 de la longitud se aumentará hasta un 25% los valores de la tabla, mientras para una posición de 2/3 de la longitud se disminuirá los mismos valores a un 25%.

Los valores de las cargas axiales aplicables en salida F_{a2} están señalados en las tablas.

En los ejes con salida doble, cada extremidad puede soportar una carga radial igual a 3/5 del valor de la tabla, siempre y cuando las cargas aplicables sean de igual intensidad y reaccionen en el mismo sentido.



RADIAL BALL BEARINGS / RODAMIENTOS RADIALES														
n ₁ =1750 rpm			40		50		63		75		89		90	
i _n	n ₂ [rpm]		a b		a b		a b		a b		a b		a b	
		inch	3.287	2.382	4.016	2.894	4.823	3.681	5.276	3.937	6.417	4.646	6.417	0.709
		[mm]	[83.5]	[60.5]	[102]	[73.5]	[122.5]	[93.5]	[134]	[100]	[163]	[118]	[163]	[118]
			Fr ₂	Fa ₂	Fr ₂	Fa ₂	Fr ₂	Fa ₂	Fr ₂	Fa ₂	Fr ₂	Fa ₂	Fr ₂	Fa ₂
5	350	lbf [N]	777 [1400]	155 [280]	777 [1400]	166 [300]	999 [1800]	200 [360]	/		/		/	
7.5	233	lbf [N]	832 [1500]	166 [300]	915 [1650]	183 [330]	1165 [2100]	233 [420]	1387 [2500]	277 [500]	1442 [2600]	288 [520]	1442 [2600]	288 [520]
10	175	lbf [N]	888 [1600]	178 [320]	999 [1800]	200 [360]	1276 [2300]	255 [460]	1553 [2800]	311 [560]	1664 [3000]	333 [600]	1664 [3000]	333 [600]
15	117	lbf [N]	943 [1700]	189 [340]	1082 [1950]	216 [390]	1442 [2600]	288 [520]	1664 [3000]	333 [600]	1886 [3400]	377 [680]	1886 [3400]	377 [680]
20	87.5	lbf [N]	999 [1800]	200 [360]	1221 [2200]	244 [440]	1553 [2800]	311 [560]	1831 [3300]	366 [660]	2108 [3800]	422 [760]	2108 [3800]	422 [760]
25	70	lbf [N]	1054 [1900]	211 [380]	1332 [2400]	266 [480]	1720 [3100]	344 [620]	2053 [3700]	411 [740]	2275 [4100]	455 [820]	2275 [4100]	455 [820]
30	58	lbf [N]	1110 [2000]	222 [400]	1442 [2600]	288 [520]	1886 [3400]	377 [680]	2219 [4000]	444 [800]	2497 [4500]	499 [900]	2497 [4500]	499 [900]
40	44	lbf [N]	1165 [2100]	233 [420]	1581 [2850]	316 [570]	2053 [3700]	411 [740]	2441 [4400]	488 [880]	2719 [4900]	544 [980]	2719 [4900]	544 [980]
50	35	lbf [N]	1221 [2200]	244 [440]	1720 [3100]	344 [620]	2219 [4000]	444 [800]	2691 [4850]	538 [970]	2940 [5300]	588 [1060]	2940 [5300]	588 [1060]
60	29	lbf [N]	1332 [2400]	266 [480]	1775 [3200]	355 [640]	2330 [4200]	466 [840]	2774 [5000]	555 [1000]	3107 [5600]	621 [1120]	3107 [5600]	621 [1120]
63	28	lbf [N]	1387 [2500]	277 [500]	1886 [3400]	377 [680]	2469 [4450]	494 [890]	2940 [5300]	588 [1060]	3273 [5900]	655 [1180]	3273 [5900]	655 [1180]
80	22	lbf [N]	1498 [2700]	300 [540]	2108 [3800]	422 [760]	2719 [4900]	544 [980]	3218 [5800]	644 [1160]	3606 [6500]	721 [1300]	3606 [6500]	721 [1300]
100	17.5	lbf [N]	1664 [3000]	333 [600]	2219 [4000]	444 [800]	2996 [5400]	599 [1080]	3606 [6500]	721 [1300]	3884 [7000]	777 [1400]	3884 [7000]	777 [1400]
120	15	lbf [N]	1720 [3100]	344 [620]	2275 [4100]	455 [820]	3051 [5500]	610 [1100]	3634 [6550]	727 [1310]	3939 [7100]	788 [1420]	3939 [7100]	788 [1420]
150	12	lbf [N]	1748 [3150]	350 [630]	2358 [4250]	472 [850]	3107 [5600]	621 [1120]	3662 [6600]	732 [1320]	4050 [7300]	810 [1460]	4050 [7300]	810 [1460]
160	11	lbf [N]	1775 [3200]	355 [640]	2386 [4300]	477 [860]	3162 [5700]	632 [1140]	3717 [6700]	743 [1340]	4106 [7400]	821 [1480]	4106 [7400]	821 [1480]
≥ 200	≤ 9	lbf [N]	1831 [3300]	366 [660]	2497 [4500]	499 [900]	3329 [6000]	666 [1200]	3939 [7100]	788 [1420]	4383 [7900]	877 [1580]	4383 [7900]	877 [1580]



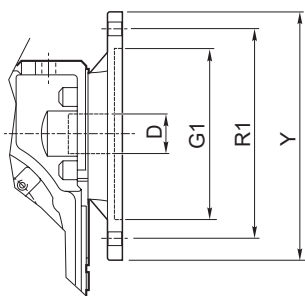
2.6 Technical data

2.6 Datos técnicos

40	n ₁ = 1750				XNF					
	i _n	n ₂ [min ⁻¹]	Rd	P _{t0} [Hp]	T ₂		P ₁		FS'	NEMA
					[Ft•lb]	[Nm]	[Hp]	[kW]		
	5	350	0.87	1.1	10	13	0.75	0.55	2.6	56 C
	7.5	233	0.85	1.1	14	19	0.75	0.55	2.1	
	10	175	0.83	0.9	18	25	0.75	0.55	1.6	
	15	117	0.79	0.7	18	24	0.50	0.37	1.8	
	20	88	0.76	0.7	23	31	0.50	0.37	1.3	
	25	70	0.72	0.5	18	25	0.33	0.25	1.4	
	30	58	0.68	0.5	21	28	0.33	0.25	1.5	
40	44	0.64	0.4	18	25	0.25	0.18	1.5		
50	35	0.59	0.4	21	29	0.25	0.18	1.3		

50 lb 8.8	n ₁ = 1750				XNC					
	i _n	n ₂ [min ⁻¹]	Rd	P _{t0} [Hp]	T ₂		P ₁		FS'	NEMA
					[Ft•lb]	[Nm]	[Hp]	[kW]		
	5	350	0.87	1.6	10	13	0.75	0.55	4.8	56 C
	7.5	233	0.86	1.6	14	19	0.75	0.55	3.7	
	10	175	0.84	1.3	18	25	0.75	0.55	2.9	
	15	117	0.80	1.1	27	36	0.75	0.55	2.1	
	20	88	0.78	0.9	35	47	0.75	0.55	1.6	
	25	70	0.74	0.8	27	37	0.50	0.37	1.8	
	30	58	0.71	0.8	32	43	0.50	0.37	1.5	
	40	44	0.67	0.7	40	54	0.50	0.37	1.3	
	50	35	0.62	0.5	31	42	0.33	0.25	1.7	
	65	27	0.58	0.5	38	51	0.33	0.25	1.3	
	80	22	0.54	0.5	31	42	0.25	0.18	1.4	

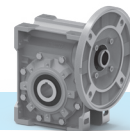
63 14.6	n ₁ = 1750				XNC								
	i _n	n ₂ [min ⁻¹]	Rd	P _{t0} [Hp]	T ₂		P ₁		FS'	NEMA			
					[Ft•lb]	[Nm]	[Hp]	[kW]					
	5	350	0.88	2.4	27	36	2.0	1.5	3.1	56 C	143 TC	145 TC	
	7.5	233	0.87	2.4	39	53	2.0	1.5	2.3				
	10	175	0.85	2.1	51	70	2.0	1.5	1.8				
	15	117	0.81	1.6	73	99	2.0	1.5	1.3				
	20	88	0.80	1.6	70	96	1.5	1.1	1.5				
	25	70	0.77	1.3	58	79	1.0	0.75	1.5				
	30	58	0.73	1.2	67	90	1.0	0.75	1.6				
	40	44	0.69	1.1	83	112	1.0	0.75	1.3				
	50	35	0.65	0.9	72	98	0.75	0.55	1.2				
65	27	0.61	0.8	59	80	0.50	0.37	1.5					
80	22	0.58	0.8	46	63	0.33	0.25	1.8	—	—			
100	18	0.53	0.7	52	70	0.33	0.25	1.5					



		NEMA	
		56C	143TC - 145TC
G1	in [mm]	4 1/2" [110.25]	
R1	in [mm]	5 7/8" [149.225]	
Y	in [mm]	6 1/2" [165.10]	
D	in [mm]	5/8" [15.875]	7/8" [22.225]

* **WARNING:** Maximum allowable torque $[T_{2M}]$ must be calculated using the following service factor : $T_{2M} = T_2 \times FS'$

* **ATENCION:** el par máximo utilizable $[T_{2M}]$ deberá calcularse con respecto al factor de servicio: $T_{2M} = T_2 \times FS'$



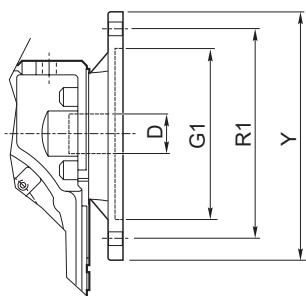
2.6 Technical data

2.6 Datos técnicos

75	n ₁ = 1750				XNC											
	i _n	n ₂ [min ⁻¹]	Rd	P ₁₀ [Hp]	T ₂		P ₁		FS'	NEMA						
					[Ft•lb]	[Nm]	[Hp]	[kW]								
	7.5	233	0.87	3.4	94	128	5.0	3.6	1.4		143 TC	145 TC	182 TC	184 TC		
	10	175	0.86	3.1	76	103	3.0	2.2	1.9							
	15	117	0.83	2.5	110	149	3.0	2.2	1.4							
	20	88	0.81	2.3	97	132	2.0	1.5	1.7							
	25	70	0.78	2.0	118	160	2.0	1.5	1.3							
	30	58	0.74	1.6	99	134	1.5	1.1	1.6	56 C						
	40	44	0.71	1.5	125	170	1.5	1.1	1.4							
	50	35	0.67	1.3	101	137	1.0	0.75	1.5							
	65	27	0.63	1.2	91	123	0.75	0.55	1.6							
	80	22	0.60	1.1	106	143	0.75	0.55	1.3							
	100	18	0.56	0.9	120	163	0.75	0.55	1.0		—	—				

89	n ₁ = 1750				XNC									
	i _n	n ₂ [min ⁻¹]	Rd	P ₁₀ [Hp]	T ₂		P ₁		FS'	NEMA				
					[Ft·lb]	[Nm]	[Hp]	[kW]						
	7.5	233	0.88	4.0	96	130	5.0	3.6	2.2	—	—	—	182 TC	184 TC
	10	175	0.86	3.4	125	169	5.0	3.6	1.8					
	15	117	0.84	3.0	111	151	3.0	2.2	2.1					
	20	88	0.82	2.7	145	196	3.0	2.2	1.8					
	25	70	0.80	2.4	177	240	3.0	2.2	1.4					
	30	58	0.76	2.0	203	275	3.0	2.2	1.3					
	40	44	0.72	1.7	173	234	2.0	1.5	1.6	56 C	143 TC	145 TC	—	—
	50	35	0.69	1.5	208	282	2.0	1.5	1.3					
	65	27	0.65	1.3	187	253	1.5	1.1	1.3					
	80	22	0.63	1.3	151	205	1.0	0.75	1.5					
	100	18	0.58	1.1	125	169	0.75	0.55	1.6					

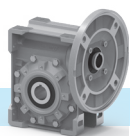
90	n ₁ = 1750				XNC									
	i _n	n ₂ [min ⁻¹]	Rd	P ₁₀ [Hp]	T ₂		P ₁		FS'	NEMA				
					[Ft·lb]	[Nm]	[Hp]	[kW]						
	7.5	233	0.88	4.0	96	130	5.0	3.6	2.2	—	—	—	182 TC	184 TC
	10	175	0.86	3.4	125	169	5.0	3.6	1.8					
	15	117	0.84	3.0	111	151	3.0	2.2	2.1					
	20	88	0.82	2.7	145	196	3.0	2.2	1.8					
	25	70	0.80	2.4	177	240	3.0	2.2	1.4					
	30	58	0.76	2.0	203	275	3.0	2.2	1.3	56 C	143 TC	145 TC	—	—
	40	44	0.72	1.7	173	234	2.0	1.5	1.6					
50	35	0.69	1.5	208	282	2.0	1.5	1.3						
65	27	0.65	1.3	187	253	1.5	1.1	1.3						
80	22	0.63	1.3	151	205	1.0	0.75	1.5						
100	18	0.58	1.1	125	169	0.75	0.55	1.6						



		NEMA		
		56C	143TC - 145TC	182TC - 184 TC
G1	in [mm]	4 1/2" [110.25]		8 1/2" [215.9]
R1	in [mm]	5 7/8" [149.225]		7 1/4" [184.15]
Y	in [mm]	6 1/2" [165.10]		9" [228.6]
D	in [mm]	5/8" [15.875]	7/8" [22.225]	1 1/8" [28.575]

* **WARNING:** Maximum allowable torque $[T_{2M}]$ must be calculated using the following service factor : $T_{2M} = T_2 \times FS'$

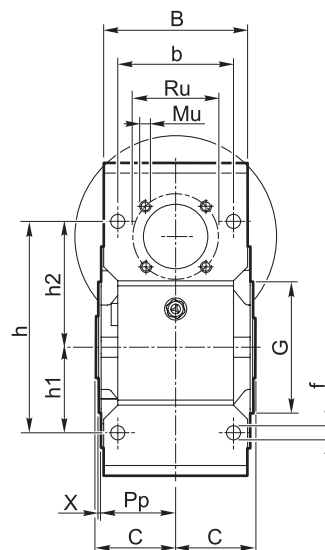
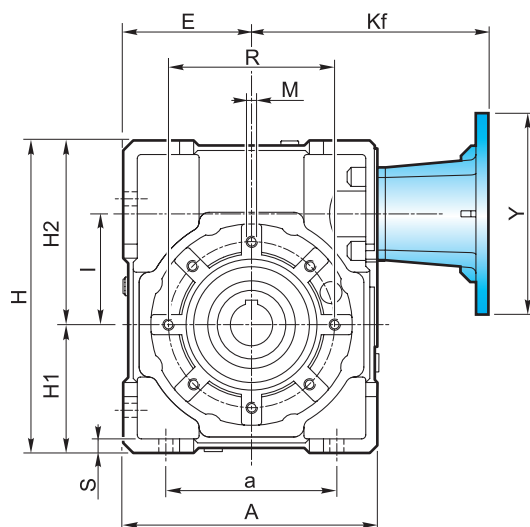
* **ATENCION:** el par máximo utilizable $[T_{2M}]$ deberá calcularse con respecto al factor de servicio: $T_{2M} = T_2 \times FS'$



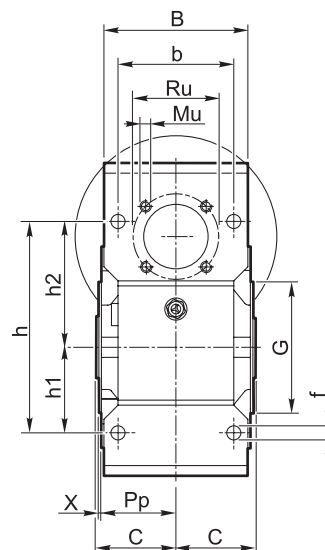
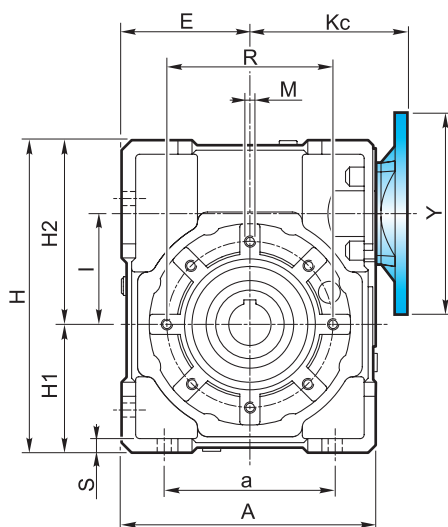
2.7 Dimensions

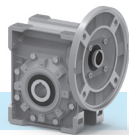
2.7 Dimensiones

XNF



XNC



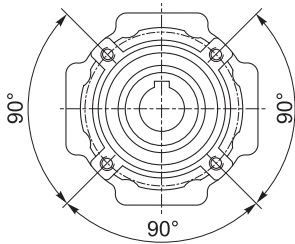


2.7 Dimensions

2.7 Dimensiones

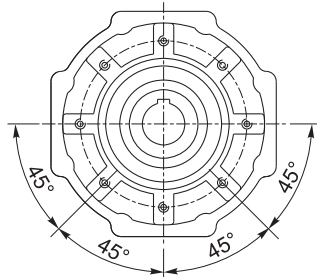
Shaft-mounted flange / Brida pendular

40 - 50



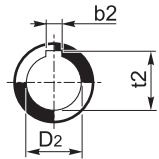
4 Holes / Agujeros

63 - 75 - 89 - 90



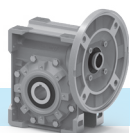
8 Holes / Agujeros

Output hollow shaft
Eje hueco de salida



XN		A	a	B	b	b ₂	C	D ₂ H8	E	f	G h8	H	H ₁	H ₂	h	h ₁	h ₂
40	in [mm]	4.134 [105]	2.756 [70]	2.795 [71]	2.362 [60]	3/16" [4.762]	1.535 [39]	3/4" [19.05]	1.969 [50]	0.256 [6.5]	2.362 [60]	4.921 [125]	1.969 [50]	2.953 [75]	3.543 [90]	1.378 [35]	2.165 [55]
50	in [mm]	4.921 [125]	3.150 [80]	3.346 [85]	2.756 [70]	1/4" [6.35]	1.811 [46]	1" [25.4]	2.362 [60]	0.335 [8.5]	2.756 [70]	5.906 [150]	2.362 [60]	3.543 [90]	4.094 [104]	1.575 [40]	2.520 [64]
63	in [mm]	5.787 [147]	3.937 [100]	4.055 [103]	3.346 [85]	1/4" [6.35]	2.205 [56]	1" [25.4]	2.835 [72]	0.354 [9]	3.150 [80]	7.165 [182]	2.835 [72]	4.331 [110]	5.118 [130]	1.969 [50]	3.150 [80]
75	in [mm]	6.929 [176]	4.724 [120]	4.409 [112]	3.543 [90]	1/4" [6.35]	2.362 [60]	1 1/4" [31.75]	3.386 [86]	0.433 [11]	3.740 [95]	8.642 [219.5]	3.386 [86]	5.256 [133.5]	6.024 [153]	2.362 [60]	3.661 [93]
89	in [mm]	7.992 [203]	5.512 [140]	5.118 [130]	3.937 [100]	5/16" [7.938]	2.756 [70]	1 3/8" [34.925]	4.055 [103]	0.512 [13]	4.331 [110]	9.783 [248.5]	4.055 [103]	5.728 [145.5]	6.772 [172]	2.756 [70]	4.016 [102]
90	in [mm]	7.992 [203]	5.512 [140]	5.118 [130]	3.937 [100]	5/16" [7.938]	2.756 [70]	1 3/8" [34.925]	4.055 [103]	0.512 [13]	4.331 [110]	9.783 [248.5]	4.055 [103]	5.728 [145.5]	6.772 [172]	2.756 [70]	4.016 [102]

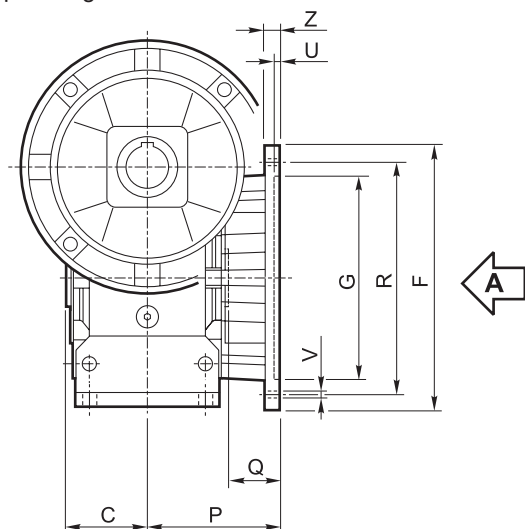
XN		I	K _c	Kf	L	M	M _u	N	P _p	R	Ru	S	t ₂	X
40	in [mm]	1.575 [40]	-	5.287 [134.3]	0.787 [20]	M6x0.394 M6x10	M5x0.394 M5x10	2.264 [57.5]	1.437 [36.5]	2.953 [75]	1.669 [42.4]	0.236 [6]	0.837 [21.26]	0.059 [1.5]
50	in [mm]	1.969 [50]	see page ver pag. B11	-	0.984 [25]	M8x0.394 M8x10	M6x0.394 M6x10	2.657 [67.5]	1.713 [43.5]	3.346 [85]	2.114 [53.7]	0.276 [7]	1.114 [28.3]	0.059 [1.5]
63	in [mm]	2.480 [63]		-	1.181 [30]	M8x0.551 M8x14	M6x0.472 M6x12	3.051 [77.5]	2.087 [53]	3.740 [95]	2.394 [60.8]	0.315 [8]	1.114 [28.3]	0.079 [2]
75	in [mm]	2.953 [75]		-	1.575 [40]	M8x0.551 M8x14	M8x0.472 M8x12	3.740 [95]	2.244 [57]	4.528 [115]	2.783 [70.7]	0.394 [10]	1.367 [34.72]	0.079 [2]
89	in [mm]	3.543 [90]		-	—	M10x18 M10x18	M8x0.551 M8x14	— [67]	2.638 [67]	5.118 [130]	2.783 [70.7]	0.472 [12]	1.518 [38.56]	0.079 [2]
90	in [mm]	3.543 [90]		-	1.575 [40]	M10x0.709 M10x18	M8x0.551 M8x14	4.134 [105]	2.638 [67]	5.118 [130]	2.783 [70.7]	0.472 [12]	1.518 [38.56]	0.079 [2]



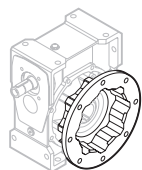
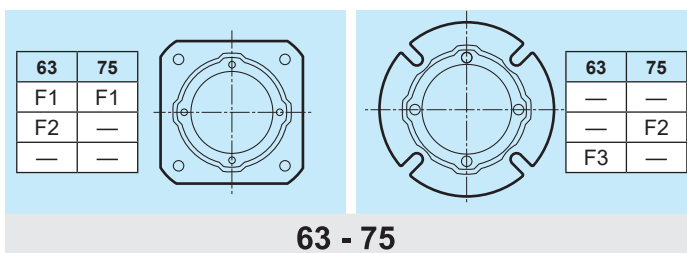
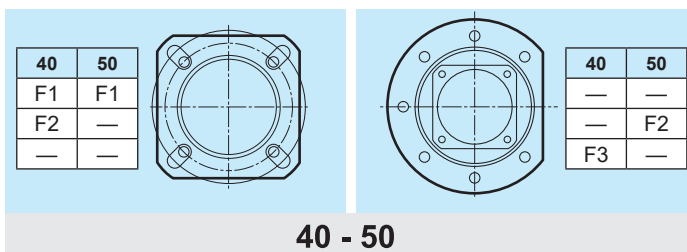
2.7 Dimensions

2.7 Dimensiones

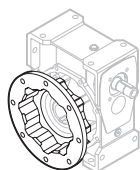
Output flange / Brida de salida



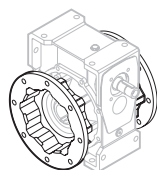
View from A / Vista de A



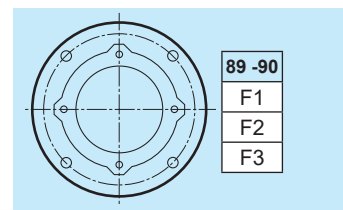
F...D
Standard



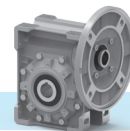
F...S



F...2



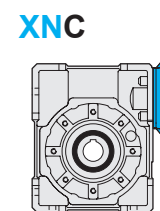
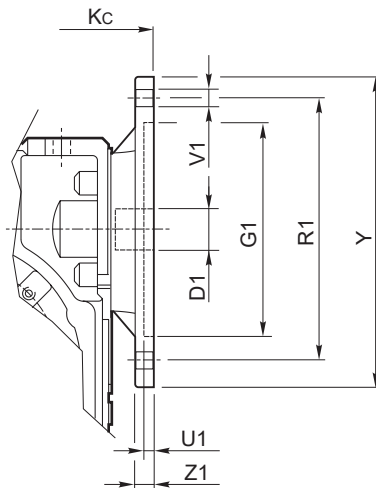
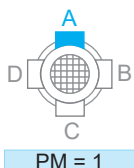
Type Tipo	C			F	G H8	P	Q	R	U	V			Z
												Ø	
40	F1	1.535 [39]		3.346 [85]	2.362 [60]	2.638 [67]	1.102 [28]	2.952 - 3.543 [75-90]	0.157 [4]	n° 4		0.354 [9]	0.315 [8]
	F2			3.346 [85]	2.362 [60]	3.819 [97]	2.283 [58]	2.952 - 3.543 [75-90]	0.157 [4]	n° 4		0.354 [9]	0.315 [8]
	F3		5.512 [140]		3.740 [95]	3.150 [80]	1.614 [41]	4.528 [115]	0.197 [5]		n° 7	0.354 [9]	0.394 [10]
50	F1	1.811 [46]		3.701 [94]	2.756 [70]	3.543 [90]	1.732 [44]	3.346 - 3.937 [85-100]	0.197 [5]	n° 4		0.433 [11]	0.394 [10]
	F2		6.299 [160]		4.331 [110]	3.504 [89]	1.693 [43]	5.118 [130]	0.197 [5]		n° 7	0.433 [11]	0.433 [11]
63	F1	2.205 [56]		5.591 [142]	4.528 [115]	3.228 [82]	1.024 [26]	5.906 [150]	0.197 [5]	n° 4		0.433 [11]	0.433 [11]
	F2			5.591 [142]	4.528 [115]	4.409 [112]	2.205 [56]	5.906 [150]	0.197 [5]	n° 4		0.433 [11]	0.433 [11]
	F3		6.299 [160]		4.331 [110]	3.169 [80.5]	0.965 [24.5]	5.118 [130]	0.197 [5]	n° 4		0.433 [11]	0.472 [12]
75	F1	2.362 [60]		6.299 [160]	5.118 [130]	4.370 [111]	2.008 [51]	6.496 [165]	0.197 [5]	n° 4		0.512 [13]	0.472 [12]
	F2		6.299 [160]		4.331 [110]	3.543 [90]	1.181 [30]	5.118 [130]	0.236 [6]	n° 4		0.433 [11]	0.512 [13]
89 90	F1	2.756 [70]		7.874 [200]	5.984 [152]	4.370 [111]	1.614 [41]	6.890 [175]	0.197 [5]	n° 4		0.512 [13]	0.472 [12]
	F2			7.874 [200]	5.984 [152]	5.945 [151]	3.189 [81]	6.890 [175]	0.197 [5]	n° 4		0.512 [13]	0.512 [13]
	F3			7.874 [200]	5.118 [130]	4.331 [110]	1.575 [40]	6.496 [165]	0.236 [6]	n° 4		0.433 [11]	0.433 [11]



2.7 Dimensions

2.7 Dimensiones

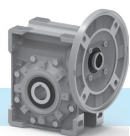
Input flange / Brida de entrada



XNC	NEMA		G ₁	PM	R ₁	U ₁	V ₁		Y	Z ₁	K _c
				1			∅				
50	56 C	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.236 [6]	0.394 [10]	4	6 1/2" [165.1]	0.472 [12]	3.583 [91]
63	56 C	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.472 [12]	3.819 [97]
	143 / 145 TC	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.472 [12]	3.819 [97]
75	56 C	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.433 [11]	4.409 [112]
	143 / 145 TC	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.433 [11]	4.409 [112]
	182 / 184 TC	inch [mm]	8 1/2" [215.9]	•	7 1/4" [184.15]	0.216 [5.5]	0.551 [14]	4	9 [228.6]	0.650 [16.5]	4.547 [115.5]
89 90	56 C	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.433 [11]	4.803 [122]
	143 / 145 TC	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.433 [11]	4.803 [122]
	182 / 184 TC	inch [mm]	8 1/2" [215.9]	•	7 1/4" [184.15]	0.216 [5.5]	0.551 [14]	4	9 [228.6]	0.650 [16.5]	4.941 [125.5]

XNC	NEMA		D1 - Holes diameter NEMA / Diámetro orificios NEMA											
			5	7.5	10	15	20	25	30	40	50	65	80	100
50	56 C	inch [mm]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	/
63	56 C	inch [mm]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]
	143 / 145 TC	inch [mm]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	/	/	/
75	56 C	inch [mm]	/	/	/	/	/	/	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]
	143 / 145 TC	inch [mm]	/	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	/	/
	182 / 184 TC	inch [mm]	/	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	/	/	/	/	/	/	/
89 90	56 C	inch [mm]	/	/	/	/	/	/	/	/	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]
	143 / 145 TC	inch [mm]	/	/	/	/	/	/	/	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	/
	182 / 184 TC	inch [mm]	/	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	/	/	/	/	/

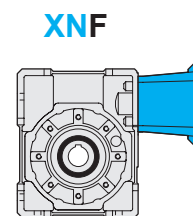
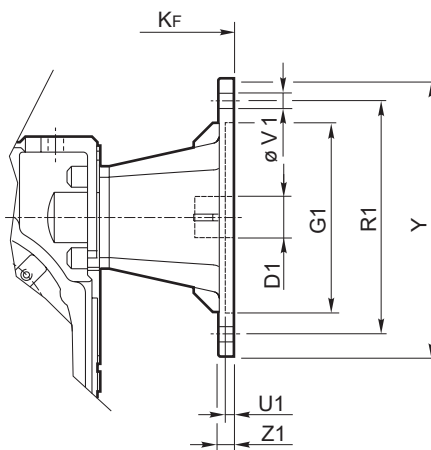
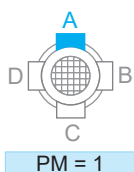
N.B.: STD mounting of P_M=1
N.B.: El montaje STD de P_M=1



2.7 Dimensions

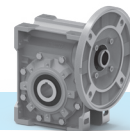
2.7 Dimensiones

Input flange / Brida de entrada



XNF	IEC		G_1	PM	K_F	R_1	U_1	V_1		Y	Z_1	D1
				1				$\emptyset$				
40	56 C	inch [mm]	4 1/2" [114.3]	•	5.287 [134.3]	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	0.472 [12]	0.472 [12]	5/8" [15.875]

N.B.: STD mounting of $P_M=1$
N.B.: El montaje STD de $P_M=1$



2.8 Accessories

2.8 Accesorios

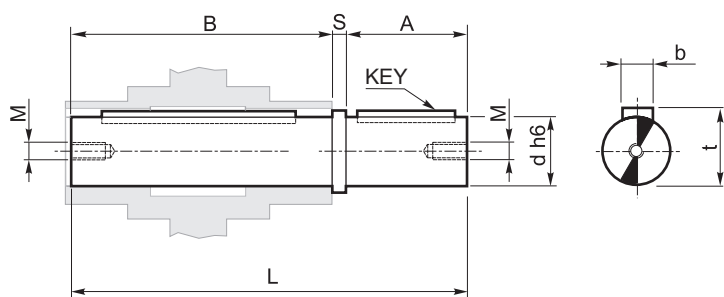
Output shaft

Eje lento

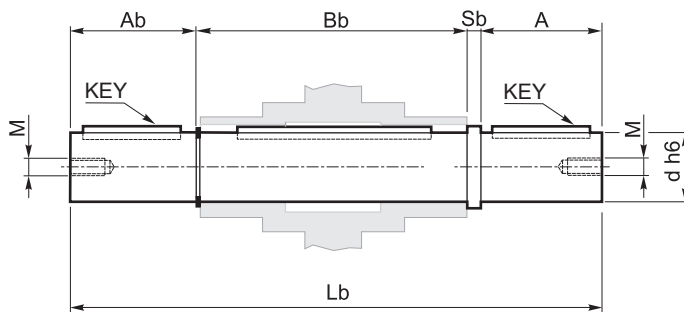
To be produced on request

A producir bajo petición

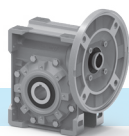
Single output shaft
Eje lento standard



Double output shaft
Eje lento doble

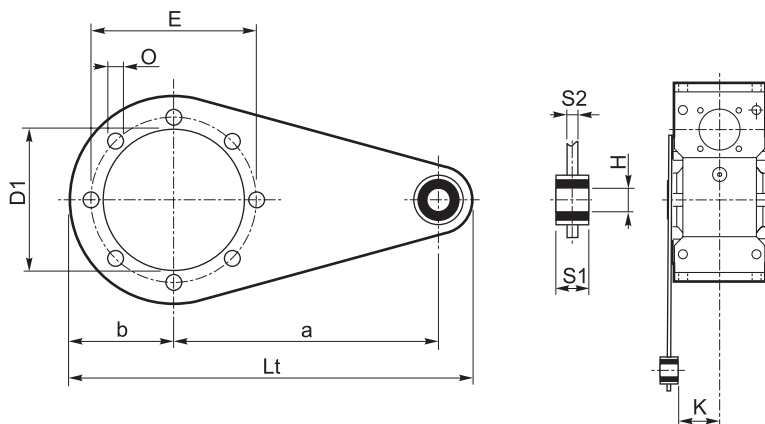


X		A	B	b	d _{h6}	L	M	S	t	A	A _b	B _b	d _{h6}	L _b	S _b
30	inch	1.1875	2.441	0.1875	1/2"	3.737	1/4" - 20	0.1085	0.70	1.1875	1.1875	2.520	1/2"	5.0035	0.1085
	[mm]	[30.2]	[62]	[4.76]	[12.7]	[94.9]				[30.2]	[30.2]	[64]	[12.7]	[127.1]	[2.76]
40	inch	1.594	3.031	0.1875	3/4"	4.750	1/4" - 20	0.125	0.83	1.594	1.594	3.110	3/4"	6.423	0.125
	[mm]	[40.49]	[77]	[4.76]	[19.05]	[120.7]				[40.49]	[40.49]	[79]	[19.05]	[163.2]	[3.17]
50	inch	1.97	3.543	0.250	1"	5.653	3/8" - 16	0.14	1.11	1.97	1.97	3.661	1"	7.741	0.14
	[mm]	[50.04]	[90]	[6.35]	[25.4]	[143.6]				[50.04]	[50.04]	[93]	[25.4]	[196.6]	[3.56]
63	inch	1.969	4.370	0.250	1" 1/4"	6.510	3/8" - 16	0.171	1.23	1.969	1.969	4.449	1" 1/4"	8.558	0.171
	[mm]	[50.0]	[111]	[6.35]	[25.4] [31.75]	[165.4]				[50.0]	[50.0]	[113]	[25.4] [31.75]	[217.4]	[4.34]
75	inch	2.375	4.685	0.250	1 1/4"	7.225	1/2" - 13	0.165	1.36	2.375	2.375	4.764	1 1/4"	9.679	0.165
	[mm]	[60.33]	[119]	[6.35]	[31.75]	[183.5]				[60.33]	[60.33]	[121]	[31.75]	[245.8]	[4.19]
89 90	inch	3.156	5.472	0.3125	1 3/8"	8.831	1/2" - 13	0.203	1.51	3.156	3.156	5.571	1 3/8"	12.086	0.203
	[mm]	[80.16]	[139]	[7.94]	[34.925]	[224.3]				[80.16]	[80.16]	[141.5]	[34.925]	[307.0]	[5.156]



Torque arm

Brazo de reacción

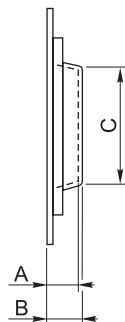


XN		a	b	D ₁	E	H	K	L _t	O	S1	S2
40	in	3.937	1.772	2.362	2.953	0.394	1.240	6.575	0.276	0.551	0.157
	[mm]	[100]	[45]	[60]	[75]	[10]	[31.5]	[167]	[7]	[14]	[4]
50	in	3.937	1.969	2.756	3.346	0.394	1.535	6.772	0.354	0.551	0.197
	[mm]	[100]	[50]	[70]	[85]	[10]	[39]	[172]	[9]	[14]	[5]
63	in	5.906	2.165	3.150	3.740	0.394	1.929	8.937	0.354	0.551	0.236
	[mm]	[150]	[55]	[80]	[95]	[10]	[49]	[227]	[9]	[14]	[6]
75	in	7.874	2.756	3.740	4.528	0.787	1.870	11.890	0.354	0.984	0.236
	[mm]	[200]	[70]	[95]	[115]	[20]	[47.5]	[302]	[9]	[25]	[6]
89 - 90	in	7.874	3.150	4.331	5.118	0.787	2.264	12.283	0.433	0.984	0.236
	[mm]	[200]	[80]	[110]	[130]	[20]	[57.5]	[312]	[11]	[25]	[6]

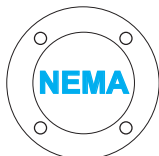
Protection Kit:

Kit de protección:

Output bore / Eje hueco



XN		A	B	C
40	in	0.551	0.610	1.752
	[mm]	[14]	[15.5]	[44.5]
50	in	0.591	0.650	2.126
	[mm]	[15]	[16.5]	[54]
63	in	0.669	0.748	2.362
	[mm]	[17]	[19]	[60]
75	in	0.689	0.787	2.756
	[mm]	[17.5]	[20]	[70]
89 - 90	in	0.846	0.945	3.150
	[mm]	[21.5]	[24]	[80]



C

Worm gear reducers
KN

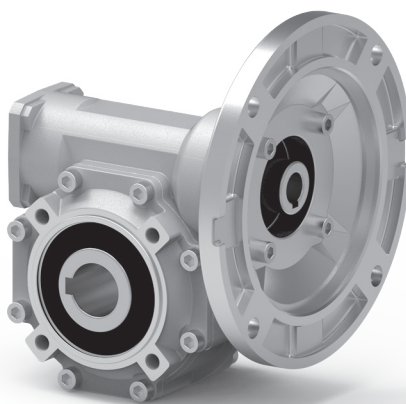
Reductores sinfin corona
KN

C1

INDEX

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Worm gear reducers

KN

3.1 Characteristics

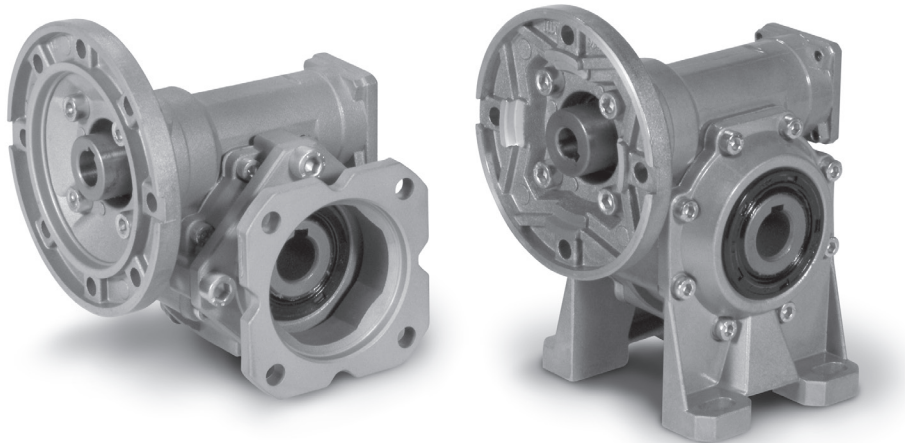
- The KN worm gear reducers are extremely light thanks to the compact shape of the housing, which is in cast iron for size 90, in die-cast aluminium for sizes 50, 63, 75 and 89.
- This series features a wide range of versions, with and without feet, which makes it extremely versatile for utilization in various applications.
- The K series is available for motor mounting version (PAM) only and not with the male input shaft.
- The worm shaft is in case-and quenchhardened alloy steel and ground.
- The worm wheel has a cast-iron hub with inserted cast bronze ring.
- The cast-iron housings are painted BLUE RAL5010 whereas the aluminium housings are sandblasted.
- The hollow output shaft is supplied as standard. A broad range of accessories is available: second input, tapered roller bearings on the worm wheel, output flange, single or double-extended output shaft, torque limiter with through output bore, torque arm, output bore protection kit, torque limiter protection kit.

Reductores sin fin corona

KN

3.1 Características

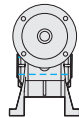
- Los reductores de la serie KN se presentan formidablemente ligeros gracias a su forma compacta de la carcasa en hierro fundido en los tamaño 90 y en aluminio fundido bajo presión para los tamaños 50, 63, 75 y 89.
- La serie presenta varias posibilidades de versiones, con y sin pié, que la hacen aún más adaptable en el uso de cada tipología de aplicación.
- La serie K disponible exclusivamente en las versiones con disposición de enganche motor (PAM) y no con eje con entrada macho.
- Los tornillos sin fin son de acero aleado cementado – templado y son rectificadas.
- Los dientes de los engranajes realizados en hierro fundido y el anillo en bronce.
- Las carcasas en hierro fundido pintadas de AZUL RAL 5010 mientras que las de aluminio pulidas a chorro de arena.
- Está incluido el eje de salida hueco de serie con una amplia disponibilidad de accesorios: segunda entrada, cojinetes de bolas sobre el engranaje, brida de salida, eje lento con 1 y 2 salidas, limitador de par con agujero pasante, brazo de reacción, kit de protección, eje hueco, kit protección limitador de par.





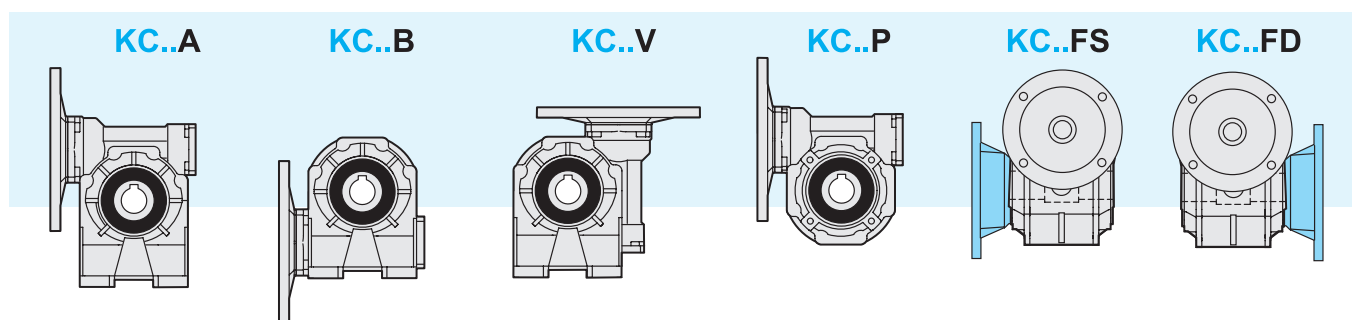
3.2 Designation

3.2 Nomenclatura

Gear reducer Reductores	Input type Tipo entrada	Size Tamaño	Version Versión	Ratio Relación redu.	Motor coupling Enganche motor.	Mounting position Posición montaje	Hollow output shaft Eje hueco de salida
KN	C	50	F1S	10	NEMA	B3	H25
Worm gear reducer Reductores de sinfín corona	 C	50 63 75 89  Aluminium Aluminio 90  Cast iron Hierro fundido	A1-A2 B1-B2 V1-V2 P F1S-F2S F3S F1D-F2D F3D	5 7.5 10 15 20 25 30 40 50 65 80 100	56C 143 TC 145 TC 182 TC 184 TC	B3 B6 B7 B8 V5 V6	see tables ver tablas 

Versions

Versión





3.3 Lubrication

KN series worm gear reducers are supplied with synthetic lubricant, PAG base, viscosity index ISO VG320.
Mounting position always to be specified when ordering.

For more details, see page A5, paragraph 1.7.

3.3 Lubricación

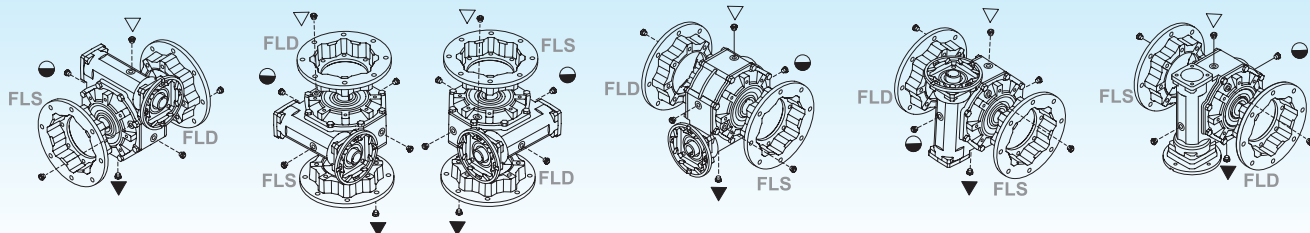
Los reductores de la serie KN se entregan completos de lubricante sintético a base PAG con viscosidad ISO VG320.
Se ruega precisar la posición de montaje deseada a la hora de realizar el pedido.

Para más detalles ver página A5 párrafo 1.7

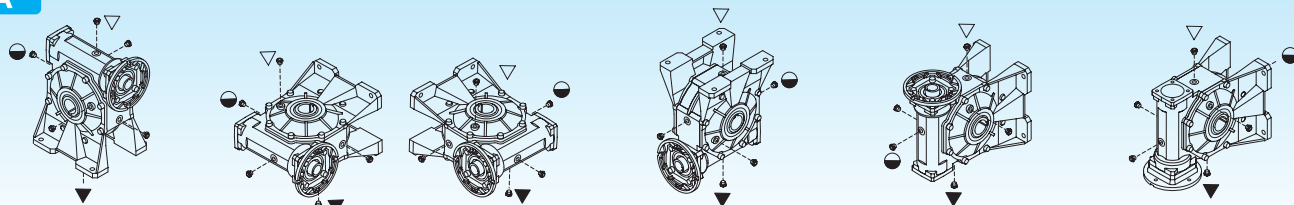
Mounting positions

Posición de montaje

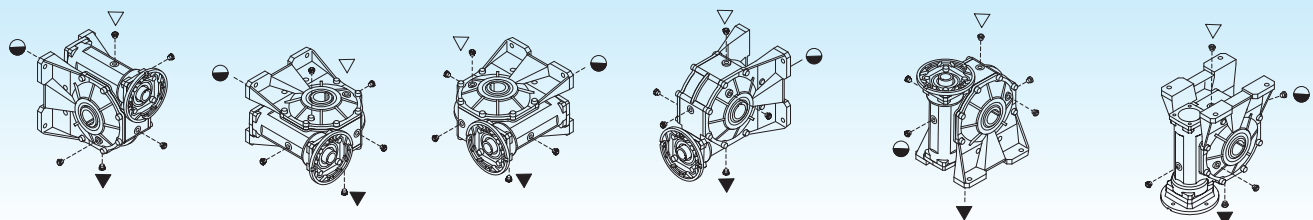
F,P



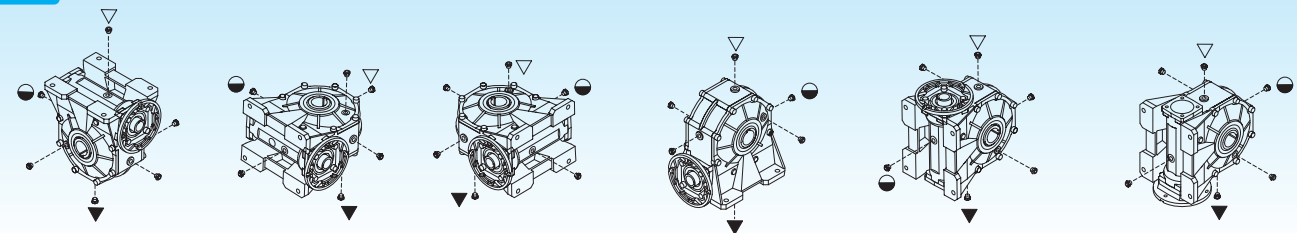
A



V



B



B3

B6

B7

B8

V5

V6

▽ Filling and breather / Carga y respiradero

● Level / Nivel

▼ Drain / Descarga

30, 40, 50, 63, 75 and 89 aluminium housings have one oil filling plug only.

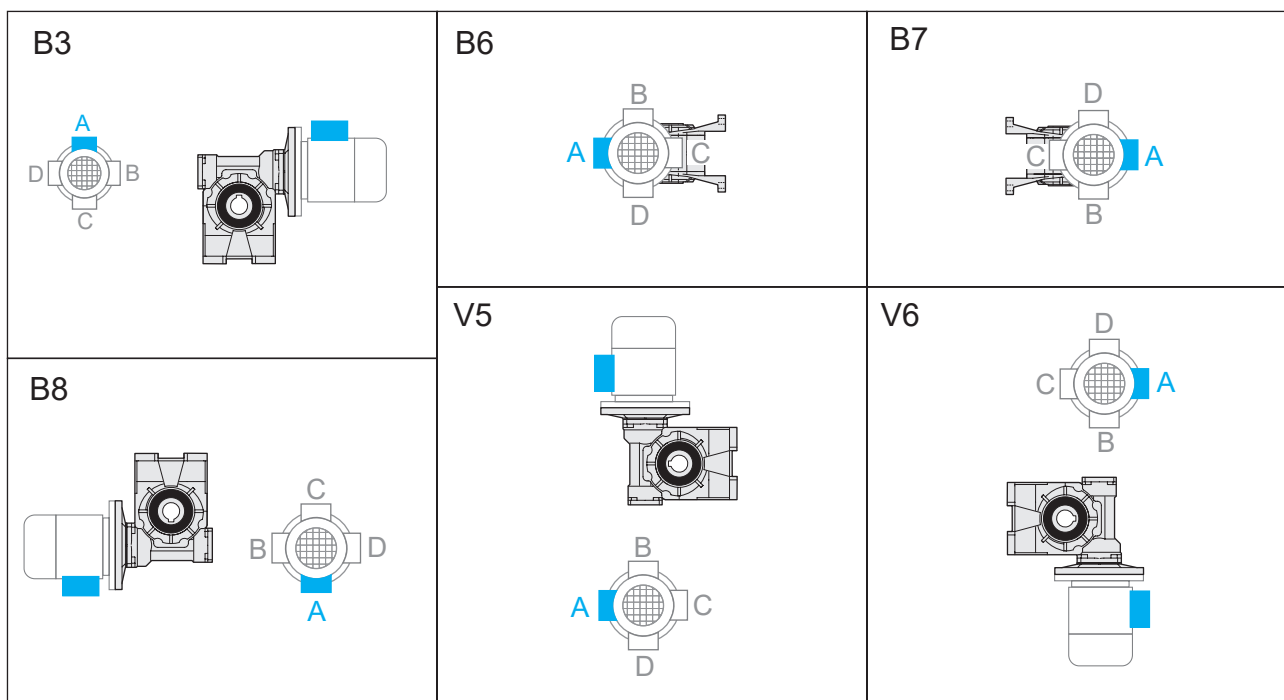
Los cuerpos de aluminio 30, 40, 50, 63, 75 tiene solamente un tapón de llenado para aceite.



gal [lt]		Oil quantity / Cant. de aceite			
		Mounting position / Posición de montaje			
		B3	B6 - B7	B8	V5 - V6
KNC	50	0.021 [0.08]	0.032 [0.12]	0.021 [0.08]	
	63	0.042 [0.16]	0.058 [0.22]	0.042 [0.16]	
	75	0.069 [0.26]	0.090 [0.34]	0.069 [0.26]	
	89	0.158 [0.60]	0.185 [0.70]	0.158 [0.60]	
	90	0.264 [1.0]	0.211 [0.80]	0.211 [0.80]	0.343 [1.3]

3.4 Terminal board position

3.4 Posición borne



Mounting position always to be specified when ordering.
Terminal board position see page C13 (PM=1).

*A la hora de realizar el pedido se ruega precisar la posición de montaje y la posición de la caja de bornes.
Posición borne v. pág. C13 (PM=1)*



3.5 Radial load

Any transmission device coupled to the output shaft generates radial loads Fr_2 .

The load values reported in the table, depending on input and output speed, are to be considered as acting at the half-way point of the projection; if the load is applied at 1/3 of the projection, increase the values in the table by 25%; if the load is applied at 2/3, reduce the values by 25%.

Axial loads applicable at output F_{a2} are reported in the tables.

With regard to double projecting shafts, each end can sustain a radial load which equals 3/5 of the values listed in the table, on condition that they act in the same direction and have the same intensity.

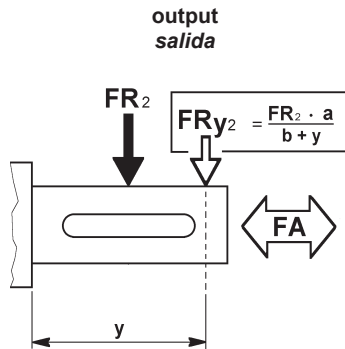
3.5 Cargas radiales

Cada clase de órgano de transmisión que es conectado al eje de salida determina cargas radiales Fr_2 .

Los valores señalados en la tabla en función a las varias velocidades de entrada y salida se suponen aplicándolas en la mitad del eje como fuerzas agentes a esto; para una ubicación de 1/3 de la longitud se aumentará hasta un 25% los valores de la tabla, mientras para una posición de 2/3 de la longitud se disminuirá los mismos valores a un 25%.

Los valores de las cargas axiales aplicables en salida F_{a2} están señalados en las tablas.

En los ejes con salida doble, cada extremidad puede soportar una carga radial igual a 3/5 del valor de la tabla, siempre y cuando las cargas aplicables sean de igual intensidad y reaccionen en el mismo sentido.





3.5 Radial load

3.5 Cargas radiales

RADIAL BALL BEARINGS / RODAMIENTOS RADIALES														
n ₁ =1750 rpm			40		50		63		75		89		90	
i _n	n ₂ [rpm]		a b		a b		a b		a b		a b		a b	
		inch	3.287	2.382	4.016	2.894	4.823	3.681	5.276	3.937	6.417	4.646	6.417	0.709
		[mm]	[83.5]	[60.5]	[102]	[73.5]	[122.5]	[93.5]	[134]	[100]	[163]	[118]	[163]	[118]
			Fr ₂	Fa ₂	Fr ₂	Fa ₂	Fr ₂	Fa ₂	Fr ₂	Fa ₂	Fr ₂	Fa ₂	Fr ₂	Fa ₂
5	350	lbf	777	155	777	166	999	200	/		/		/	
		[N]	[1400]	[280]	[1400]	[300]	[1800]	[360]						
7.5	233	lbf	832	166	915	183	1165	233	1387	277	1442	288	1442	288
		[N]	[1500]	[300]	[1650]	[330]	[2100]	[420]	[2500]	[500]	[2600]	[520]	[2600]	[520]
10	175	lbf	888	178	999	200	1276	255	1553	311	1664	333	1664	333
		[N]	[1600]	[320]	[1800]	[360]	[2300]	[460]	[2800]	[560]	[3000]	[600]	[3000]	[600]
15	117	lbf	943	189	1082	216	1442	288	1664	333	1886	377	1886	377
		[N]	[1700]	[340]	[1950]	[390]	[2600]	[520]	[3000]	[600]	[3400]	[680]	[3400]	[680]
20	87.5	lbf	999	200	1221	244	1553	311	1831	366	2108	422	2108	422
		[N]	[1800]	[360]	[2200]	[440]	[2800]	[560]	[3300]	[660]	[3800]	[760]	[3800]	[760]
25	70	lbf	1054	211	1332	266	1720	344	2053	411	2275	455	2275	455
		[N]	[1900]	[380]	[2400]	[480]	[3100]	[620]	[3700]	[740]	[4100]	[820]	[4100]	[820]
30	58	lbf	1110	222	1442	288	1886	377	2219	444	2497	499	2497	499
		[N]	[2000]	[400]	[2600]	[520]	[3400]	[680]	[4000]	[800]	[4500]	[900]	[4500]	[900]
40	44	lbf	1165	233	1581	316	2053	411	2441	488	2719	544	2719	544
		[N]	[2100]	[420]	[2850]	[570]	[3700]	[740]	[4400]	[880]	[4900]	[980]	[4900]	[980]
50	35	lbf	1221	244	1720	344	2219	444	2691	538	2940	588	2940	588
		[N]	[2200]	[440]	[3100]	[620]	[4000]	[800]	[4850]	[970]	[5300]	[1060]	[5300]	[1060]
60	29	lbf	1332	266	1775	355	2330	466	2774	555	3107	621	3107	621
		[N]	[2400]	[480]	[3200]	[640]	[4200]	[840]	[5000]	[1000]	[5600]	[1120]	[5600]	[1120]
63	28	lbf	1387	277	1886	377	2469	494	2940	588	3273	655	3273	655
		[N]	[2500]	[500]	[3400]	[680]	[4450]	[890]	[5300]	[1060]	[5900]	[1180]	[5900]	[1180]
80	22	lbf	1498	300	2108	422	2719	544	3218	644	3606	721	3606	721
		[N]	[2700]	[540]	[3800]	[760]	[4900]	[980]	[5800]	[1160]	[6500]	[1300]	[6500]	[1300]
100	17.5	lbf	1664	333	2219	444	2996	599	3606	721	3884	777	3884	777
		[N]	[3000]	[600]	[4000]	[800]	[5400]	[1080]	[6500]	[1300]	[7000]	[1400]	[7000]	[1400]
120	15	lbf	1720	344	2275	455	3051	610	3634	727	3939	788	3939	788
		[N]	[3100]	[620]	[4100]	[820]	[5500]	[1100]	[6550]	[1310]	[7100]	[1420]	[7100]	[1420]
150	12	lbf	1748	350	2358	472	3107	621	3662	732	4050	810	4050	810
		[N]	[3150]	[630]	[4250]	[850]	[5600]	[1120]	[6600]	[1320]	[7300]	[1460]	[7300]	[1460]
160	11	lbf	1775	355	2386	477	3162	632	3717	743	4106	821	4106	821
		[N]	[3200]	[640]	[4300]	[860]	[5700]	[1140]	[6700]	[1340]	[7400]	[1480]	[7400]	[1480]
≥ 200	≤ 9	lbf	1831	366	2497	499	3329	666	3939	788	4383	877	4383	877
		[N]	[3300]	[660]	[4500]	[900]	[6000]	[1200]	[7100]	[1420]	[7900]	[1580]	[7900]	[1580]

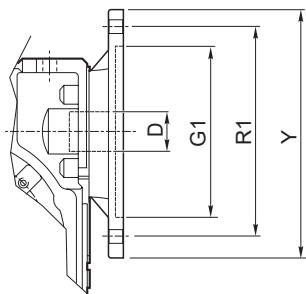


3.6 Technical data

3.6 Datos técnicos

50	n ₁ = 1750				KNC					
	i _n	n ₂ [min ⁻¹]	Rd	P _{t0} [Hp]	T ₂		P ₁		FS'	NEMA
					[Ft•lb]	[Nm]	[Hp]	[kW]		
	5	350	0.87	1.6	10	13	0.75	0.55	4.8	56 C
	7.5	233	0.86	1.6	14	19	0.75	0.55	3.7	
	10	175	0.84	1.3	18	25	0.75	0.55	2.9	
	15	117	0.80	1.1	27	36	0.75	0.55	2.1	
	20	88	0.78	0.9	35	47	0.75	0.55	1.6	
	25	70	0.74	0.8	27	37	0.50	0.37	1.8	
	30	58	0.71	0.8	32	43	0.50	0.37	1.5	
40	44	0.67	0.7	40	54	0.50	0.37	1.3		
50	35	0.62	0.5	31	42	0.33	0.25	1.7		
65	27	0.58	0.5	38	51	0.33	0.25	1.3		
7.5	80	22	0.54	0.5	31	42	0.25	0.18	1.4	

63	n ₁ = 1750				KNC							
	i _n	n ₂ [min ⁻¹]	Rd	P ₁₀ [Hp]	T ₂		P ₁		FS'	NEMA		
					[Ft·lb]	[Nm]	[Hp]	[kW]				
	5	350	0.88	2.4	27	36	2.0	1.5	3.1	56 C	143 TC	145 TC
	7.5	233	0.87	2.4	39	53	2.0	1.5	2.3			
	10	175	0.85	2.1	51	70	2.0	1.5	1.8			
	15	117	0.81	1.6	73	99	2.0	1.5	1.3			
	20	88	0.80	1.6	70	96	1.5	1.1	1.5			
	25	70	0.77	1.3	58	79	1.0	0.75	1.5			
	30	58	0.73	1.2	67	90	1.0	0.75	1.6			
40	44	0.69	1.1	83	112	1.0	0.75	1.3				
50	35	0.65	0.9	72	98	0.75	0.55	1.2				
12.6	65	27	0.61	0.8	59	80	0.50	0.37	1.5	—	—	
	80	22	0.58	0.8	46	63	0.33	0.25	1.8			
	100	18	0.53	0.7	52	70	0.33	0.25	1.5			



		NEMA	
		56C	143TC - 145TC
G1	in [mm]	4.5 [110.25]	
R1	in [mm]	5.875 [149.225]	
Y	in [mm]	6.5 [165.10]	
D	in [mm]	0.625 [15.875]	0.875 [22.225]

* **WARNING:** Maximum allowable torque $[T_{2M}]$ must be calculated using the following service factor : $T_{2M} = T_2 \times FS'$

* **ATENCION:** el par máximo utilizable $[T_{2M}]$ deberá calcularse con respecto al factor de servicio: $T_{2M} = T_2 \times FS'$



3.6 Technical data

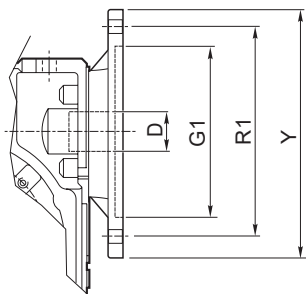
3.6 Datos técnicos

75	n ₁ = 1750				KNC									
	i _n	n ₂ [min ⁻¹]	Rd	P ₁₀ [Hp]	T ₂		P ₁		FS'	NEMA				
					[Ft·lb]	[Nm]	[Hp]	[kW]						
	7.5	233	0.87	3.4	94	128	5.0	3.6	1.4		143 TC	145 TC	182 TC	184 TC
	10	175	0.86	3.1	76	103	3.0	2.2	1.9					
	15	117	0.83	2.5	110	149	3.0	2.2	1.4					
	20	88	0.81	2.3	97	132	2.0	1.5	1.7					
	25	70	0.78	2.0	118	160	2.0	1.5	1.3					
	30	58	0.74	1.6	99	134	1.5	1.1	1.6	56 C				
	40	44	0.71	1.5	125	170	1.5	1.1	1.4					
	50	35	0.67	1.3	101	137	1.0	0.75	1.5					
	65	27	0.63	1.2	91	123	0.75	0.55	1.6					
	80	22	0.60	1.1	106	143	0.75	0.55	1.3					
	100	18	0.56	0.9	120	163	0.75	0.55	1.0		—	—		


17.6

89 lb 25.4	n ₁ = 1750				KNC									
	i _n	n ₂ [min ⁻¹]	Rd	P ₁₀ [Hp]	T ₂		P ₁		FS'	NEMA				
					[Ft·lb]	[Nm]	[Hp]	[kW]						
	7.5	233	0.88	4.0	96	130	5.0	3.6	2.2	—	—	—	182 TC	184 TC
	10	175	0.86	3.4	125	169	5.0	3.6	1.8					
	15	117	0.84	3.0	111	151	3.0	2.2	2.1					
	20	88	0.82	2.7	145	196	3.0	2.2	1.8					
	25	70	0.80	2.4	177	240	3.0	2.2	1.4					
	30	58	0.76	2.0	203	275	3.0	2.2	1.3					
	40	44	0.72	1.7	173	234	2.0	1.5	1.6	56 C	143 TC	145 TC	—	—
	50	35	0.69	1.5	208	282	2.0	1.5	1.3					
	65	27	0.65	1.3	187	253	1.5	1.1	1.3					
	80	22	0.63	1.3	151	205	1.0	0.75	1.5					
	100	18	0.58	1.1	125	169	0.75	0.55	1.6					

90 lb 36.2	n ₁ = 1750				KNC									
	i _n	n ₂ [min ⁻¹]	Rd	P ₁₀ [Hp]	T ₂		P ₁		FS'	NEMA				
					[Ft·lb]	[Nm]	[Hp]	[kW]						
	7.5	233	0.88	4.0	96	130	5.0	3.6	2.2	—	—	—	182 TC	184 TC
	10	175	0.86	3.4	125	169	5.0	3.6	1.8					
	15	117	0.84	3.0	111	151	3.0	2.2	2.1					
	20	88	0.82	2.7	145	196	3.0	2.2	1.8					
	25	70	0.80	2.4	177	240	3.0	2.2	1.4					
	30	58	0.76	2.0	203	275	3.0	2.2	1.3	56 C	143 TC	145 TC	—	—
	40	44	0.72	1.7	173	234	2.0	1.5	1.6					
	50	35	0.69	1.5	208	282	2.0	1.5	1.3					
	65	27	0.65	1.3	187	253	1.5	1.1	1.3					
	80	22	0.63	1.3	151	205	1.0	0.75	1.5					
	100	18	0.58	1.1	125	169	0.75	0.55	1.6					



		NEMA		
		56C	143TC - 145TC	182TC - 184 TC
G1	in [mm]	4.5 [110.25]		8.5 [215.9]
R1	in [mm]	5.875 [149.225]		7.25 [184.15]
Y	in [mm]	6.5 [165.10]		9 [228.6]
D	in [mm]	0.625 [15.875]	0.875 [22.225]	1.125 [28.575]

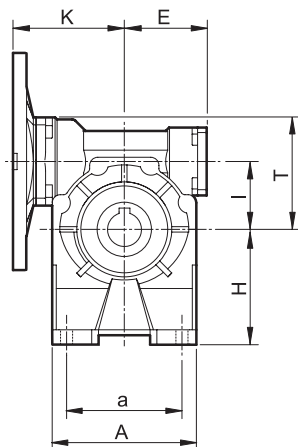
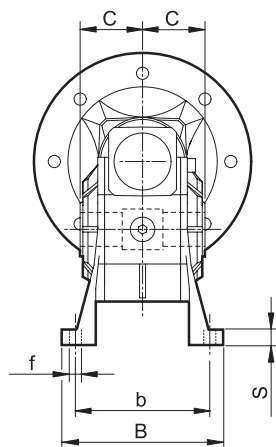
* **WARNING:** Maximum allowable torque $[T_{2M}]$ must be calculated using the following service factor : $T_{2M} = T_2 \times FS'$

* **ATENCION:** el par máximo utilizable $[T_{2M}]$ deberá calcularse con respecto al factor de servicio : $T_{2M} = T_2 \times FS'$

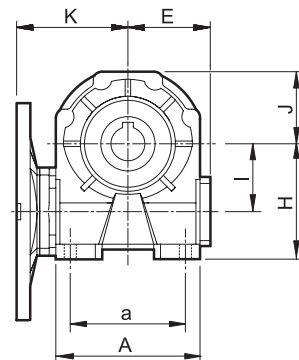
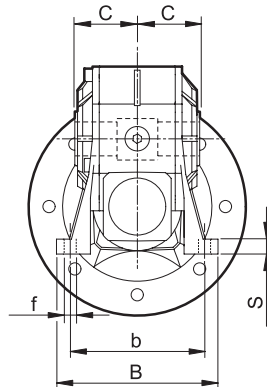


3.7 Dimensions

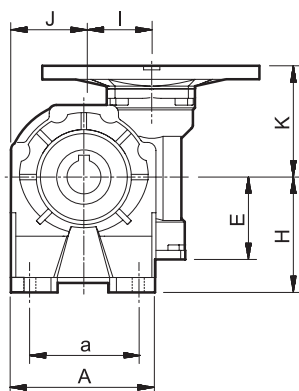
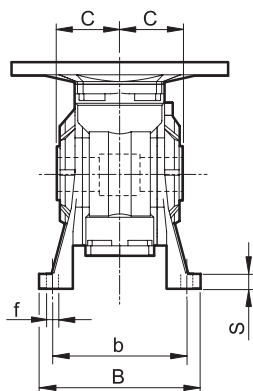
3.7 Dimensiones



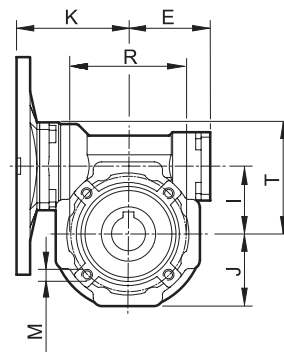
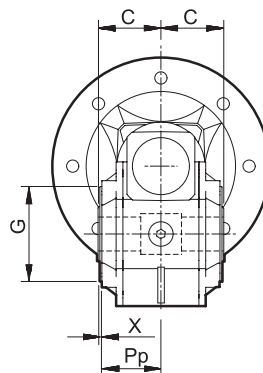
KNC..A



KNC..B



KNC..V

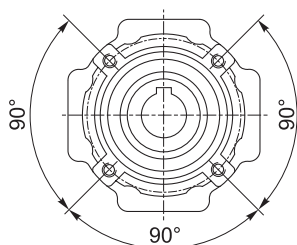


KNC..P

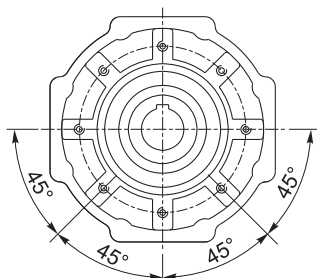
Shaft-mounted flange / Brida pendular

50

63 - 75 - 89 - 90

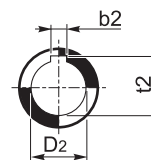


4 Holes / Agujeros



8 Holes / Agujeros

Output hollow shaft
Eje hueco de salida





3.7 Dimensions

3.7 Dimensiones

		50	63	75	89 - 90
b2	in [mm]	1/4" [6.35]	1/4" [6.35]	1/4" [6.35]	5/16" [7.938]
C	in [mm]	1.811 [46]	2.205 [56]	2.362 [60]	2.756 [70]
D2 H8	in [mm]	1" [25.4]	1" [25.4]	1 1/4" [31.75]	1 3/8" [34.925]
E	in [mm]	2.362 [60]	2.795 [71]	3.346 [85]	4.055 [103]
G h8	in [mm]	2.756 [70]	3.150 [80]	3.740 [95]	4.331 [110]
I	in [mm]	1.969 [50]	2.480 [63]	2.953 [75]	3.543 [90]
J	in [mm]	2.106 [53.5]	2.520 [64]	3.071 [78]	3.937 [100]
K	in [mm]	3.228 [82]	3.819 [97]	4.488 [114]	4.803 [122]
M	in [mm]	M8x0.394 M8x10	M8x0.551 M8x14	M8x0.551 M8x14	M10x0.709 M10x18
Pp	in [mm]	1.713 [43.5]	2.087 [53]	2.244 [57]	2.638 [67]
R	in [mm]	3.346 [85]	3.740 [95]	4.528 [115]	5.118 [130]
T	in [mm]	3.248 [82.5]	3.957 [100.5]	4.587 [116.5]	5.177 [131.5]
t2	in [mm]	1.114 [28.3]	1.114 [28.3]	1.367 [34.72]	1.518 [38.56]
X	in [mm]	0.059 [1.5]	0.079 [2]	0.079 [2]	0.079 [2]

		Feet Pié	50	63	75	89 - 90
A	in [mm]	1	4.173 [106]	5.020 [127.5]	6.122 [155.5]	7.480 [190]
	in [mm]	2	4.173 [106]			7.480 [190]
a	in [mm]	1	2.480 - 3.346 [63-85]	3.740 [95]	4.724 [120]	5.512 [140]
	in [mm]	2	2.480 - 3.346 [63-85]			5.512 [140]
B	in [mm]	1	4.685 [119]	5.354 [136]	5.512 [140]	6.614 [168]
	in [mm]	2	4.685 [119]			6.614 [168]
b	in [mm]	1	3.898 [99]	4.370 [111]	4.528 [115]	5.512 [140]
	in [mm]	2	3.898 [99]			5.748 [146]
f	in [mm]	1	0.354 [9]	0.433 [11]	0.433 [11]	0.512 [13]
	in [mm]	2	0.354 [9]			0.433 [11]
H	in [mm]	1	3.346 [85]	3.937 [100]	4.528 [115]	5.315 [135]
	in [mm]	2	3.228 [82]			5.591 [142]
S	in [mm]	1	0.433 [11]	0.472 [12]	0.472 [12]	0.551 [14]
	in [mm]	2	0.315 [8]			0.551 [14]

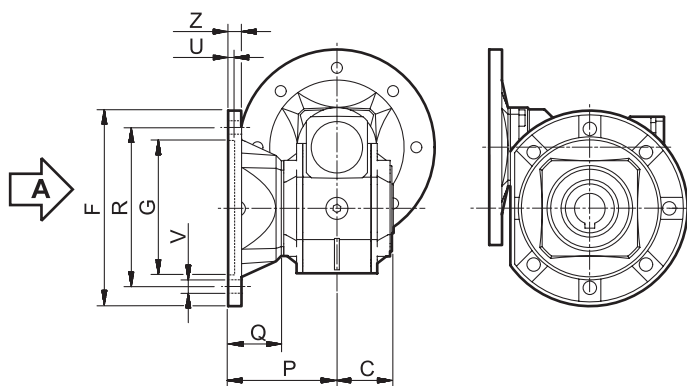


3.7 Dimensions

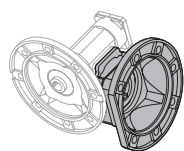
3.7 Dimensiones

Output flange / Brida de salida

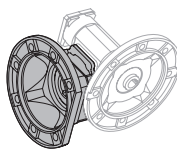
View from A / Vista de A



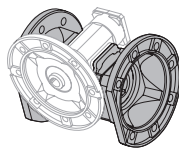
KNC..F



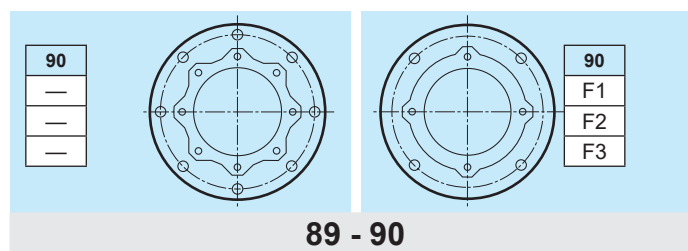
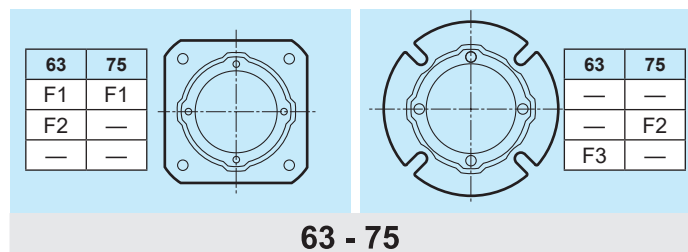
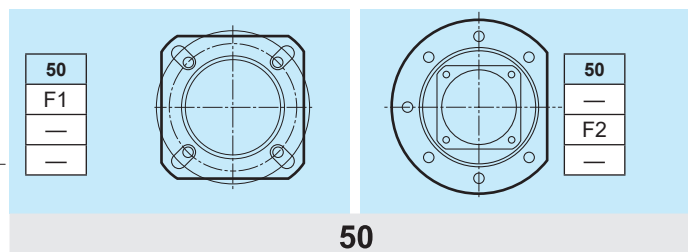
F...D
Standard



F...S



F...2



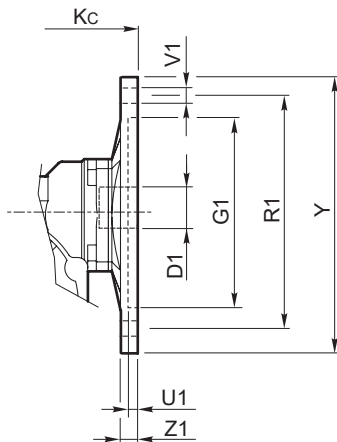
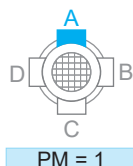
Type Tipo	C	F	G H8	P	Q	R	U	V			Z
										Ø	
50	F1	1.811	3.701 [94]	2.756 [70]	3.543 [90]	1.732 [44]	3.346 - 3.937 [85-100]	0.197 [5]	n° 4	0.433 [11]	0.394 [10]
	F2	[46]	6.299 [160]	4.331 [110]	3.504 [89]	1.693 [43]	5.118 [130]	0.197 [5]	n° 7	0.433 [11]	0.433 [11]
63	F1	2.205 [56]	5.591 [142]	4.528 [115]	3.228 [82]	1.024 [26]	5.906 [150]	0.197 [5]	n° 4	0.433 [11]	0.433 [11]
	F2		5.591 [142]	4.528 [115]	4.409 [112]	2.205 [56]	5.906 [150]	0.197 [5]	n° 4	0.433 [11]	0.433 [11]
	F3		6.299 [160]	4.331 [110]	3.169 [80.5]	0.965 [24.5]	5.118 [130]	0.197 [5]	n° 4	0.433 [11]	0.472 [12]
75	F1	2.362 [60]	6.299 [160]	5.118 [130]	4.370 [111]	2.008 [51]	6.496 [165]	0.197 [5]	n° 4	0.512 [13]	0.472 [12]
	F2		6.299 [160]	4.331 [110]	3.543 [90]	1.181 [30]	5.118 [130]	0.236 [6]	n° 4	0.433 [11]	0.512 [13]
89 90	F1	2.756 [70]	7.874 [200]	5.984 [152]	4.370 [111]	1.614 [41]	6.890 [175]	0.197 [5]	n° 4	0.512 [13]	0.472 [12]
	F2		7.874 [200]	5.984 [152]	5.945 [151]	3.189 [81]	6.890 [175]	0.197 [5]	n° 4	0.512 [13]	0.512 [13]
	F3		7.874 [200]	5.118 [130]	4.331 [110]	1.575 [40]	6.496 [165]	0.236 [6]	n° 4	0.433 [11]	0.433 [11]



3.7 Dimensions

3.7 Dimensiones

Input flange / Brida de entrada



KNC	NEMA		G ₁	PM	R ₁	U ₁	V ₁		Y	Z ₁	K _c
				1			Ø				
50	56 C	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.236 [6]	0.394 [10]	4	6 1/2" [165.1]	0.472 [12]	3.583 [91]
63	56 C	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.472 [12]	3.819 [97]
	143 / 145 TC	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.472 [12]	3.819 [97]
75	56 C	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.433 [11]	4.409 [112]
	143 / 145 TC	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.433 [11]	4.409 [112]
	182 / 184 TC	inch [mm]	8 1/2" [215.9]	•	7 1/4" [184.15]	0.216 [5.5]	0.551 [14]	4	9 [228.6]	0.650 [16.5]	4.547 [115.5]
89 90	56 C	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.433 [11]	4.803 [122]
	143 / 145 TC	inch [mm]	4 1/2" [114.3]	•	5 7/8" [149.22]	0.197 [5]	0.394 [10]	4	6 1/2" [165.1]	0.433 [11]	4.803 [122]
	182 / 184 TC	inch [mm]	8 1/2" [215.9]	•	7 1/4" [184.15]	0.216 [5.5]	0.551 [14]	4	9 [228.6]	0.650 [16.5]	4.941 [125.5]

KNC	NEMA		D1 - Holes diameter NEMA / Diámetro orificios NEMA											
			5	7.5	10	15	20	25	30	40	50	65	80	100
50	56 C	inch [mm]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	/
63	56 C	inch [mm]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]
	143 / 145 TC	inch [mm]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	/	/	/
75	56 C	inch [mm]	/	/	/	/	/	/	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]
	143 / 145 TC	inch [mm]	/	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	/	/
	182 / 184 TC	inch [mm]	/	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	/	/	/	/	/	/	/
89 90	56 C	inch [mm]	/	/	/	/	/	/	/	/	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]	5/8" [15.875]
	143 / 145 TC	inch [mm]	/	/	/	/	/	/	/	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	7/8" [22.225]	/
	182 / 184 TC	inch [mm]	/	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	1 1/8" [28.575]	/	/	/	/	/

N.B.: STD mounting of P_M=1
N.B.: El montaje STD de P_M=1

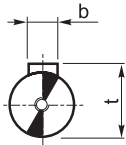
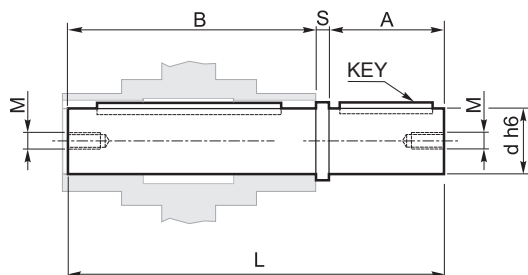


3.8 Accessories

Output shaft

To be produced on request

Single output shaft Eje lento standard



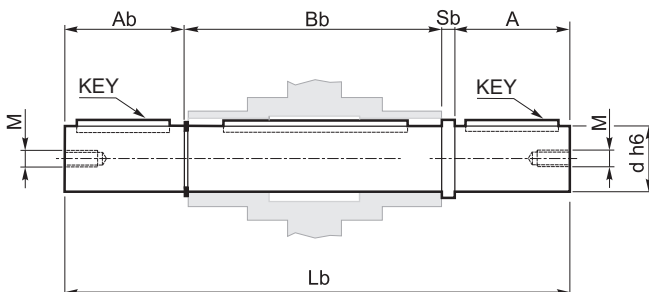
X	A	B	b	d _{h6}	L	M	S	t
30	inch [mm]	1.1875 [30.2]	2.441 [62]	0.1875 [4.76]	1/2" [12.7]	3.737 [94.9]	1/4" - 20 [2.76]	0.70 [17.78]
40	inch [mm]	1.594 [40.49]	3.031 [77]	0.1875 [4.76]	3/4" [19.05]	4.750 [120.7]	1/4" - 20 [3.17]	0.83 [21.08]
50	inch [mm]	1.97 [50.04]	3.543 [90]	0.250 [6.35]	1" [25.4]	5.653 [143.6]	3/8" - 16 [3.56]	1.11 [28.19]
63	inch [mm]	1.969 [50.0]	4.370 [111]	0.250 [6.35]	1" [25.4] 1 1/4" [31.75]	6.510 [165.4]	3/8" - 16 [4.34]	1.23 [31.24]
75	inch [mm]	2.375 [60.33]	4.685 [119]	0.250 [6.35]	1 1/4" [31.75]	7.225 [183.5]	1/2" - 13 [4.19]	1.36 [34.54]
89 90	inch [mm]	3.156 [80.16]	5.472 [139]	0.3125 [7.94]	1 3/8" [34.925]	8.831 [224.3]	1/2" - 13 [5.156]	1.51 [38.354]

3.8 Accesorios

Eje lento

A producir bajo petición

Double output shaft Eje lento doble



A	A _b	B _b	d _{h6}	L _b	S _b
1.1875 [30.2]	1.1875 [30.2]	2.520 [64]	1/2" [12.7]	5.0035 [127.1]	0.1085 [2.76]
1.594 [40.49]	1.594 [40.49]	3.110 [79]	3/4" [19.05]	6.423 [163.2]	0.125 [3.17]
1.97 [50.04]	1.97 [50.04]	3.661 [93]	1" [25.4]	7.741 [196.6]	0.14 [3.56]
1.969 [50.0]	1.969 [50.0]	4.449 [113]	1" [25.4] 1 1/4" [31.75]	8.558 [217.4]	0.171 [4.34]
2.375 [60.33]	2.375 [60.33]	4.764 [121]	1 1/4" [31.75]	9.679 [245.8]	0.165 [4.19]
3.156 [80.16]	3.156 [80.16]	5.571 [141.5]	1 3/8" [34.925]	12.086 [307.0]	0.203 [5.156]

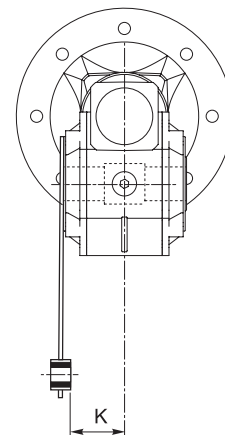
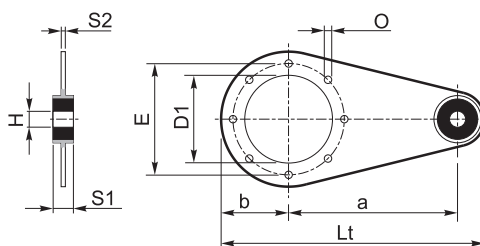
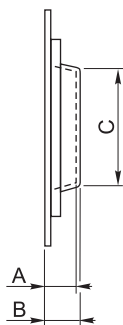
Protection Kit:

Kit de protección:

Torque arm

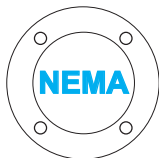
Brazo de reacción

Output bore / Eje hueco



KN		A	B	C
50	in	0.591	0.650	2.126
	[mm]	[15]	[16.5]	[54]
63	in	0.669	0.748	2.362
	[mm]	[17]	[19]	[60]
75	in	0.689	0.787	2.756
	[mm]	[17.5]	[20]	[70]
89 -90	in	0.846	0.945	3.150
	[mm]	[21.5]	[24]	[80]

KN		a	b	D ₁	E	H	K	L _t	O	S1	S2
50	in	3.937	1.969	2.756	3.346	0.394	1.535	6.772	0.354	0.551	0.197
	[mm]	[100]	[50]	[70]	[85]	[10]	[39]	[172]	[9]	[14]	[5]
63	in	5.906	2.165	3.150	3.740	0.394	1.929	8.937	0.354	0.551	0.236
	[mm]	[150]	[55]	[80]	[95]	[10]	[49]	[227]	[9]	[14]	[6]
75	in	7.874	2.756	3.740	4.528	0.787	1.870	11.890	0.354	0.984	0.236
	[mm]	[200]	[70]	[95]	[115]	[20]	[47.5]	[302]	[9]	[25]	[6]
89 - 90	in	7.874	3.150	4.331	5.118	0.787	2.264	12.283	0.433	0.984	0.236
	[mm]	[200]	[80]	[110]	[130]	[20]	[57.5]	[312]	[11]	[25]	[6]



D Helical gear
reducers
RCV

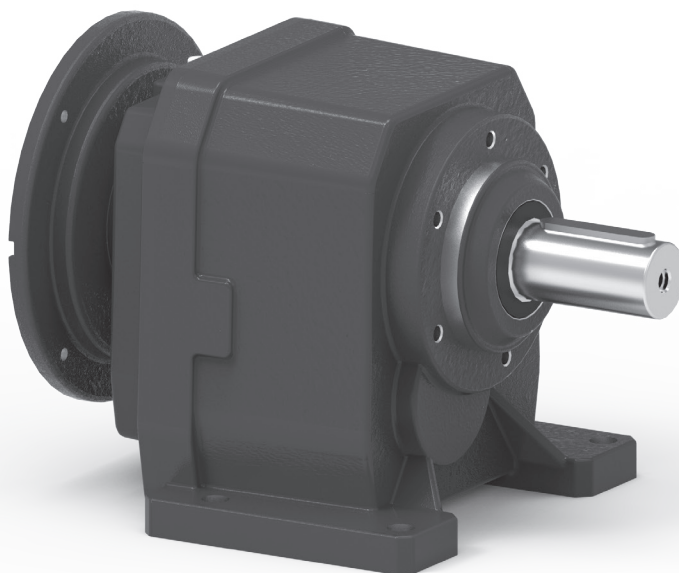
*Reductores de engranajes
helicoidales*
RCV

D1

INDEX

INDICE

4.1	Characteristics	<i>Características</i>	D2
4.2	Construction shapes	<i>Formas de fabricación</i>	D2
4.3	Designation	<i>Nomenclatura</i>	D3
4.4	Lubrication	<i>Lubricación</i>	D4
4.5	Quantity of lubricant	<i>Cantidad de lubricante</i>	D4
4.6	Assembly positions	<i>Posiciones de montaje</i>	D5
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4.8	Technical data	<i>Datos técnicos</i>	D13
4.9	Dimensions	<i>Dimensiones</i>	D22





Helical gear reducers RCV

4.1 Characteristics

VARMEC gear reducers and motor-reducers have been entirely designed using leading edge technical computer software. Each single component has been designed and tested in consideration of the maximum loads applicable to the reducer in compliance with AGMA 2001-B88.

Casings and flanges made from non varnished aluminium in sizes 141 - 191 - 162 - 202A - 252A - 253A - 302A - 303A. Casings and flanges of all other sizes are made from varnished, highly resistant cast iron. The rounded shape of the casings gives the gear reducers an optimum rigidity and solidity allowing for use in all possible assembly positions.

The manufacturing process of the various components is done by modern CNC machinery that gives maximum precision construction.

All gears are made from hardened and tempered alloy steel with successive corrections to better the performance and reduce noise levels even whilst running with a load.

The input shaft is made from hardened and tempered alloy steel; the output shaft from high strength steel. Gear reducers are varnished with a thermosetting powder based on polyester resins modified with an epoxy resin : colour Burnt Blue RAL5010.

Further information on varnish specifics can be had by contacting our technical office

Reductores de engranajes helicoidales RCV

4.1 Características

Los reductores y motorreductores VARMEC han sido proyectados completamente con el apoyo de programas técnicos computarizados. Cada uno de los componentes ha sido proyectado y verificado teniendo en cuenta la máxima carga aplicable al reductor según la normativa AGMA 2001-B88.

Carcasas y bridas en aluminio no barnizado de medidas 141 - 191 - 162 - 202A - 252A - 253A - 302A - 303A, carcasas y bridas en fundición de alta resistencia barnizadas en las otras medidas.

La forma redondeada de las carcasas confieren al reductor una óptima rigidez y una elevada compatibilidad que permite su utilización en todas las posiciones de montaje posibles.

La producción de cada uno de los componentes que integran el reductor se realiza mediante centros mecanizados de control numérico que permiten obtener la máxima precisión constructiva.

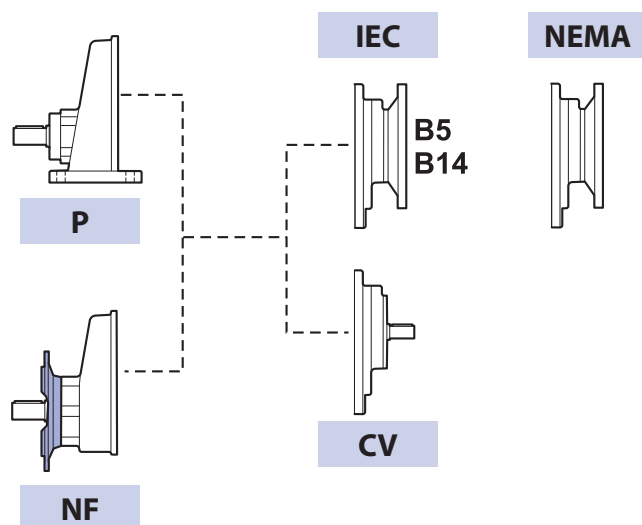
Todos los engranajes son contruidos en acero 18NiCrMo5 UNI 7846 tratados térmicamente, cementados y cada diente esta rectificado para mejorar su rendimiento y reducir su nivel de sonoridad bajo condiciones de carga.

El eje de entrada esta fabricado con acero 16CrNi4 UNI 7846 cementado y templado, y el eje de salida en acero 39NiCrMo3 UNI7845 bonificado.

Los reductores estan barnizados con polvo termo-endureciente a base de resinas de poliéster, modificadas con resinas epoxi de color azul RAL5010. Informaciones específicas del barniz se pueden pedir en la oficina técnica.

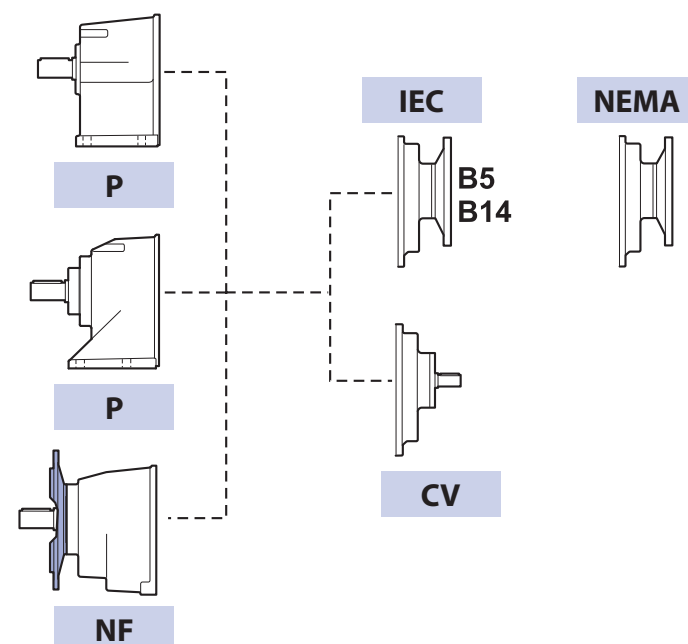
4.2 Construction shapes

RCV..1



4.2 Formas de fabricación

RCV..2-3



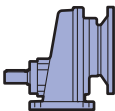
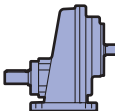
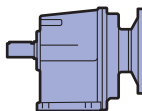
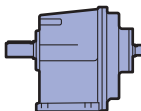
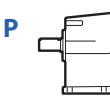
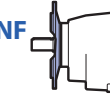


4.3 Designation

4.3 Nomenclatura

GEAR REDUCER / REDUCTOR

RCV 20 2 A P 5.49 NEMA B3 ...

RCV	TYPE OF GEAR REDUCER TIPO DE REDUCTOR	 RCV  CV  RCV  CV	
20	SIZE TAMANO DEL REDUCTOR	14-19-24-28-38	16-20-25-30-35-45-55-58-60
2	N. OF STAGES OF REDUCTION Nº ESTADOS DE REDUCCION	1	2 - 3
A	VERSION VERSION	A (Aluminium / Aluminio) Only for / Solo para 202-252-253-302-303	
P	STRUCTURAL SHAPE FORMA CONSTRUCTIVA	 P  NF 14-19-24-28-38  P  NF 16-20-25-30-35-45-55-58-60	
5.49	REDUCTION RATIO RELACION DE REDUCCION		
NEMA	TYPE OF INPUT TIPO DE ENTRADA	 IEC B5/B14  NEMA  CV	
B3	ASSEMBLY POSITION POSICION DE MONTAJE	 D5	
....	OPTIONS OPCIONES		



4.4 Lubrication

All VARMEC gear reducers come lubricated with a synthetic oil.

- Gear reducers size RCV-CV 14-19-24-28-16-20-25-30-35 are supplied with life lubrication.

- Gear reducers size RCV-CV 38-45-55-58-60 are usually supplied without lubricant, unless specifically stated otherwise on the order form. Users must therefore add the correct quantity of oil using the oil gauge level before any initial start-up.

For this purpose gear reducers are fitted with an oil filling cap, an oil gauge and a drain plug.

For gear reducers supplied with lubricant, we recommend that once installation is complete customers should substitute the closed plug used only during transport with the oil breather supplied.

We ask that all customers specify their required mounting position so that we at Varmec can fit plugs in the best position for adequate lubrication

Gear reducers are fitted with self-lubricating bearings type 2RS whenever a mounting position requires a gear reducer with a vertical axle and consequently where the shaking of the oil during running times wouldn't be enough to guarantee a correct lubrication to the upper bearings.

4.4 Lubrication

Todos los reductores de producción VARMEC son provistos de lubricación a aceite sintético.

- Los reductores de los tamaños RCV-CV 14-19-24-28-16-20-25-30-35 son equipados con lubricación permanente.

- Los reductores de la serie RCV-CV 38-45-55-58-60 se suministran normalmente sin lubricante, sino está especificado en el pedido, y será el cliente quien antes de la puesta en marcha pondrá la cantidad necesaria de aceite refiriéndose a la línea mediana del tapón.

Los reductores llevan tapones de carga, descarga y nivel de aceite, para los reductores completos de lubricante se recomienda, después de la instalación de sustituir el tapón utilizado para el transporte con el tapón respiradero incluido.

Para preparar la correcta orientación de los tapones para una adecuada lubricación aconsejamos especificar siempre la posición de montaje deseada. En las posiciones de montaje de reductores con eje vertical, donde el batimiento del aceite durante el funcionamiento no es suficiente para garantizar la correcta lubricación de los cojinetes superiores, se instalan cojinetes lubricantes tipo 2RS.

4.5 Quantity of lubricant

4.5 Cantidad de lubricante

Tab.1

RCV	Assembly position / Posición de montaje																			
	B3		B5		B6		B7		B8		V1		V3		V5		V6			
141	0.042 [0.16]										0.050 [0.19]		0.040 [0.15]		0.05 [0.19]		0.040 [0.15]			
191	0.074 [0.28]																			
241	0.106 [0.4]																			
281	0.185 [0.7]										0.106 [0.4]		0.264 [1]		0.185 [0.7]					
381	0.211 [0.8]	0.211 [0.8]	0.396 [1.5]	0.396 [1.5]	0.528 [2.0]	0.238 [0.9]	0.528 [2]	0.264 [1]	0.528 [2]											
162	0.045 [0.17]										0.071 [0.27]		0.066 [0.25]		0.071 [0.27]		0.066 [0.25]			
202A	0.53 [0.2]										0.087 [0.33]		0.074 [0.28]		0.087 [0.33]		0.074 [0.28]			
202-203	0.145 [0.55]																			
252A-253A	0.145 [0.55]										0.145 [0.55]		0.158 [0.6]		0.145 [0.55]		0.158 [0.6]			
252-253	0.185 [0.7]																			
302A	0.264 [1]										0.304 [1.15]		0.290 [1.1]		0.304 [1.15]		0.290 [1.1]			
303A	0.264 [1]										0.356 [1.35]		0.343 [1.3]		0.356 [1.35]		0.343 [1.3]			
302-303	0.343 [1.3]										0.396 [1.5]		0.343 [1.3]		0.396 [1.5]		0.343 [1.3]			
352-353	0.343 [1.3]										0.396 [1.5]		0.343 [1.3]		0.396 [1.5]		0.343 [1.3]			
452-453	0.660 [2.5]	0.607 [2.3]	0.607 [2.3]	0.607 [2.3]	0.528 [2]	0.766 [2.9]	0.898 [3.4]	0.792 [3]	0.898 [3.4]											
552-553	1.003 [3.8]	0.924 [3.5]	0.924 [3.5]	0.924 [3.5]	0.792 [3]	1.188 [4.5]	1.531 [5.8]	1.320 [5]	1.531 [5.5]											
582-583	1.294 [4.9]	1.294 [4.9]	1.294 [4.9]	1.294 [4.9]	1.478 [5.6]	1.927 [7.3]	2.244 [8.5]	1.927 [7.3]	2.244 [8.5]											
602-603	2.244 [8.5]	2.244 [8.5]	2.112 [8]	2.112 [8]	2.244 [8.5]	3.300 [12.5]	3.168 [12]	3.300 [12.5]	3.168 [12]											

Permanent lubrication / Lubricación permanente

Amount of oil expressed in gal [lt] / Cantidad de aceite expresada en gal [lt]



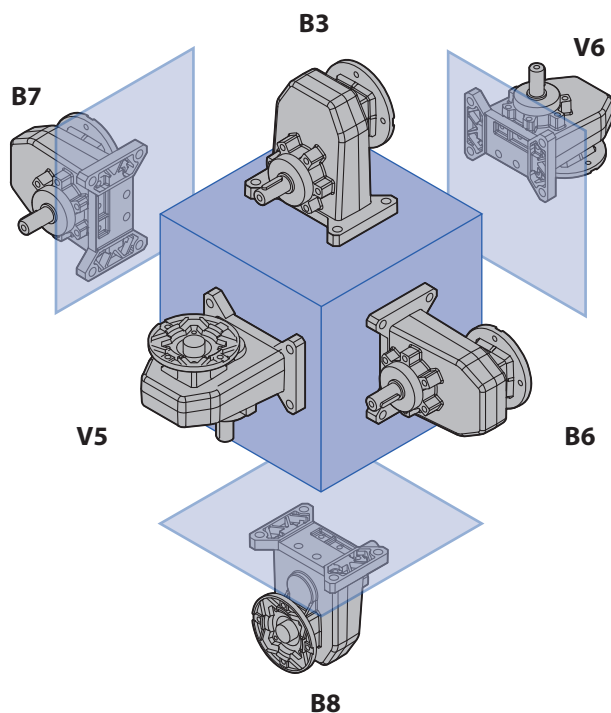
4.6 Assembly positions

The tables below should be used as a reference for the interpretation of the assembly positions, the position of the plugs and the quantities of lubricant.

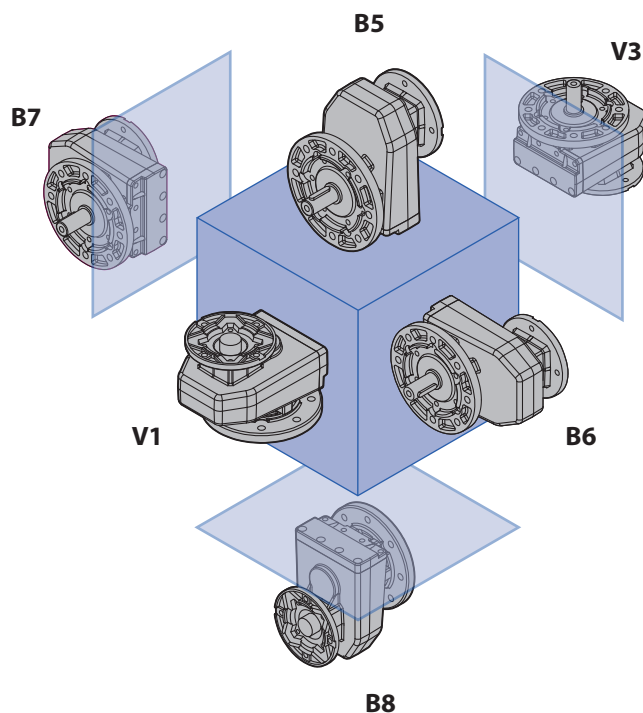
4.6 Posiciones de montaje

Las tablas siguientes sirven de referencia para interpretar las posiciones de montaje, la colocación de los tapones y la cantidad de lubricante.

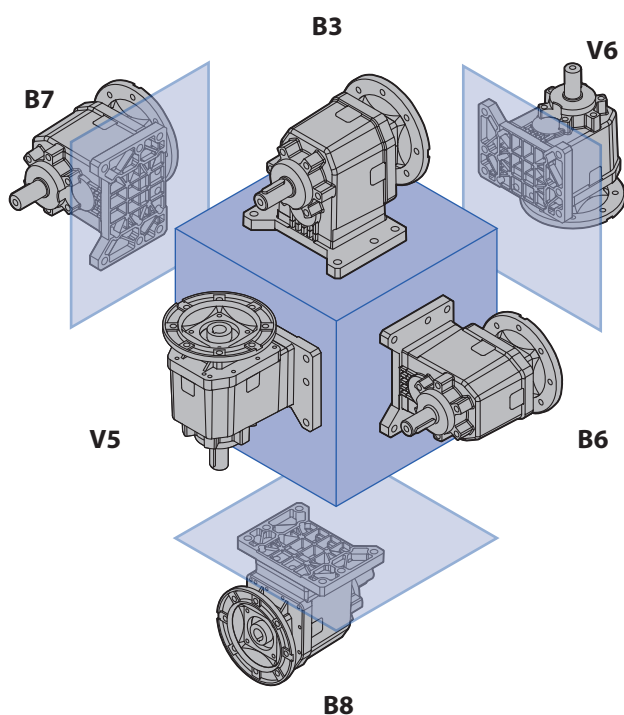
RCV..1 / P



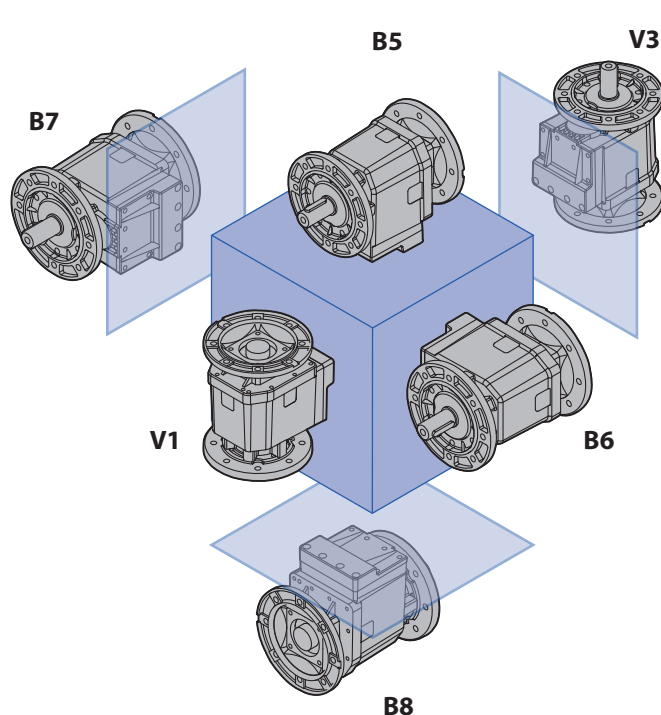
RCV..1 / NF



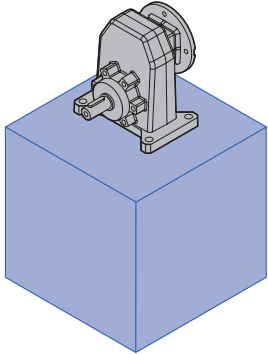
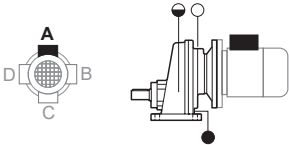
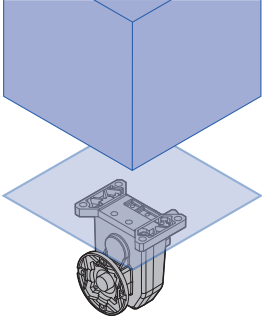
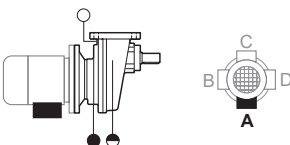
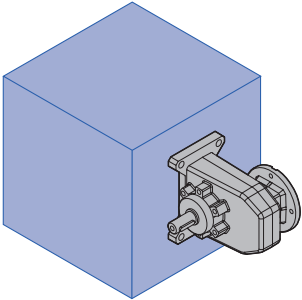
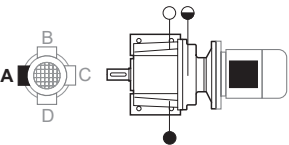
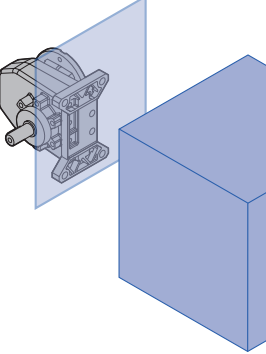
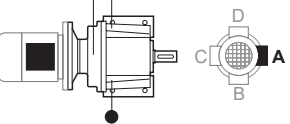
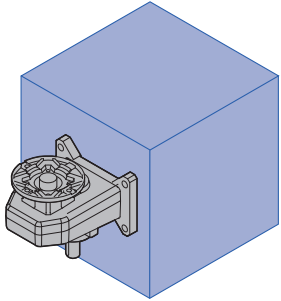
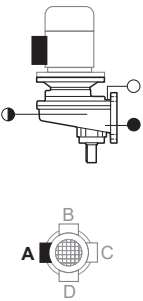
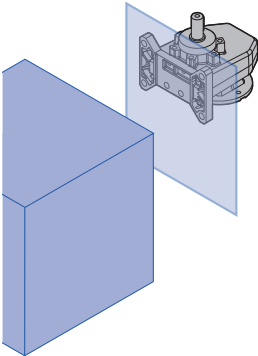
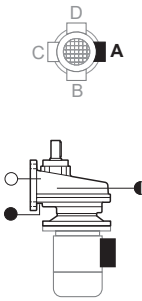
RCV..2-3 / P



RCV..2-3 / NF





RCV ...1 / P			
B3	...NEMA	B8	...NEMA
			
B6	...NEMA	B7	...NEMA
			
V5	...NEMA	V6	...NEMA
			

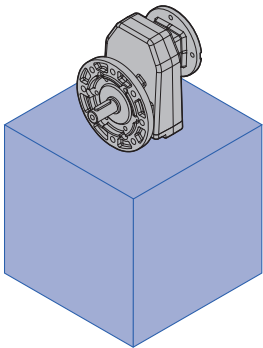
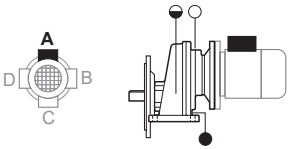
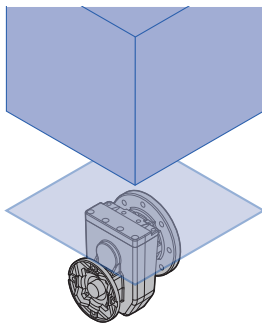
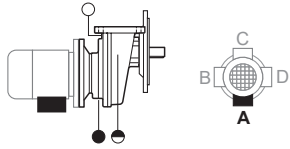
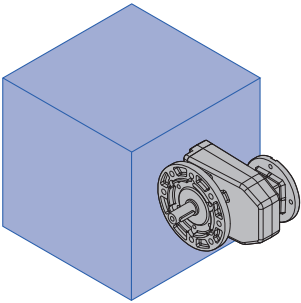
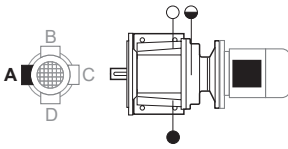
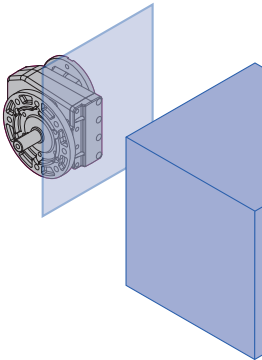
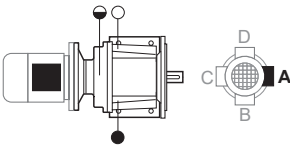
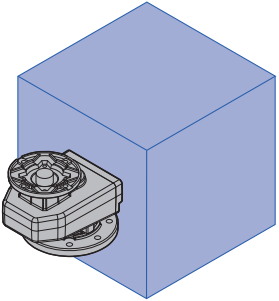
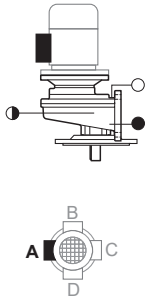
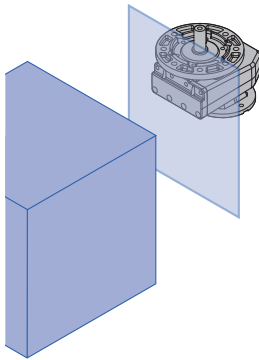
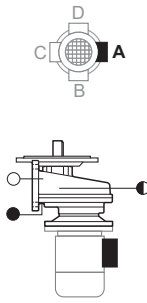
A = Standard

- Filler cap / Carga aceite
- ◐ Oil level plug / Nivel aceite
- Drain plug / Descarga de aceite



4.6 Assembly positions

4.6 Posiciones de montaje

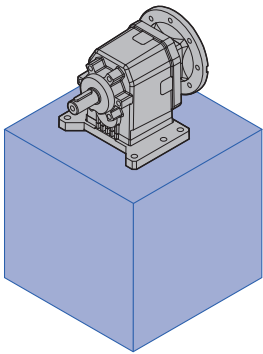
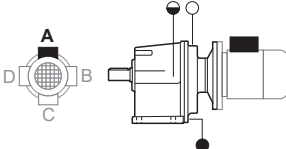
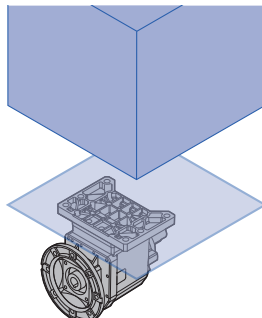
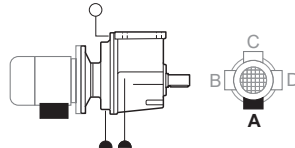
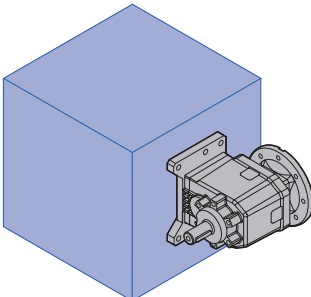
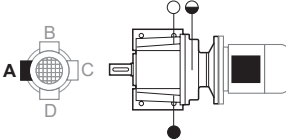
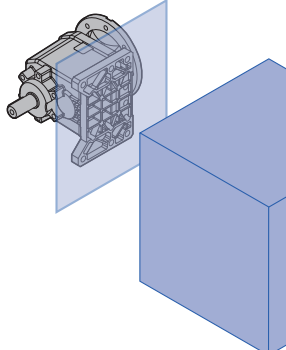
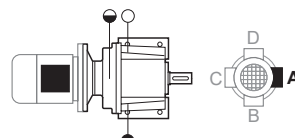
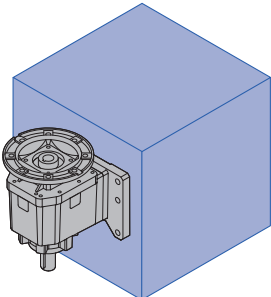
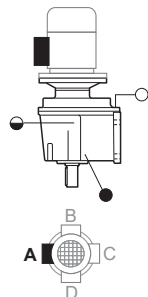
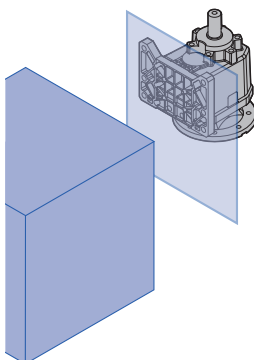
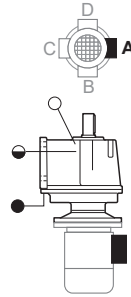
RCV ...1 / NF			
B5	...NEMA	B8	...NEMA
			
B6	...NEMA	B7	...NEMA
			
V1	...NEMA	V3	...NEMA
			

A = Standard

- Filler cap / Carga aceite
- Oil level plug / Nivel aceite
- Drain plug / Descarga de aceite



RCV ...2-3 / P

B3	...NEMA	B8	...NEMA
			
B6	...NEMA	B7	...NEMA
			
V5	...NEMA	V6	...NEMA
			

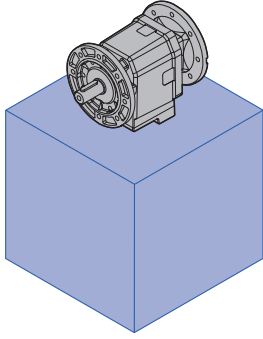
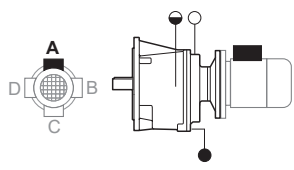
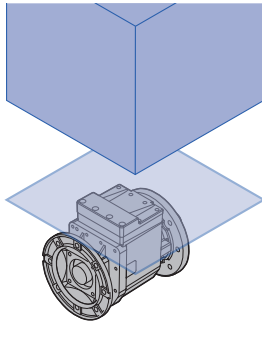
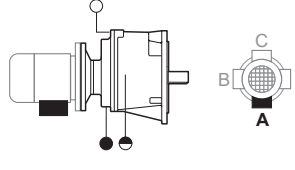
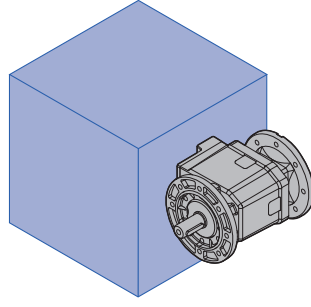
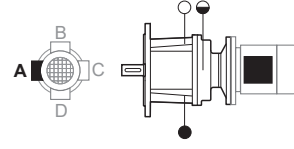
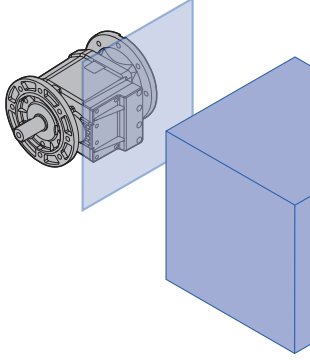
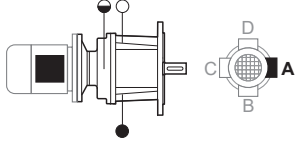
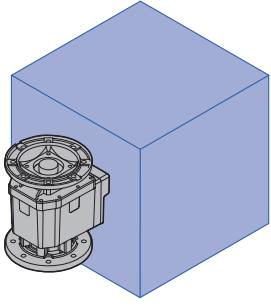
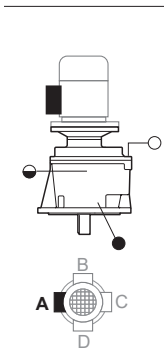
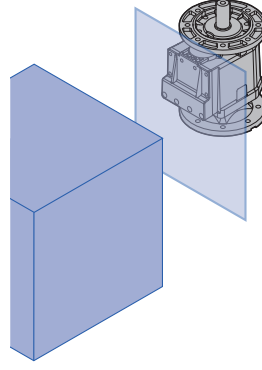
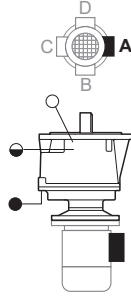
A = Standard

- Filler cap / Carga aceite
- Oil level plug / Nivel aceite
- Drain plug / Descarga de aceite



4.6 Assembly positions

4.6 Posiciones de montaje

RCV ...2-3 / NF			
B5	...NEMA	B8	...NEMA
			
B6	...NEMA	B7	...NEMA
			
V1	...NEMA	V3	...NEMA
			

A = Standard

- Filler cap / Carga aceite
- Oil level plug / Nivel aceite
- Drain plug / Descarga de aceite



4.7 Radial load

Any transmission device coupled to the input and output shaft generates radial loads.

The load values reported in the table, depending on input and output speed, are to be considered as acting at the half-way point of the projection; if the load is applied at 1/3 of the projection, increase the values in the table by 25%; if the load is applied at 2/3, reduce the values by 25%.

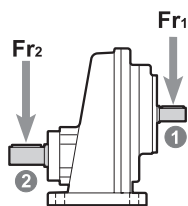
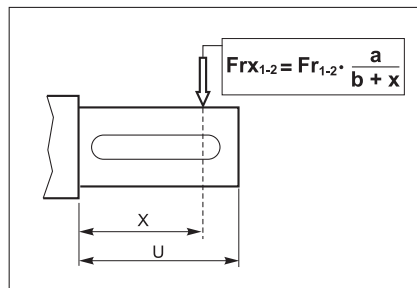
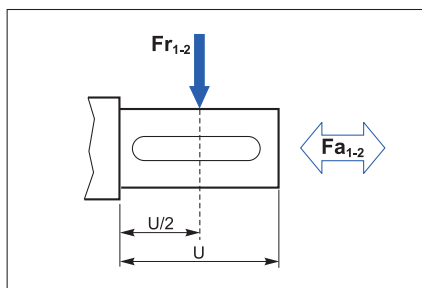
With regard to double projecting shafts, each end can sustain a radial load which equals 3/5 of the values listed in the table, on condition that they act in the same direction and have the same intensity.

4.7 Cargas radiales

Cada clase de órgano de transmisión que es conectado al eje de entrada y salida determina cargas radiales.

Los valores señalados en la tabla en función a las varias velocidades de entrada y salida se suponen aplicándolas en la mitad del eje como fuerzas agentes a esta; para una ubicación de 1/3 de la longitud se aumentará hasta un 25% los valores de la tabla, mientras para una posición de 2/3 de la longitud se disminuirá los mismos valores a un 25%.

En los ejes con salida doble, cada extremidad puede soportar una carga radial igual a 3/5 del valor de la tabla, siempre y cuando las cargas aplicables sean de igual intensidad y reaccionen en el mismo sentido.

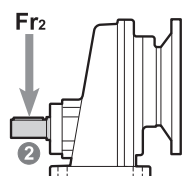


		Fr₁				
n_i [min ⁻¹]		CV				
		141	191	241	281	381
2800	lbf [N]	111 [200]	166 [300]	166 [300]	222 [400]	388 [700]
1400	lbf [N]	166 [300]	277 [500]	277 [500]	333 [600]	583 [1050]
900	lbf [N]	194 [350]	322 [580]	322 [580]	388 [700]	677 [1220]
700	lbf [N]	211 [380]	350 [630]	350 [630]	422 [760]	732 [1320]
500	lbf [N]	239 [430]	388 [700]	388 [700]	472 [850]	821 [1480]
300	lbf [N]	277 [500]	460 [830]	460 [830]	555 [1000]	971 [1750]
a	inch [mm]	2.413 [61.3]	2.984 [75.8]	2.984 [75.8]	3.898 [99]	4.709 [119.6]
b	inch [mm]	1.626 [41.3]	2.197 [55.8]	2.197 [55.8]	2.913 [74]	3.528 [89.6]



4.7 Radial load

4.7 Cargas radiales

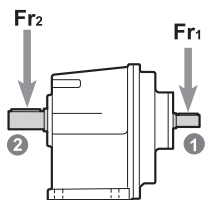


Fr_2						
n_2 [min ⁻¹]		RCV - CV				
		141	191	241	281	381
900	lbf [N]	388 [700]	388 [700]	388 [700]	804 [1450]	1137 [2050]
600	lbf [N]	444 [800]	555 [1000]	555 [1000]	888 [1600]	1332 [2400]
450	lbf [N]	527 [950]	610 [1100]	610 [1100]	971 [1750]	1470 [2650]
400	lbf [N]	527 [950]	638 [1150]	638 [1150]	1026 [1850]	1526 [2750]
350	lbf [N]	583 [1050]	666 [1200]	666 [1200]	1054 [1900]	1581 [2850]
300	lbf [N]	610 [1100]	694 [1250]	694 [1250]	1110 [2000]	1664 [3000]
250	lbf [N]	638 [1150]	749 [1350]	749 [1350]	1193 [2150]	1775 [3200]
200	lbf [N]	666 [1200]	804 [1450]	804 [1450]	1276 [2300]	1942 [3500]
150	lbf [N]	694 [1250]	888 [1600]	888 [1600]	1415 [2550]	2108 [3800]
100	lbf [N]	694 [1250]	999 [1800]	999 [1800]	1609 [2900]	2413 [4350]
50	lbf [N]	721 [1300]	1276 [2300]	1276 [2300]	2053 [3700]	3051 [5500]
a	inch [mm]	3.465 [88]	3.937 [100]	3.091 [78.5]	3.878 [98.5]	4.626 [117.5]
b	inch [mm]	2.874 [73]	3.150 [80]	2.106 [53.5]	2.697 [68.5]	3.051 [77.5]

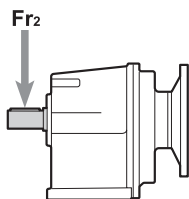


4.7 Radial load

4.7 Cargas radiales



Fr ₁																
n ₁ [min ⁻¹]		CV														
		162	202 202A	203	252 252A	253 253A	302 302A	303 303A	352	353	452	453	552 582	553 583	602	603
2800	lbf [N]	111 [200]	166 [300]	111 [200]	166 [300]	111 [200]	222 [400]	166 [300]	250 [450]	166 [300]	388 [700]	222 [400]	749 [1350]	333 [600]	749 [1350]	749 [1350]
1400	lbf [N]	166 [300]	277 [500]	166 [300]	277 [500]	166 [300]	333 [600]	277 [500]	388 [700]	277 [500]	583 [1050]	333 [600]	1110 [2000]	527 [950]	1110 [2000]	1110 [2000]
900	lbf [N]	194 [350]	322 [580]	194 [350]	322 [580]	194 [350]	388 [700]	322 [580]	449 [810]	322 [580]	677 [1220]	388 [700]	1287 [2320]	610 [1100]	1287 [2320]	1287 [2320]
700	lbf [N]	211 [380]	350 [630]	211 [380]	350 [630]	211 [380]	422 [760]	350 [630]	488 [880]	350 [630]	732 [1320]	422 [760]	1398 [2520]	666 [1200]	1398 [2520]	1398 [2520]
500	lbf [N]	239 [430]	388 [700]	239 [430]	388 [700]	239 [430]	472 [850]	388 [700]	544 [980]	388 [700]	821 [1480]	472 [850]	1570 [2830]	749 [1350]	1570 [2830]	1570 [2830]
300	lbf [N]	277 [500]	460 [830]	277 [500]	460 [830]	277 [500]	555 [1000]	460 [830]	644 [1160]	460 [830]	971 [1750]	555 [1000]	1859 [3350]	888 [1600]	1859 [3350]	1859 [3350]
a	inch [mm]	2.413 [61.3]	2.984 [75.8]	2.413 [61.3]	2.984 [75.8]	2.413 [61.3]	3.898 [99]	2.984 [75.8]	3.898 [99]	2.984 [75.8]	4.709 [119.6]	3.898 [99]	6.339 [161]	4.709 [119.6]	6.339 [161]	6.339 [161]
b	inch [mm]	1.626 [41.3]	2.197 [55.8]	1.626 [41.3]	2.197 [55.8]	1.626 [41.3]	2.913 [74]	2.197 [55.8]	2.913 [74]	2.197 [55.8]	3.528 [89.6]	2.913 [74]	4.764 [121]	3.528 [89.6]	4.764 [121]	4.764 [121]



Fr ₂											
n ₂ [min ⁻¹]		RCV-CV									
		162	202-203 202A	252-253 252A-253A	302-303	302A-303A	352-353	452-453	552-553	582-583	602-603
400	lbf [N]	388 [700]	527 [950]	594 [1070]	1082 [1950]	1221 [2200]	1720 [3100]	2280 [4110]	2691 [4850]	3939 [7100]	6103 [11000]
300	lbf [N]	444 [800]	577 [1040]	655 [1180]	1126 [2030]	1359 [2450]	1775 [3200]	2341 [4220]	3301 [5950]	4799 [8650]	6269 [11300]
250	lbf [N]	444 [800]	671 [1210]	766 [1380]	1315 [2370]	1426 [2570]	1875 [3380]	2474 [4460]	3329 [6000]	5132 [9250]	6602 [11900]
200	lbf [N]	472 [850]	721 [1300]	827 [1490]	1420 [2560]	1581 [2850]	2008 [3620]	2646 [4770]	3606 [6500]	5548 [10000]	6658 [12000]
150	lbf [N]	555 [1000]	793 [1430]	910 [1640]	1559 [2810]	1720 [3100]	2186 [3940]	2879 [5190]	4161 [7500]	5714 [10300]	6769 [12200]
100	lbf [N]	610 [1100]	960 [1730]	1037 [1870]	1786 [3220]	1942 [3500]	2469 [4450]	3251 [5860]	4716 [8500]	7296 [13150]	8045 [14500]
80	lbf [N]	666 [1200]	1082 [1950]	1115 [2010]	1920 [3460]	2164 [3900]	2630 [4740]	3468 [6250]	5271 [9500]	7490 [13500]	8766 [15800]
60	lbf [N]	777 [1400]	1221 [2200]	1232 [2220]	2119 [3820]	2275 [4100]	2874 [5180]	3789 [6830]	6103 [11000]	9432 [17000]	10319 [18600]
40	lbf [N]	943 [1700]	1332 [2400]	1409 [2540]	2424 [4370]	2774 [5000]	3246 [5850]	4283 [7720]	7767 [14000]	10985 [19800]	12039 [21700]
20	lbf [N]	1110 [2000]	1664 [3000]	1775 [3200]	3051 [5500]	3051 [5500]	3995 [7200]	5271 [9500]	8877 [16000]	13870 [25000]	14980 [27000]
a	inch [mm]	3.327 [84.5]	3.858 [98]	3.543 [90]	3.720 [94.5]	5.846 [148.5]	5.000 [127]	5.354 [136]	7.087 [180]	8.622 [219]	9.862 [250.5]
b	inch [mm]	2.539 [64.5]	3.071 [78]	2.559 [65]	2.539 [64.5]	4.665 [118.5]	3.425 [87]	3.583 [91]	4.921 [125]	6.260 [159]	7.500 [190.5]



4.8 Technical data

4.8 Datos técnicos

RCV	i	n ₁ = 1750 min ⁻¹						FS'	 NEMA
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW			
141	1.29	1357	11	15	2.9	2.2		1.0	56
	2.33	751	18	24	2.6	1.9			
	2.79	627	20	27	2.4	1.8			
	3.4	515	20	27	2.0	1.5			
	4.24	413	21	28	1.7	1.2			
	4.79	365	21	29	1.5	1.1			
	5.47	320	21	29	1.3	0.99			
	7.46	235	22	30	1.0	0.75			
	8.17	214	22	30	0.92	0.69			
191	1.26	1389	15	20	4.0	3.0		1.0	140 56
	2.23	785	22	30	3.4	2.5			
	2.73	641	23	31	2.8	2.1			
	3.22	543	24	32	2.5	1.9			
	4.11	426	30	41	2.5	1.9			
	4.71	372	32	44	2.3	1.7			
	5.47	320	32	44	2.0	1.5			
	7.82	224	35	47	1.5	1.1			
	9.78	179	37	50	1.3	0.96			
241	1.26	1389	15	20	4.0	3.0		1.0	140 56
	2.23	785	22	30	3.4	2.5			
	2.73	641	23	31	2.8	2.1			
	3.22	543	24	32	2.5	1.9			
	4.11	426	30	41	2.5	1.9			
	4.71	372	32	44	2.3	1.7			
	5.47	320	32	44	2.0	1.5			
	7.82	224	35	47	1.5	1.1			
	9.78	179	37	50	1.3	0.96			
281	1.14	1535	30	40	8.8	6.6		1.0	180 140
	1.56	1122	35	47	7.6	5.6			
	2.29	764	45	61	6.7	5.0			
	2.83	618	53	72	6.4	4.8			
	3.38	518	53	72	5.3	4.0			
	3.84	456	53	72	4.7	3.5			
	4.41	397	54	73	4.2	3.1			
	5.57	314	61	82	3.7	2.8			
	7.36	238	80	108	3.7	2.7			
381	1.63	1074	68	92	14.2	10.6		1.0	210 180 140
	2.29	764	69	94	10.3	7.7			
	3	583	81	110	9.2	6.9			
	3.38	518	81	110	8.2	6.1			
	4.11	426	85	115	7.0	5.2			
	4.75	368	93	126	6.7	5.0			
	5.57	314	96	130	5.9	4.4			
	7.36	238	97	132	4.5	3.4			
	10.4	168	102	138	3.3	2.48			





4.8 Technical data

4.8 Datos técnicos

RCV	i	n ₁ = 1750 min ⁻¹						FS'	 NEMA
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW			
162	3.7	473	27	37	2.6	1.9	1.0	56	
	5.1	343	30	41	2.1	1.6			
	7.11	246	35	48	1.7	1.3			
	7.62	230	35	47	1.6	1.2			
	9.8	179	40	54	1.4	1.1			
	11.95	146	44	60	1.3	1.0			
	14.63	120	46	62	1.1	0.82			
	16.47	106	47	64	1.0	0.75			
	20.74	84	49	66	0.82	0.61			
	24.59	71	51	69	0.73	0.54			
	25.51	69	49	66	0.67	0.50			
	28.57	61	49	67	0.61	0.45			
	35.14	50	49	66	0.49	0.36			
	42.67	41	51	69	0.42	0.31			
	52.48	33	52	71	0.35	0.26			
202A	3.81	459	38	52	3.5	2.6	1.0	140	
	4.66	376	45	61	3.4	2.5			
	5.49	319	54	73	3.4	2.6			
	6.46	271	52	70	2.8	2.1			
	7.75	226	53	72	2.4	1.8			
	8.57	204	54	73	2.2	1.6			
	9.92	176	57	77	2.0	1.5			
	11.67	150	58	78	1.7	1.3			
	14	125	58	78	1.4	1.1			
	15.48	113	58	78	1.3	0.97			
	18.01	97	72	97	1.4	1.0			
	21.19	83	71	96	1.2	0.87			
	25.43	69	78	106	1.1	0.80			
	28.13	62	76	103	0.95	0.71			
	31.71	55	80	108	0.88	0.66			
	37.31	47	79	107	0.74	0.55			
	44.77	39	79	107	0.62	0.46			
	49.52	35	77	104	0.54	0.41			
	54.2	32	76	103	0.49	0.37			
	60.43	29	66	90	0.39	0.29			
202	3.81	459	38	52	3.5	2.6	1.0	140	
	4.66	376	45	61	3.4	2.5			
	5.49	319	54	73	3.4	2.6			
	6.46	271	52	70	2.8	2.1			
	7.75	226	53	72	2.4	1.8			
	8.57	204	54	73	2.2	1.6			
	9.92	176	57	77	2.0	1.5			
	11.67	150	58	78	1.7	1.3			
	14	125	58	78	1.4	1.1			
	15.48	113	58	78	1.3	0.97			
	18.01	97	72	97	1.4	1.0			
	21.19	83	71	96	1.2	0.87			
	25.43	69	78	106	1.1	0.80			
	28.13	62	76	103	0.95	0.71			
	31.71	55	80	108	0.88	0.66			
	37.31	47	79	107	0.74	0.55			
	44.77	39	79	107	0.62	0.46			
	49.52	35	77	104	0.54	0.41			
	54.2	32	76	103	0.49	0.37			
	60.43	29	66	90	0.39	0.29			



4.8 Technical data

4.8 Datos técnicos

RCV	i	n ₁ = 1750 min ⁻¹						FS'	 NEMA
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW			
203	58.1	30	79	107	0.49	0.36	1.0	56	
	64.3	27	77	104	0.43	0.32			
	69.2	25	80	109	0.42	0.31			
	81.4	21	80	108	0.35	0.26			
	97.7	18	79	107	0.29	0.22			
	108.1	16	77	105	0.26	0.19			
	120.1	15	80	109	0.24	0.18			
	141.3	12	80	108	0.20	0.15			
	169.5	10	80	108	0.17	0.13			
	187.5	9	79	107	0.15	0.11			
252A	3.7	473	71	96	6.7	5.0	1.0	140 56	
	4.33	404	83	112	6.7	5.0			
	5.02	349	97	132	6.8	5.1			
	5.92	296	106	143	6.2	4.7			
	6.47	270	108	146	5.8	4.4			
	7.88	222	108	147	4.8	3.6			
	8.93	196	113	153	4.4	3.3			
	9.41	186	112	152	4.2	3.1			
	10.53	166	115	156	3.8	2.9			
	11.51	152	112	152	3.4	2.55			
	14.01	125	113	153	2.8	2.1			
	16.42	107	142	192	3.0	2.26			
	19.35	90	149	202	2.7	2.01			
	21.16	83	145	196	2.40	1.79			
	25.75	68	139	189	1.90	1.42			
	31.27	56	150	203	1.68	1.25			
	36.86	47	152	206	1.45	1.08			
	40.29	43	147	199	1.28	0.95			
	49.04	36	141	191	1.01	0.75			
	53.95	32	129	175	0.84	0.63			
	61.33	29	132	179	0.76	0.56			
	67.47	26	129	175	0.67	0.50			
253A	63.09	28	132	179	0.75	0.56	1.0	56	
	74.36	24	139	188	0.67	0.50			
	81.29	22	140	190	0.62	0.46			
	98.94	18	143	194	0.52	0.39			
	108.83	16	142	193	0.47	0.35			
	120.15	15	151	205	0.45	0.34			
	141.61	12	159	215	0.40	0.30			
	154.81	11	152	206	0.35	0.26			
	188.42	9	141	191	0.27	0.20			
	207.26	8	135	183	0.23	0.17			





4.8 Technical data

4.8 Datos técnicos

RCV	i	n ₁ = 1750 min ⁻¹					FS'		NEMA
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW			
252	3.7	473	71	96	6.7	5.0	1.0	140 56	
	4.33	404	83	112	6.7	5.0			
	5.02	349	97	132	6.8	5.1			
	5.92	296	106	143	6.2	4.7			
	6.47	270	108	146	5.8	4.4			
	7.88	222	108	147	4.8	3.6			
	8.93	196	113	153	4.4	3.3			
	9.41	186	112	152	4.2	3.1			
	10.53	166	115	156	3.8	2.9			
	11.51	152	112	152	3.4	2.55			
	14.01	125	113	153	2.8	2.1			
	16.42	107	142	192	3.0	2.26			
	19.35	90	149	202	2.7	2.01			
	21.16	83	145	196	2.40	1.79			
	25.75	68	139	189	1.90	1.42			
	31.27	56	150	203	1.68	1.25			
	36.86	47	152	206	1.45	1.08			
	40.29	43	147	199	1.28	0.95			
	49.04	36	141	191	1.01	0.75			
	53.95	32	129	175	0.84	0.63			
	61.33	29	132	179	0.76	0.56			
	67.47	26	129	175	0.67	0.50			
253	60.1	29	141	191	0.84	0.63	1.0	56	
	69.6	25	151	205	0.78	0.58			
	82	21	153	207	0.67	0.50			
	89.7	20	148	201	0.59	0.44			
	109.1	16	142	193	0.47	0.35			
	122.5	14	152	206	0.44	0.33			
	144.4	12	154	208	0.38	0.28			
	157.9	11	149	202	0.34	0.25			
	192.1	9	145	197	0.27	0.20			
302	3.74	468	179	243	16.8	12.5	1.0	180 140	
	4.56	384	190	258	14.6	10.9			
	5.11	342	185	251	12.7	9.5			
	6.22	281	187	253	10.5	7.8			
	6.93	253	186	252	9.4	7.0			
	7.51	233	182	246	8.5	6.3			
	7.78	225	193	261	8.7	6.5			
	9.14	191	213	288	8.2	6.1			
	10.18	172	218	296	7.5	5.6			
	11.43	153	225	305	6.9	5.1			
	12.62	139	206	279	5.7	4.3			
	15.37	114	218	295	5.0	3.7			
	17.11	102	224	303	4.6	3.4			
	19.21	91	229	310	4.2	3.1			
	24.19	72	210	285	3.0	2.3			
	29.45	59	221	300	2.6	2.0			
	32.8	53	227	308	2.4	1.8			
	36.82	48	232	315	2.2	1.7			





4.8 Technical data

4.8 Datos técnicos

RCV	i	n ₁ = 1750 min ⁻¹					FS'	 NEMA
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW		
303	41.2	42	229	310	1.99	1.48	1.0	140 56
	46.2	38	233	316	1.81	1.35		
	54	32	214	290	1.42	1.06		
	65.8	27	224	304	1.22	0.91		
	73.6	24	229	310	1.11	0.83		
	82.2	21	234	317	1.02	0.76		
	99.3	18	215	292	0.78	0.58		
	120.9	14	226	306	0.67	0.50		
	134.7	13	232	314	0.62	0.46		
	151.1	12	236	320	0.56	0.42		
	189.2	9	221	299	0.42	0.31		
	230.3	8	236	320	0.37	0.27		
	256.5	7	246	334	0.34	0.26		
	287.9	6	255	346	0.32	0.24		
302A	3.78	463	114	155	10.6	7.9	1.0	140 56
	4.4	398	131	177	10.4	7.8		
	5.2	337	147	199	9.9	7.4		
	6.27	279	156	211	8.7	6.5		
	7.76	226	168	227	7.6	5.6		
	8.75	200	178	241	7.1	5.3		
	10.18	172	187	254	6.5	4.8		
	12.03	145	196	265	5.7	4.2		
	14.5	121	208	282	5.0	3.8		
	17.95	97	215	291	4.2	3.1		
	19.58	89	230	311	4.1	3.1		
	22.8	77	246	333	3.8	2.8		
	26.94	65	258	349	3.4	2.5		
	32.45	54	249	337	2.7	2.0		
	40.18	44	221	300	1.9	1.4		
	44.06	40	226	306	1.8	1.3		
	46.59	38	234	317	1.8	1.3		
	53.08	33	254	344	1.7	1.3		
	57.69	30	221	299	1.3	1.0		
	65.72	27	220	298	1.2	0.9		
303A	64.91	27	272	369	1.50	1.1	1.0	140 56
	75.58	23	275	373	1.30	0.97		
	89.31	20	271	367	1.09	0.81		
	107.61	16	266	361	0.89	0.66		
	125.53	14	263	357	0.75	0.56		
	133.23	13	236	320	0.63	0.47		
	146.18	12	259	351	0.63	0.47		
	172.72	10	258	349	0.53	0.40		
	181.4	10	254	344	0.50	0.37		
	208.12	8	272	368	0.47	0.35		
	249.59	7	280	379	0.40	0.30		
	300.74	6	280	380	0.33	0.25		
	372.35	5	244	330	0.23	0.17		





4.8 Technical data

4.8 Datos técnicos

RCV	i	n ₁ = 1750 min ⁻¹					FS'	
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW		
								NEMA
352	3.74	468	232	314	21.7	16.2	1.0	180 140
	4.56	384	245	332	18.8	14.0		
	5.11	342	255	346	17.5	13.1		
	6.22	281	269	364	15.1	11.3		
	6.93	253	276	374	14.0	10.4		
	7.51	233	260	352	12.1	9.0		
	7.78	225	283	384	12.8	9.5		
	9.14	191	273	370	10.5	7.8		
	10.18	172	281	381	9.7	7.2		
	11.43	153	289	391	8.8	6.6		
	12.62	139	266	360	7.4	5.5		
	15.37	114	280	379	6.4	4.8		
	17.11	102	286	388	5.9	4.4		
	19.21	91	294	399	5.4	4.0		
	24.19	72	272	369	3.9	2.9		
	29.45	59	288	390	3.4	2.6		
	32.8	53	292	396	3.1	2.3		
	36.82	48	297	403	2.8	2.1		
353	41.2	42	292	396	2.54	1.9	1.0	140 56
	46.2	38	300	406	2.32	1.7		
	54	32	275	372	1.82	1.4		
	65.8	27	289	391	1.57	1.2		
	73.6	24	294	398	1.43	1.1		
	82.2	21	301	408	1.31	0.98		
	99.3	18	278	377	1.00	0.75		
	120.9	14	290	393	0.86	0.64		
	134.7	13	295	400	0.78	0.59		
	151.1	12	303	411	0.72	0.54		
	189.2	9	283	383	0.53	0.40		
	230.3	8	301	408	0.47	0.35		
	256.5	7	316	428	0.44	0.33		
	287.9	6	325	440	0.40	0.30		
452	4.42	396	424	574	33.6	25.1	1.0	210 180 140
	4.89	358	422	572	30.3	22.6		
	5.43	322	423	573	27.3	20.4		
	6.07	288	421	571	24.3	18.1		
	8.14	215	458	621	19.7	14.7		
	9	194	472	640	18.4	13.7		
	10	175	486	659	17.0	12.7		
	11.18	157	489	662	15.3	11.4		
	12.89	136	468	634	12.7	9.5		
	14.25	123	481	652	11.8	8.8		
	15.83	111	495	671	11.0	8.2		
	17.7	99	497	674	9.9	7.3		
	19.99	88	477	646	8.4	6.2		
	22.09	79	492	667	7.8	5.8		
	24.55	71	504	683	7.2	5.4		
	27.45	64	504	683	6.4	4.8		
	30.93	57	518	702	5.9	4.4		
	31.2	56	448	607	5.0	3.8		
	34.67	50	497	674	5.0	3.8		
	38.76	45	408	553	3.7	2.8		
	43.68	40	460	623	3.7	2.8		





4.8 Technical data

4.8 Datos técnicos

RCV	i	n ₁ = 1750 min ⁻¹					FS'		
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW			
									NEMA
453	31.1	56	482	653	5.55	4.1	1.0	180 140	
	34.4	51	494	669	5.14	3.8			
	38.2	46	508	688	4.76	3.5			
	42.7	41	508	688	4.26	3.2			
	45.7	38	484	656	3.79	2.8			
	50.5	35	497	674	3.53	2.63			
	56.1	31	511	692	3.26	2.43			
	62.7	28	512	694	2.92	2.18			
	76.8	23	487	660	2.27	1.69			
	84.9	21	499	676	2.10	1.57			
	94.3	19	515	698	1.96	1.46			
	105.5	17	511	693	1.74	1.29			
	123.81	14	539	730	1.56	1.16			
	147.2	12	488	661	1.19	0.88			
	162.7	11	501	679	1.10	0.82			
	180.7	10	523	708	1.04	0.77			
	202.1	9	528	716	0.94	0.70			
	227.7	8	553	749	0.87	0.65			
552	2.78	629	406	550	51.2	38.2	1.0	280 250 210 180	
	3.17	552	413	560	45.7	34.1			
	3.68	476	449	608	42.7	31.9			250 210 180
	4.16	421	487	660	41.0	30.6			
	4.57	383	540	732	41.4	30.9			
	5.5	318	583	790	37.2	27.7			
	6.03	290	594	805	34.5	25.8			
	7.39	237	644	872	30.5	22.8			
	8.39	209	677	917	28.3	21.1			
	9.49	184	694	941	25.7	19.1			
	11	159	790	1070	25.2	18.8			
	12.07	145	739	1002	21.5	16.0			
	14.19	123	849	1150	21.0	15.6			
	15.56	112	797	1080	18.0	13.4			
	19.06	92	848	1149	15.6	11.6			
	22.74	77	871	1180	13.4	10.0			
	24.94	70	883	1197	12.4	9.3			
	30.55	57	892	1208	10.2	7.6			
	35.01	50	888	1203	8.9	6.6			
	38.4	46	882	1195	8.1	6.0			
	47.03	37	832	1128	6.2	4.6			
	53.46	33	742	1005	4.9	3.6			
	65.48	27	689	934	3.7	2.8			
553	70.22	25	819	1110	4.18	3.1	1.0	210 180 140	
	88.88	20	871	1180	3.51	2.6			
	108.86	16	813	1101	2.67	2.0			
	118.46	15	884	1198	2.67	2.0			
	125.58	14	821	1112	2.34	1.7			
	145.09	12	813	1101	2.01	1.50			
	170.18	10	874	1184	1.84	1.37			
	183.64	10	857	1161	1.67	1.25			
	224.93	8	840	1138	1.34	1.00			
	259.37	7	847	1148	1.17	0.87			
	317.7	6	889	1205	1.00	0.75			



4.8 Technical data

4.8 Datos técnicos

RCV	i	$n_1 = 1750 \text{ min}^{-1}$						FS'	 NEMA
		n_2 min^{-1}	Ft·lb	T_2 Nm	Hp	P_1 kW			
582	4.64	377	1043	1413	78.8	58.7	1.0	280 250 210 180	
	5.04	347	1086	1471	75.5	56.3			
	6.03	290	1125	1525	65.4	48.8			
	7.38	237	1183	1603	56.2	41.9			
	8.61	203	1277	1731	52.0	38.8			
	9.36	187	1344	1821	50.3	37.5			
	11.2	156	1393	1888	43.6	32.5			
	13.71	128	1410	1911	36.1	26.9			
	15.03	116	1511	2047	35.2	26.3			
	16.34	107	1564	2119	33.5	25.0			
	19.55	90	1544	2092	27.7	20.6			
	23.93	73	1489	2017	21.8	16.3			
	24.99	70	1555	2107	21.8	16.3			
	27.16	64	1625	2202	21.0	15.6			
	30.24	58	1664	2255	19.3	14.4			
	32.5	54	1602	2171	17.3	12.9			
	36.18	48	1584	2146	15.3	11.4			
	39.79	44	1485	2012	13.1	9.8			
	44.29	40	1505	2039	11.9	8.9			
583	47.02	37	1491	2021	11.4	8.5	1.0	210 180 140	
	56.26	31	1627	2205	10.4	7.7			
	61.71	28	1584	2146	9.2	6.9			
	73.85	24	1633	2213	7.9	5.9			
	90.39	19	1602	2171	6.3	4.7			
	97.71	18	1645	2229	6.0	4.5			
	116.92	15	1640	2222	5.0	3.7			
	139.38	13	1649	2235	4.2	3.2			
	143.12	12	1579	2139	3.9	2.9			
	151.48	12	1652	2239	3.9	2.9			
	181.26	10	1668	2260	3.3	2.5			
	196.86	9	1688	2287	3.1	2.3			
	213.94	8	1710	2317	2.9	2.1			
	221.87	8	1613	2185	2.6	1.9			
	256	7	1739	2356	2.4	1.8			
	313.35	6	1639	2221	1.9	1.4			





4.8 Technical data

4.8 Datos técnicos

RCV	i	n ₁ = 1750 min ⁻¹						FS'	
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW	NEMA		
602	4.64	377	1221	1654	92.2	68.8	1.0	280 250 210 180	
	5.04	347	1254	1699	87.2	65.0			
	6.03	290	1443	1955	83.9	62.5			
	7.38	237	1731	2345	82.2	61.3			
	8.61	203	1896	2569	77.2	57.6			
	9.36	187	1926	2610	72.1	53.8			
	11.2	156	2165	2933	67.7	50.5			
	13.71	128	2024	2742	51.7	38.6			
	15.03	116	2218	3005	51.7	38.6			
	16.34	107	2314	3135	49.6	37.0			
	19.55	90	2241	3037	40.2	30.0			
	23.93	73	2093	2836	30.7	22.9			
	24.99	70	1757	2381	24.6	18.4			
	27.16	64	1909	2587	24.6	18.4			
	30.24	58	1818	2463	21.1	15.7			
	32.5	54	2285	3096	24.6	18.4			
	36.18	48	2175	2947	21.1	15.7			
	39.79	44	2155	2920	19.0	14.2			
	44.29	40	2170	2941	17.2	12.8			
603	46.6	38	2460	3333	18.9	14.1	1.0	250 210 180	
	55.8	31	2394	3244	15.4	11.5			
	60.1	29	2465	3340	14.7	11.0			
	71.9	24	2399	3251	11.9	8.9			
	88	20	2255	3055	9.2	6.8			
	96.3	18	2476	3355	9.2	6.9			
	115.2	15	2409	3264	7.5	5.6			
	136.5	13	2464	3339	6.5	4.8			
	148.3	12	2484	3366	6.0	4.5			
	177.5	10	2443	3310	4.9	3.7			
	190.4	9	2479	3359	4.7	3.5			
	207	8	2559	3467	4.4	3.3			
	217.2	8	2362	3200	3.9	2.9			
	247.6	7	2542	3444	3.7	2.7			
	303.1	6	2404	3258	2.8	2.1			



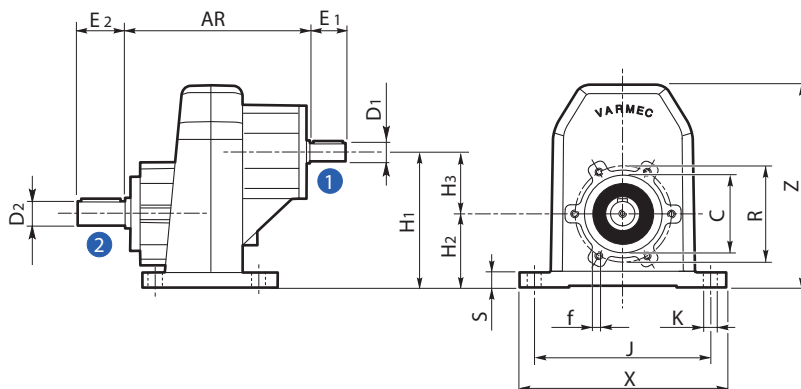
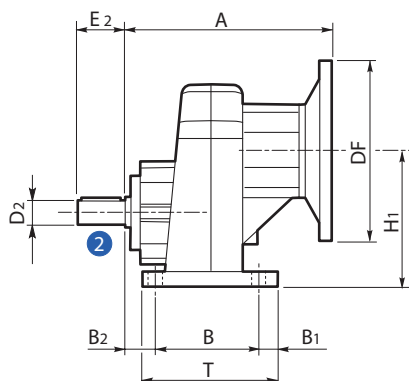


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P

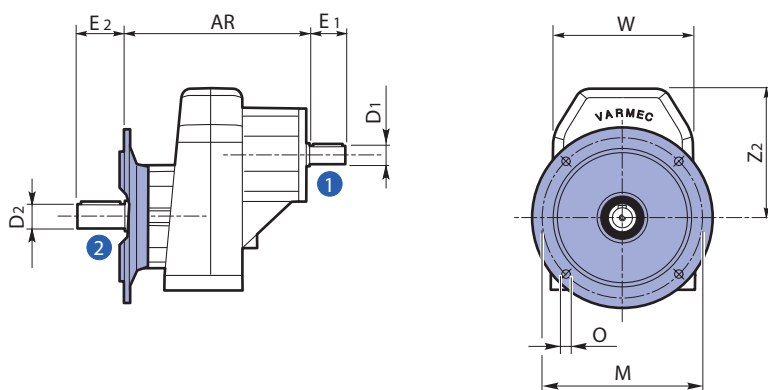
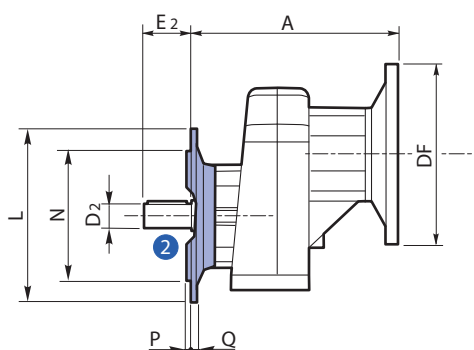
RCV ...

CV ...



RCV ...

CV ...



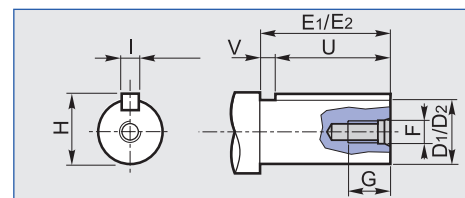
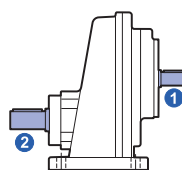
RCV - CV		AR	B	B ₁	B ₂	C _{h7}	f	K	J	H ₁	H ₂	H ₃	R	S	T	W	X	Z	Z ₂
141	inch	4.421	2.559	0.335	0.709	1.969		0.354	4.331	3.642	1.969	1.674	2.559	0.591	3.228	3.543	5.118	5.472	3.504
	[mm]	[112.3]	[65]	[8.5]	[18]	[50]	M6	[9]	[110]	[92.51]	[50]	[42.51]	[65]	[15]	[82]	[90]	[130]	[139]	[89]

		L	M	N _{h8}	O	P	Q
NF120	inch	4.724	3.937	3.150	0.354	0.118	0.354
	[mm]	[120]	[100]	[80]	[9]	[3]	[9]
NF140	inch	5.512	4.528	3.740	0.374	0.118	0.354
	[mm]	[140]	[115]	[95]	[9.5]	[3]	[9]
NF160	inch	6.299	5.118	4.331	0.374	0.138	0.354
	[mm]	[160]	[130]	[110]	[9.5]	[3.5]	[9]

NEMA	A	DF
56	inch	5.295
	[mm]	[134.5]
		[165.1]

1	Input shaft / Eje de entrada							
	D ₁	E ₁	F	G	H	I	U	V
inch	0.625	1.575	1/4-20	0.630	0.704	0.187	1.000	0.575
[mm]	[15.875]	[40.005]		[16.002]	[17.882]	[4.750]	[25.400]	[14.605]

2	Output shaft / Eje de salida							
	D ₂	E ₂	F	G	H	I	U	V
inch	0.625	1.575	1/4-20	0.630	0.704	0.187	1.000	0.575
[mm]	[15.875]	[40.005]		[16.002]	[17.882]	[4.750]	[25.400]	[14.605]





4.9 Dimensions

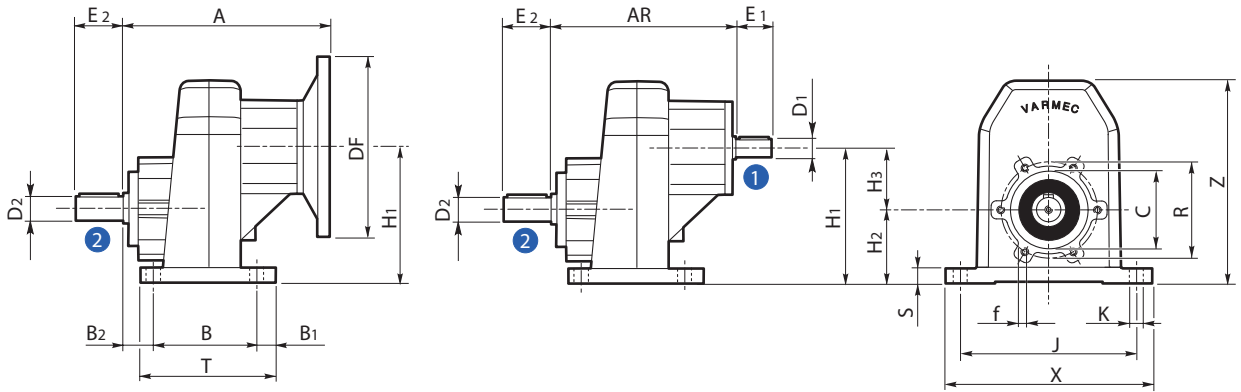
4.9 Dimensiones

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RCV ...

CV ...

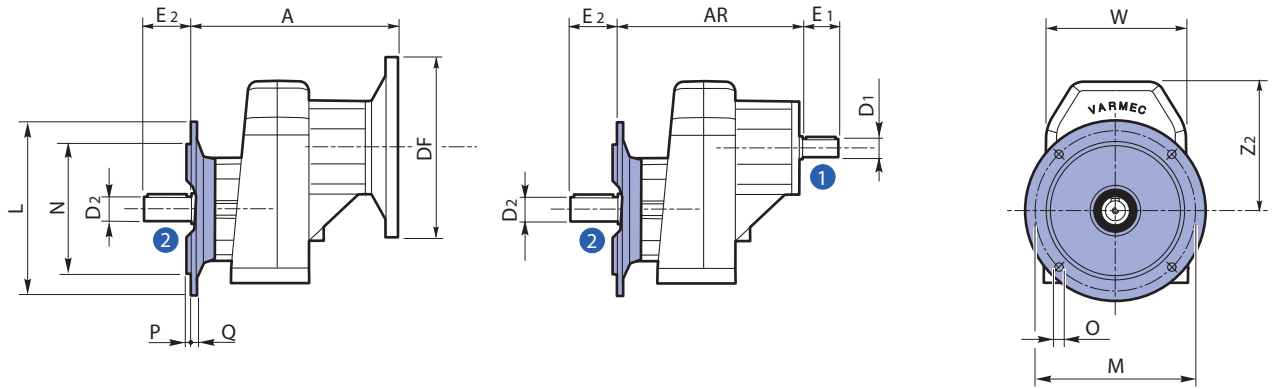
P



RCV ...

CV ...

NF



RCV - CV		AR	B	B ₁	B ₂	C h7	f	K	J	H ₁	H ₂	H ₃	R	S	T	W	X	Z	Z ₂
191	inch [mm]	5.354 - 3.030* [136] - [119.3]*	3.051 [77.5]	0.492 [12.5]	0.748 [19]	2.362 [60]	[M6]	0.354 [9]	5.118 [130]	4.160 [105.67]	2.165 [55]	1.995 [50.67]	2.953 [75]	0.591 [15]	4.016 [102]	4.409 [112]	5.906 [150]	6.299 [160]	4.134 [105]

		L	M	N h8	O	P	Q
NF120	inch [mm]	4.724 [120]	3.937 [100]	3.150 [80]	0.354 [9]	0.118 [3]	0.472 [12]
NF140	inch [mm]	5.512 [140]	4.528 [115]	3.740 [95]	0.374 [9.5]	0.118 [3]	0.472 [12]
NF160	inch [mm]	6.299 [160]	5.118 [130]	4.331 [110]	0.374 [9.5]	0.118 [3]	0.472 [12]
NF200	inch [mm]	7.874 [200]	6.496 [165]	5.118 [130]	0.453 [11.5]	0.138 [3.5]	0.472 [12]

NEMA		A	DF
56	inch [mm]	5.906 [150]	6.500 [165.1]
140	inch [mm]	5.906 [150]	6.500 [165.1]

1

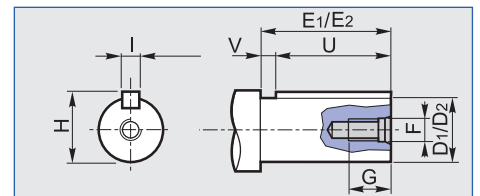
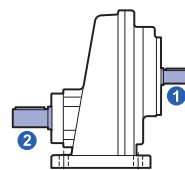
Input shaft / Eje de entrada

	D ₁	E ₁	F	G	H	I	U	V
inch [mm]	0.75 [19.050]	1.575 [40.005]	5/16-18	0.709 [18.009]	0.832 [21.133]	0.187 [4.750]	1.000 [25.400]	0.575 [14.605]

2

Output shaft / Eje de salida

	D ₂	E ₂	F	G	H	I	U	V
inch [mm]	0.75 [19.050]	1.575 [40.005]	5/16-18	0.709 [18.009]	0.832 [21.133]	0.187 [4.750]	1.000 [25.400]	0.575 [14.605]



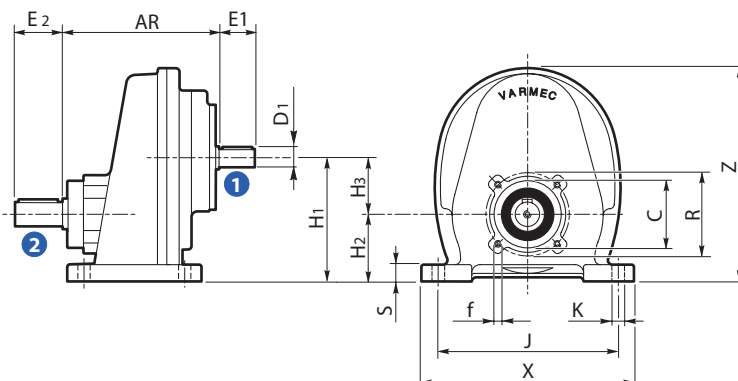
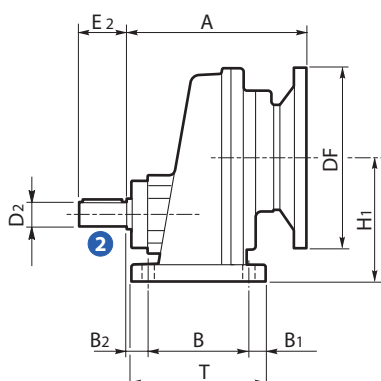


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RCV ...

CV ...

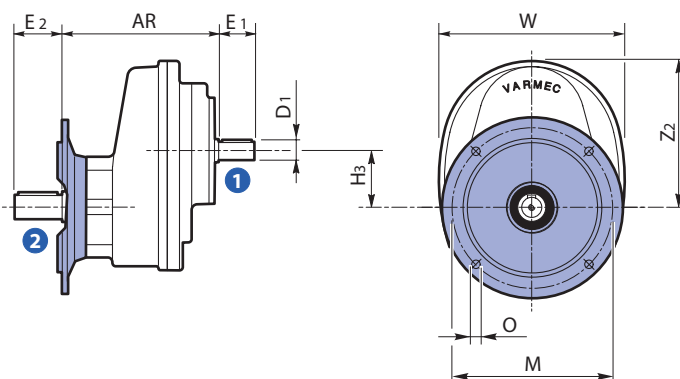
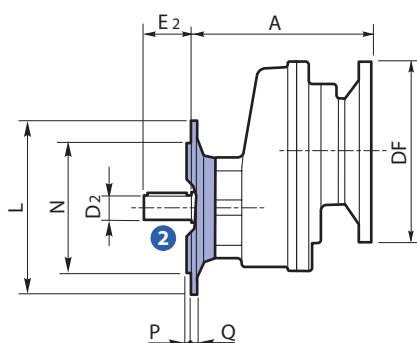
P



RCV ...

CV ...

NF



RCV - CV		AR	B	B ₁	B ₂	C _{h7}	f	K	J	H ₁	H ₂	H ₃	R	S	T	W	X	Z	Z ₂
241	inch	5.669	3.543	0.591	0.709	2.362		0.433	6.299	4.354	2.362	1.992	2.953	0.591	4.921	6.535	7.480	7.480	5.118
	[mm]	[144]	[90]	[15]	[18]	[60]	M6	[11]	[160]	[110.6]	[60]	[50.6]	[75]	[15]	[125]	[166]	[190]	[190]	[130]

		L	M	N h8	O	P	Q
NF120	inch	4.724	3.937	3.150	0.276	0.098	0.394
	[mm]	[120]	[100]	[80]	[7]	[2.5]	[10]
NF140	inch	5.512	4.528	3.740	0.354	0.118	0.394
	[mm]	[140]	[115]	[95]	[9]	[3]	[10]
NF160	inch	6.299	5.118	4.331	0.433	0.118	0.394
	[mm]	[160]	[130]	[110]	[11]	[3]	[10]
NF200	inch	7.874	6.496	5.118	0.433	0.118	0.394
	[mm]	[200]	[165]	[130]	[11]	[3]	[10]

NEMA		A	DF
56	inch [mm]	6.220 [158]	6.500 [165.1]
140	inch [mm]	6.220 [158]	6.500 [165.1]

1

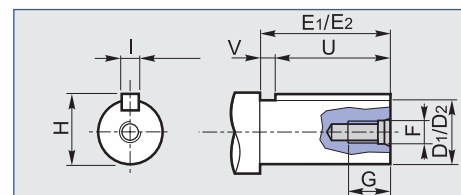
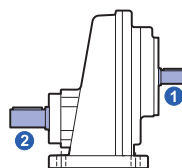
Input shaft / Eje de entrada

	D ₁	E ₁	F	G	H	I	U	V
inch [mm]	0.75 [19.050]	1.575 [40.005]	5/16-18	0.709 [18.009]	0.832 [21.133]	0.187 [4.750]	1.000 [25.400]	0.575 [14.605]

2

Output shaft / Eje de salida

	D ₂	E ₂	F	G	H	I	U	V
inch [mm]	0.75 [19.050]	1.575 [40.005]	5/16-18	0.709 [18.009]	0.832 [21.133]	0.187 [4.750]	1.000 [25.400]	0.575 [14.605]
inch [mm]	1.000 [25.400]	1.969 [50.012]	5/16-18	0.709 [18.009]	1.109 [28.168]	0.25 [6.350]	1.500 [38.100]	0.469 [11.913]





4.9 Dimensions

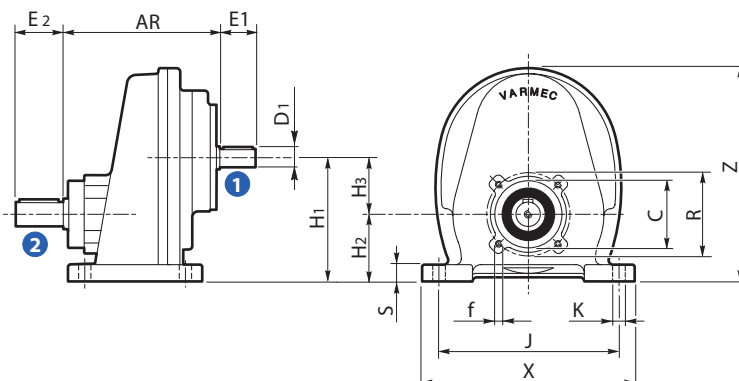
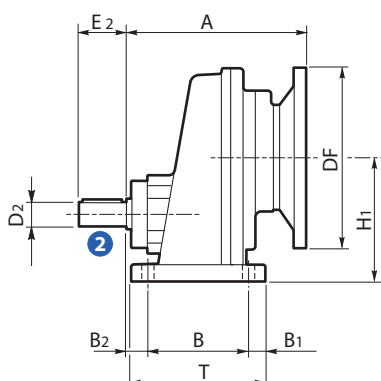
4.9 Dimensiones

281

RCV ...

CV ...

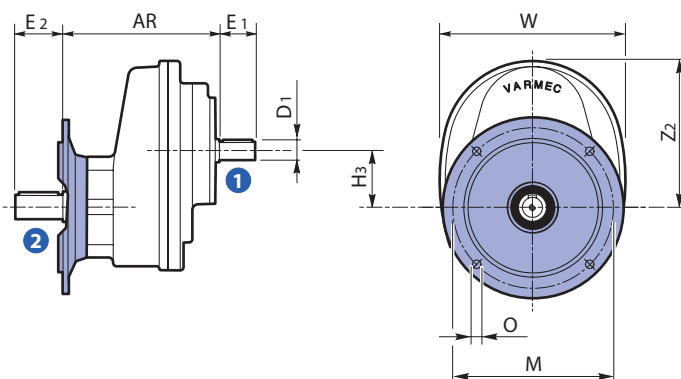
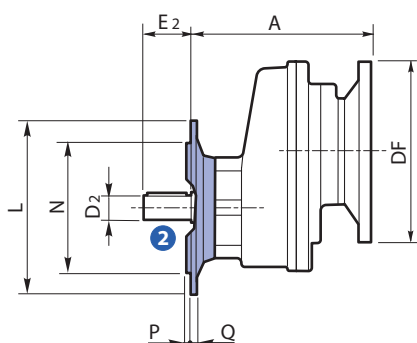
P



RCV ...

CV ...

NF



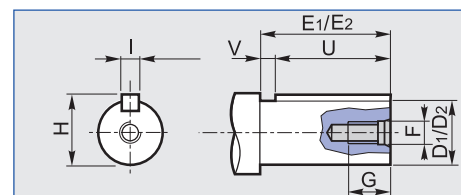
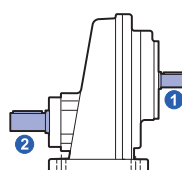
RCV - CV		AR	B	B ₁	B ₂	C _{h7}	f	K	J	H ₁	H ₂	H ₃	R	S	T	W	X	Z	Z ₂
281	inch	7.480	4.921	0.787	0.787	3.150		0.551	7.087	5.134	2.756	2.378	3.937	0.630	6.457	7.677	8.465	8.780	6.024
	[mm]	[190]	[125]	[20]	[20]	[80]	M10	[14]	[180]	[130.4]	[70]	[60.4]	[100]	[16]	[164]	[195]	[215]	[223]	[153]

		L	M	N h8	O	P	Q
NF160	inch	6.299	5.118	4.331	0.433	0.138	0.433
	[mm]	[160]	[130]	[110]	[11]	[3.5]	[11]
NF200	inch	7.874	6.496	5.118	0.512	0.138	0.433
	[mm]	[200]	[165]	[130]	[13]	[3.5]	[11]
NF250	inch	9.843	8.465	7.087	0.551	0.157	0.512
	[mm]	[250]	[215]	[180]	[14]	[4]	[13]

NEMA		A	DF
140	inch	8.071	6.500
	[mm]	[205]	[165.1]
180	inch	8.307	9.000
	[mm]	[211]	[228.6]

1	Input shaft / Eje de entrada							
	D ₁	E ₁	F	G	H	I	U	V
inch [mm]	1.000 [25.400]	1.969 [50.012]	5/16-16	0.709 [18.009]	1.109 [28.168]	0.250 [6.350]	1.500 [38.100]	0.469 [11.913]

2	Output shaft / Eje de salida							
	D ₂	E ₂	F	G	H	I	U	V
inch [mm]	1.125 [28.575]	2.362 [59.994]	3/8-16	0.906 [23.012]	1.236 [31.394]	0.25 [6.350]	1.750 [44.450]	0.612 [15.545]



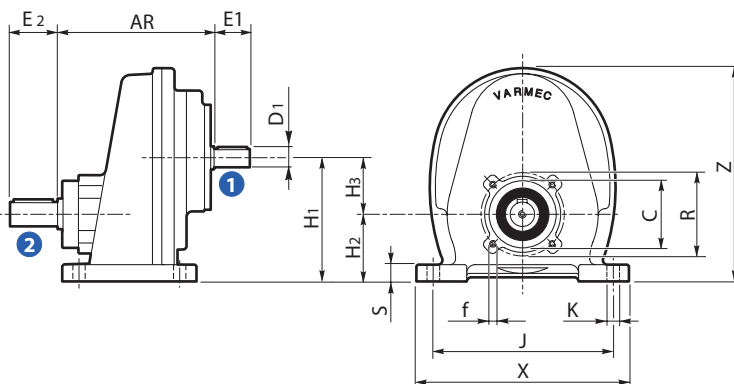
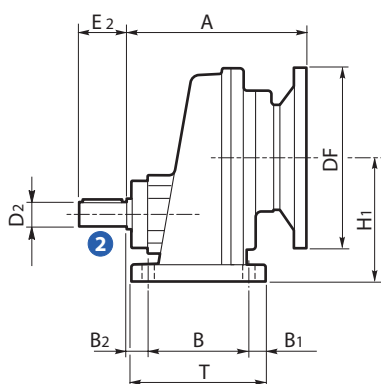


381

RCV ...

CV ...

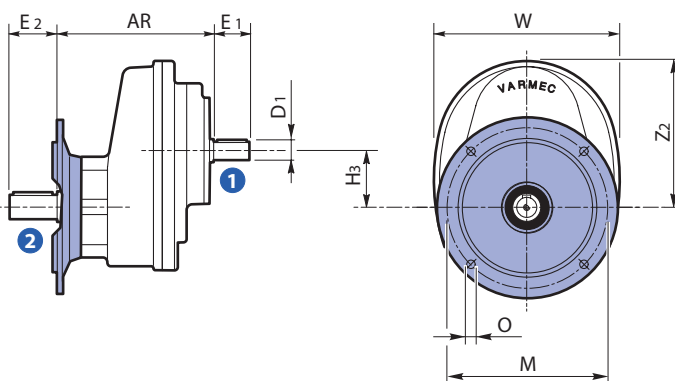
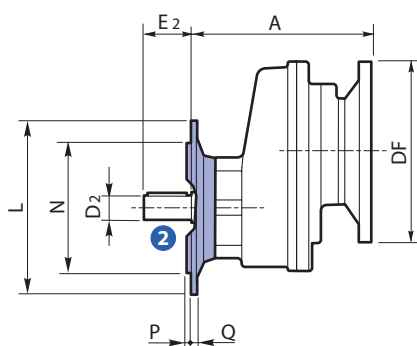
P



RCV ...

CV ...

NF



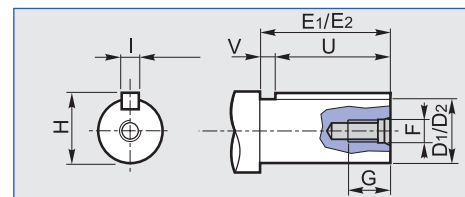
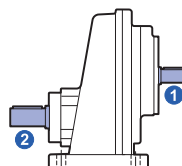
RCV - CV		AR	B	B ₁	B ₂	C _{h7}	f	K	J	H ₁	H ₂	H ₃	R	S	T	W	X	Z	Z ₂
381	inch	8.504	5.709	0.984	0.984	4.331		0.709	8.858	6.102	3.228	2.874	5.118	0.709	7.480	9.055	10.630	10.433	7.205
	[mm]	[216]	[145]	[25]	[25]	[110]	M10	[18]	[225]	[155]	[82]	[73]	[130]	[18]	[190]	[230]	[270]	[265]	[183]

		L	M	N h8	O	P	Q
NF200	inch	11.811	6.496	5.118	0.551	0.157	0.551
	[mm]	[300]	[165]	[130]	[14]	[4]	[14]
NF250	inch	9.843	8.465	7.087	0.551	0.157	0.551
	[mm]	[250]	[215]	[180]	[14]	[4]	[14]
NF300	inch	11.811	10.433	9.055	0.551	0.157	0.551
	[mm]	[300]	[265]	[230]	[14]	[4]	[14]

NEMA		A	DF
140	inch	9.331	6.500
	[mm]	[237]	[165.1]
180	inch	9.567	9.000
	[mm]	[243]	[228.6]
210	inch	9.567	9.000
	[mm]	[243]	[228.6]

1	Input shaft / Eje de entrada							
	D ₁	E ₁	F	G	H	I	U	V
inch [mm]	1.125 [28.575]	2.362 [59.994]	5/16-18	0.709 [18.009]	1.236 [31.394]	0.250 [6.350]	1.750 [44.450]	0.612 [15.545]

2	Output shaft / Eje de salida							
	D ₂	E ₂	F	G	H	I	U	V
inch [mm]	1.625 [41.275]	3.150 [80.010]	1/2-13	1.299 [32.994]	1.792 [45.516]	0.375 [9.525]	2.500 [63.500]	0.650 [16.510]





4.9 Dimensions

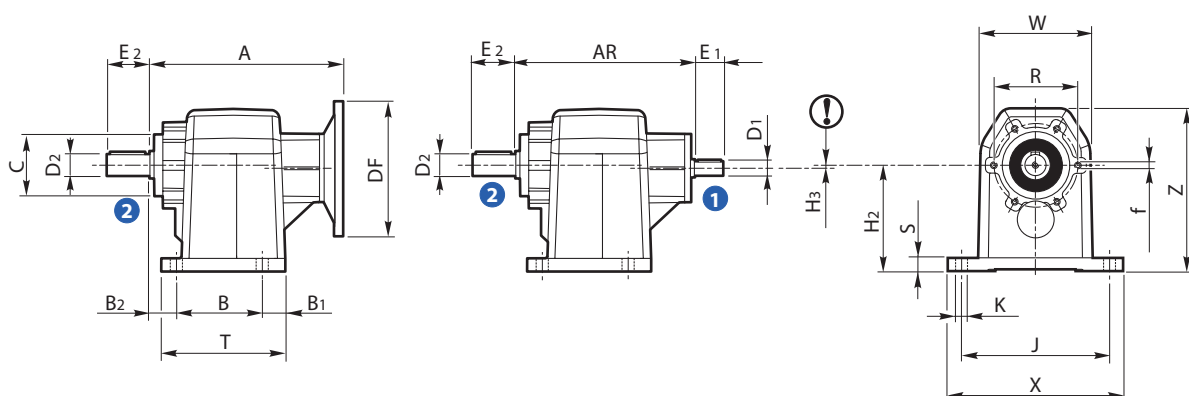
4.9 Dimensiones

162

RCV ...

CV ...

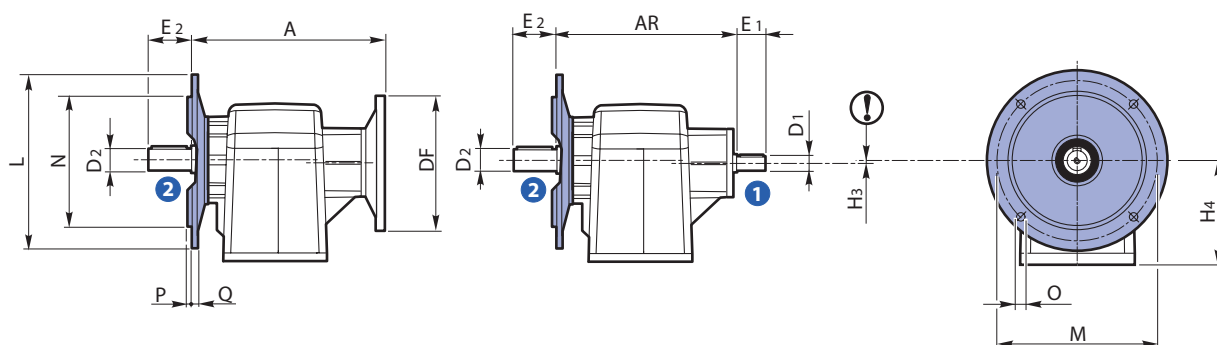
P



RCV ...

CV ...

NF



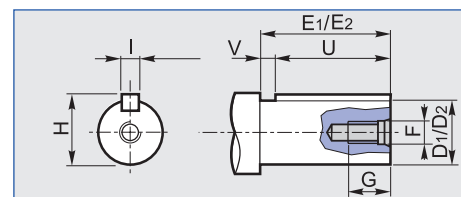
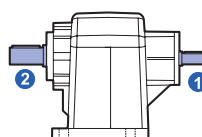
RCV - CV		AR	B	B ₁	B ₂	C _{h7}	f	K	J	H ₂	H ₃	H ₄	R	S	T	W	X	Z
162	inch	5.425	1.969	1.260	0.709	1.969		0.354	4.331	3.346	0.092	3.071	2.559	0.413	3.626	3.228	5.118	5.118
	[mm]	[137.8]	[50]	[32]	[18]	[50]	M6	[9]	[110]	[85]	[2.34]	[78]	[65]	[10.5]	[92.1]	[82]	[130]	[130]

		L	M	N h8	O	P	Q
NF120	inch	4.724	3.937	3.150	0.354	0.118	0.354
	[mm]	[120]	[100]	[80]	[9]	[3]	[9]
NF140	inch	5.512	4.528	3.740	0.374	0.118	0.354
	[mm]	[140]	[115]	[95]	[9.5]	[3]	[9]
NF160	inch	6.299	5.118	4.331	0.374	0.138	0.354
	[mm]	[160]	[130]	[110]	[9.5]	[3.5]	[9]

NEMA		A	DF
56	inch	6.300	6.500
	[mm]	[160]	[165.1]

1	Input shaft / Eje de entrada							
	D ₁	E ₁	F	G	H	I	U	V
inch [mm]	0.625 [15.875]	1.575 [40.005]	1/4-20	0.630 [16.002]	0.704 [17.882]	0.187 [4.750]	1.000 [25.400]	0.575 [14.605]

2	Output shaft / Eje de salida							
	D ₂	E ₂	F	G	H	I	U	V
inch [mm]	0.625 [15.875]	1.575 [40.005]	1/4-20	0.630 [16.002]	0.704 [17.882]	0.187 [4.750]	1.000 [25.400]	0.575 [14.605]



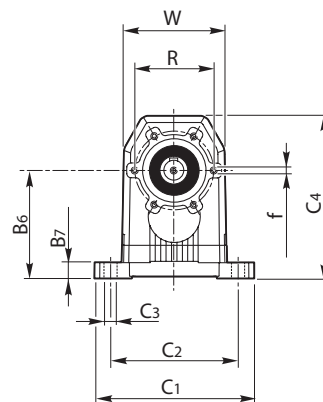
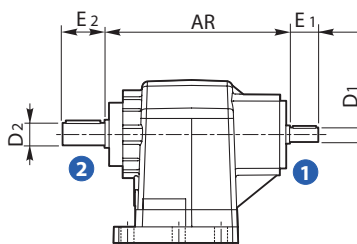
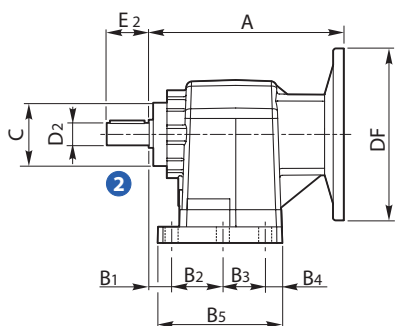


202A

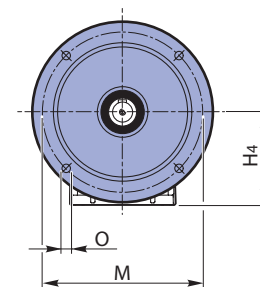
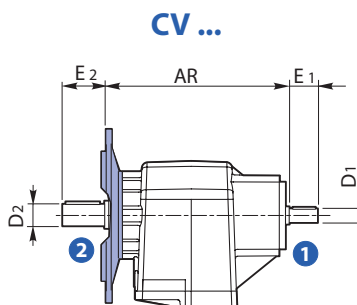
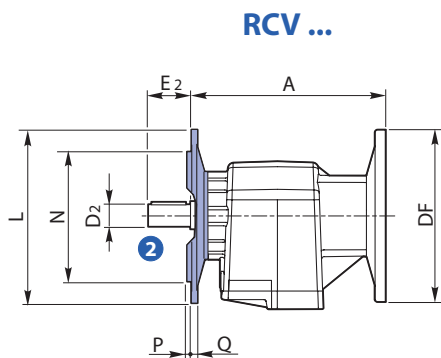
RCV ...

CV ...

P-B



NF



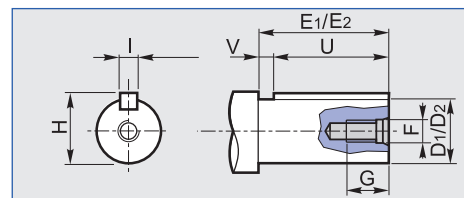
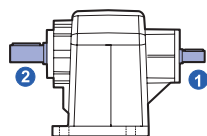
RCV - CV			AR	B1	B2	B3	B4	B5	B6	B7	C _{h7}	C1	C2	C3	C4	f	H4	R	W
202A	P	inch	6.811 - 6.173*	0.709	2.362	1.181	0.571	4.587	3.937	0.591	2.362	5.906	5.118	0.433	5.925	M6	3.425	2.953	3.701
		[mm]		[18]	[60]	[30]	[14.5]	[116.5]	[100]	[15]		[150]	[130]	[11]	[150.5]				
	B	inch	[173] - [156.8]*	0.709	1.969	1.457	0.630	4.469	3.346	0.591		5.118	4.331	0.354	5.335				
		[mm]		[18]	[50]	[37]	[16]	[113.5]	[85]	[15]		[130]	[110]	[9]	[135.5]				

		L	M	N _{h8}	O	P	Q
NF120	inch	4.724	3.937	3.150	0.354	0.118	0.472
	[mm]	[120]	[100]	[80]	[9]	[3]	[12]
NF140	inch	5.512	4.528	3.740	0.374	0.118	0.472
	[mm]	[140]	[115]	[95]	[9.5]	[3]	[12]
NF160	inch	6.299	5.118	4.331	0.374	0.118	0.472
	[mm]	[160]	[130]	[110]	[9.5]	[3]	[12]
NF200	inch	7.874	6.496	5.118	0.453	0.138	0.472
	[mm]	[200]	[165]	[130]	[11.5]	[3.5]	[12]

NEMA		A	DF
56	inch	7.402	6.500
	[mm]	[188]	[165.1]
140	inch	7.402	6.500
	[mm]	[188]	[165.1]

1 Input shaft / Eje de entrada								
	D ₁	E ₁	F	G	H	I	U	V
inch	0.750	1.575	5/16-18	0.709	0.832	0.187	1.000	0.575
[mm]	[19.050]	[40.005]		[18.009]	[21.133]	[4.750]	[25.400]	[14.605]

2 Output shaft / Eje de salida								
	D ₂	E ₂	F	G	H	I	U	V
inch	0.750	1.575	5/16-18	0.708	0.832	0.187	1.000	0.575
[mm]	[19.050]	[40.005]		[17.983]	[21.133]	[4.750]	[25.400]	[14.605]





4.9 Dimensions

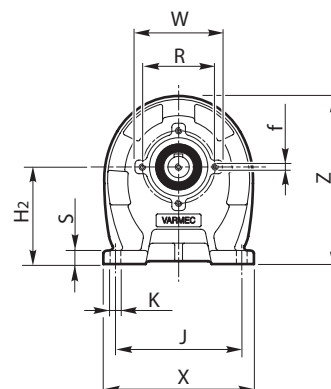
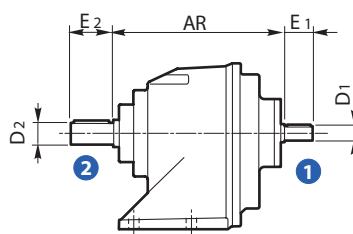
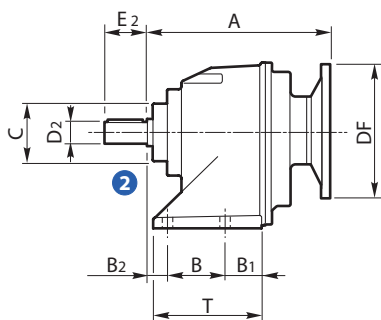
4.9 Dimensiones

202-203

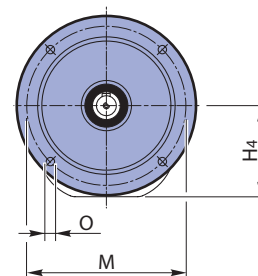
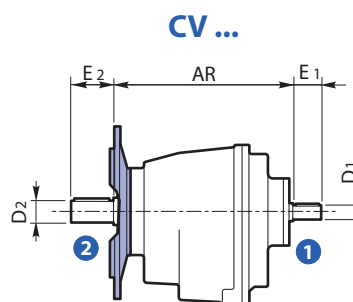
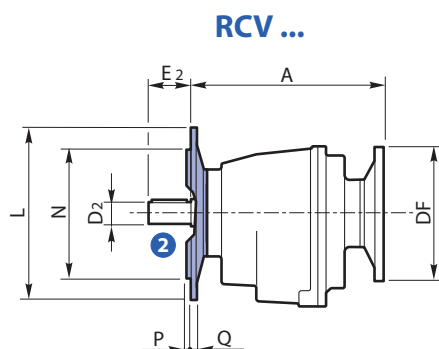
RCV ...

CV ...

P



NF



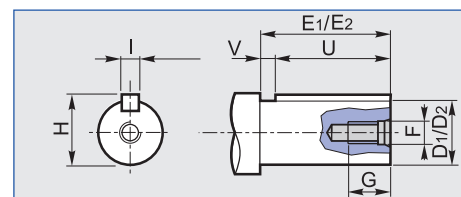
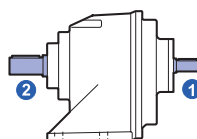
RCV - CV		AR	B	B ₁	B ₂	C _{h7}	f	K	J	H ₂	H ₄	R	S	T	W	X	Z
202	inch	6.811 [173]	2.362	1.496	0.709	2.362		0.433	5.118	3.937	3.819	2.953	0.551	4.291	3.543	6.102	6.811
203	[mm]	6.693 [170]	[60]	[38]	[18]	[60]	M6	[11]	[130]	[100]	[97]	[75]	[14]	[109]	[90]	[155]	[173]

		L	M	N _{h8}	O	P	Q
NF120	inch	4.724	3.937	3.150	0.276	0.098	0.394
	[mm]	[120]	[100]	[80]	[7]	[2.5]	[10]
NF140	inch	5.512	4.528	3.740	0.354	0.118	0.394
	[mm]	[140]	[115]	[95]	[9]	[3]	[10]
NF160	inch	6.299	5.118	4.331	0.433	0.118	0.394
	[mm]	[160]	[130]	[110]	[11]	[3]	[10]
NF200	inch	7.874	6.496	5.118	0.433	0.118	0.394
	[mm]	[200]	[165]	[130]	[11]	[3]	[10]

NEMA			A	DF
202	56	inch	7.402	6.500
		[mm]	[188]	[165.1]
203	140	inch	7.402	6.500
		[mm]	[188]	[165.1]
203	56	inch	7.567	6.500
		[mm]	[192.2]	[165.1]

		Input shaft / Eje de entrada							
		D ₁	E ₁	F	G	H	I	U	V
		inch	mm						
202	inch	0.750	1.575	5/16-18	0.709	0.832	0.187	1.000	0.575
	[mm]	[19.05]	[40.005]		[18]	[21.133]	[4.750]	[25.400]	[14.605]
203	inch	0.625	1.575	1/4-20	0.630	0.704	0.187	1.000	0.575
	[mm]	[15.875]	[40.005]		[16]	[17.882]	[4.750]	[25.400]	[14.605]

		Output shaft / Eje de salida							
		D ₂	E ₂	F	G	H	I	U	V
		inch	mm						
202	inch	0.750	1.575	5/16-18	0.709	0.832	0.187	1.000	0.575
	[mm]	[19.05]	[40.005]		[18]	[21.133]	[4.750]	[25.400]	[14.605]
203	inch	0.750	1.575	5/16-18	0.709	0.832	0.187	1.000	0.575
	[mm]	[19.05]	[40.005]		[18]	[21.133]	[4.750]	[25.400]	[14.605]

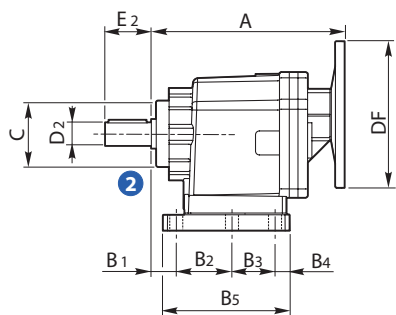




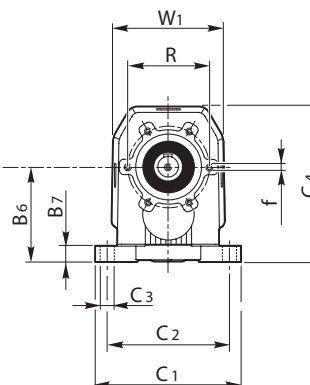
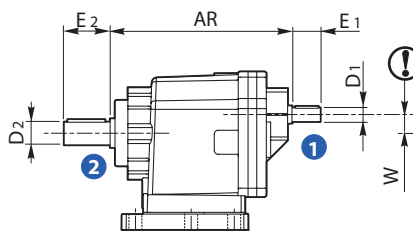
252A - 253A

P-B

RCV ...

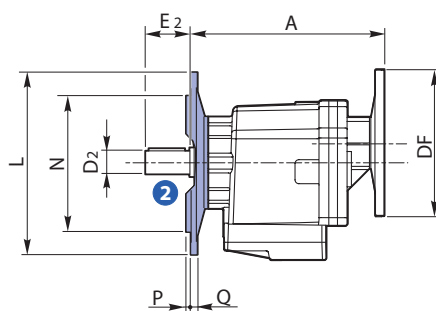


CV ...

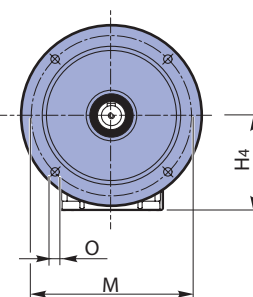
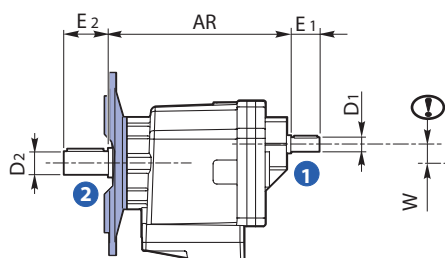


NF

RCV ...



CV ...



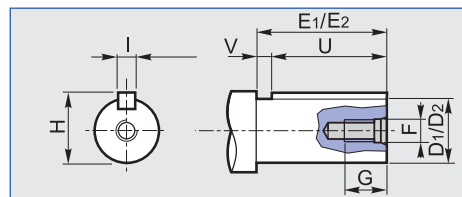
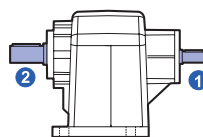
RCV - CV			AR	B1	B2	B3	B4	B5	B6	B7	C h7	C1	C2	C3	C4	f	H4	R	W	W1
252A	P	inch	7.402	0.709	2.756	1.575	0.551	5.354	4.331	0.669		7.283	6.299	0.433	6.890				0.000	
		[mm]	[188]	[18]	[70]	[40]	[14]	[136]	[110]	[17]	2.756	[185]	[160]	[11]	[175]				[0]	4.803
253A	B	inch	7.343	0.709	2.362	1.870	0.591	5.315	3.937	0.669		6.102	5.118	0.433	6.496				0.787	
		[mm]	[186.5]	[18]	[60]	[47.5]	[15]	[135]	[100]	[17]	[70]	[155]	[130]	[11]	[165]		[104]	[75]	[20]	[122]

		L	M	N h8	O	P	Q
NF140	inch	5.512	4.528	3.740	0.374	0.118	0.472
	[mm]	[140]	[115]	[95]	[9.5]	[3]	[12]
NF160	inch	6.299	5.118	4.331	0.374	0.118	0.472
	[mm]	[160]	[130]	[110]	[9.5]	[3]	[12]
NF200	inch	7.874	6.496	5.118	0.453	0.138	0.472
	[mm]	[200]	[165]	[130]	[11.5]	[3.5]	[12]

NEMA			A	DF
252A	56	inch	7.972	6.500
		[mm]	[202.5]	[165.1]
252A	140	inch	7.972	6.500
		[mm]	[202.5]	[165.1]
253A	56	inch	8.228	6.500
		[mm]	[209]	[165.1]

1		Input shaft / Eje de entrada							
		D ₁	E ₁	F	G	H	I	U	V
252A	inch	0.750	1.575	5/16-18	0.709	0.832	0.187	1.000	0.575
	[mm]	[19.05]	[40.005]		[18]	[21.133]	[4.750]	[25.400]	[14.605]
253A	inch	0.625	1.575	1/4-20	0.630	0.704	0.187	1.000	0.575
	[mm]	[15.875]	[40.005]		[16]	[17.882]	[4.750]	[25.400]	[14.605]

2		Output shaft / Eje de salida							
		D ₂	E ₂	F	G	H	I	U	V
252A	inch	1.000	1.969	5/16-18	0.709	1.109	0.250	1.500	0.469
	[mm]	[25.400]	[50.012]		[18]	[28.168]	[6.350]	[38.100]	[11.913]
253A	inch	1.000	1.969	5/16-18	0.709	1.109	0.250	1.500	0.469
	[mm]	[25.400]	[50.012]		[18]	[28.168]	[6.350]	[38.100]	[11.913]





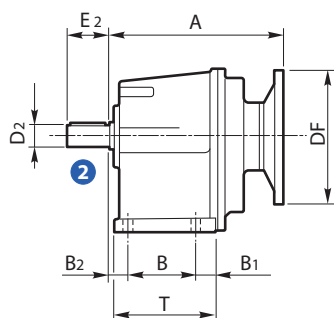
4.9 Dimensions

4.9 Dimensiones

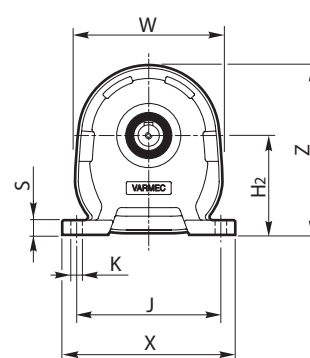
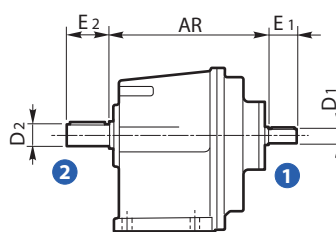
252 - 253

P

RCV ...

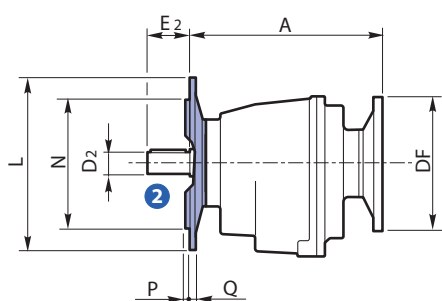


CV ...

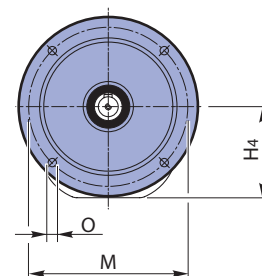
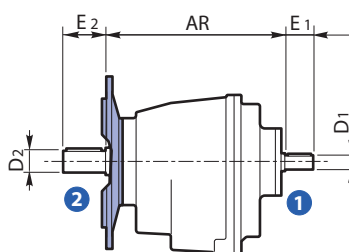


NF

RCV ...



CV ...



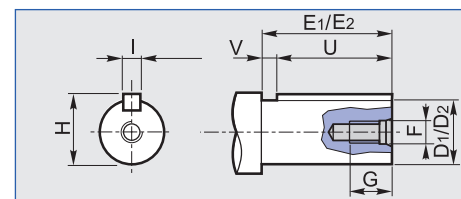
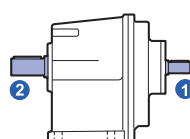
RCV - CV		AR		B	B1	B2	K	J	H2	H4	S	T	W	X	Z
		P	NF												
252	inch	6.378 [162]	7.362 [187]	2.756	0.787	0.709	0.433	6.299	4.331	4.212	0.630	4.134	6.535	7.480	7.480
253	[mm]	6.283 [159.6]	7.268 [184.6]	[70]	[20]	[18]	[11]	[160]	[110]	[107]	[16]	[105]	[166]	[190]	[190]

		L	M	N h8	O	P	Q
NF140	inch [mm]	5.512 [140]	4.528 [115]	3.740 [95]	0.354 [9]	0.118 [3]	0.394 [10]
NF160	inch [mm]	6.299 [160]	5.118 [130]	4.331 [110]	0.433 [11]	0.118 [3]	0.394 [10]
NF200	inch [mm]	7.874 [200]	6.496 [165]	5.118 [130]	0.453 [11.5]	0.138 [3.5]	0.394 [10]

NEMA			A		DF
			P	NF	
252	56	inch [mm]	6.969 [177]	7.953 [202]	6.500 [165.1]
	140	inch [mm]	6.969 [177]	7.953 [202]	6.500 [165.1]
253	56	inch [mm]	7.154 [181.7]	8.138 [206.7]	6.500 [165.1]

		Input shaft / Eje de entrada							
252	inch [mm]	D ₁	E ₁	F	G	H	I	U	V
		0.750 [19.05]	1.575 [40.005]	5/16-18	0.709 [18]	0.832 [21.133]	0.187 [4.750]	1.000 [25.400]	0.575 [14.605]
		0.625 [15.875]	1.575 [40.005]	1/4-20	0.630 [16]	0.704 [17.882]	0.187 [4.750]	1.000 [25.400]	0.575 [14.605]

		Output shaft / Eje de salida							
252	inch [mm]	D ₂	E ₂	F	G	H	I	U	V
		1.000 [25.400]	1.969 [50.012]	5/16-18	0.709 [18]	1.109 [28.168]	0.250 [6.350]	1.500 [38.100]	0.469 [11.913]
		1.000 [25.400]	1.969 [50.012]	5/16-18	0.709 [18]	1.109 [28.168]	0.250 [6.350]	1.500 [38.100]	0.469 [11.913]



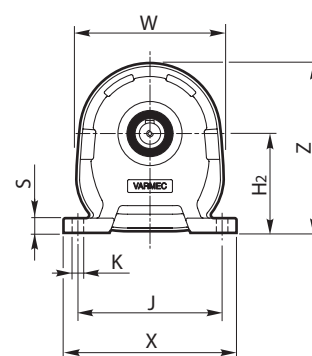
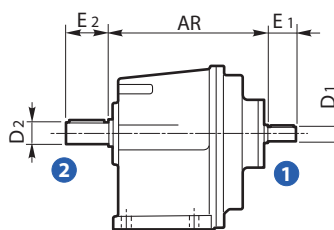
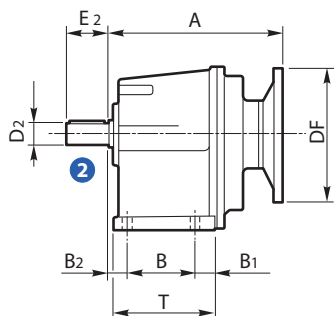


302 - 303

RCV ...

CV ...

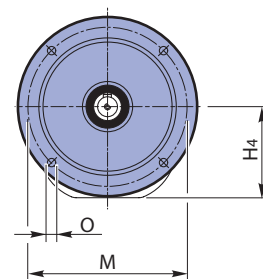
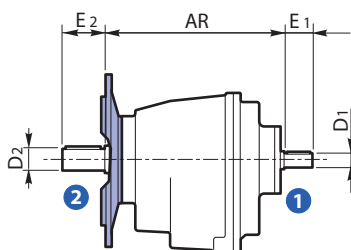
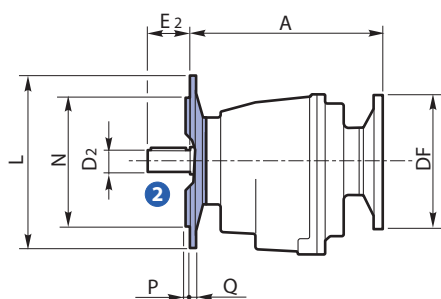
P



RCV ...

CV ...

NF



RCV - CV		AR		B	B ₁	B ₂	K	J	H ₂	H ₄	S	T	W	X	Z
		P	NF												
302	inch	8.622 [219]	9.606 [244]	4.134	0.827	0.787	0.551	7.087	5.118	5.079	0.709	5.630	7.677	8.465	8.661
303	[mm]	8.425 [214]	9.409 [239]	[105]	[21]	[20]	[14]	[180]	[130]	[129]	[18]	[143]	[195]	[215]	[220]

		L	M	N _{h8}	O	P	Q
NF160	inch	6.299	5.118	4.330	0.433	0.137	0.433
	[mm]	[160]	[130]	[110]	[11]	[3.5]	[11]
NF200	inch	7.874	6.496	5.118	0.512	0.137	0.433
	[mm]	[200]	[165]	[130]	[13]	[3.5]	[11]
NF250	inch	9.842	8.464	7.086	0.551	0.157	0.433
	[mm]	[250]	[215]	[180]	[14]	[4]	[11]

NEMA			A		DF
			P	NF	
302	140	inch	9.213	10.197	6.500
		[mm]	[234]	[259]	[165.1]
303	180	inch	9.449	10.433	9.000
		[mm]	[240]	[265]	[228.6]
303	56	inch	9.016	10.000	6.500
		[mm]	[229]	[254]	[165.1]
303	140	inch	9.016	10.000	6.500
		[mm]	[229]	[254]	[165.1]

1

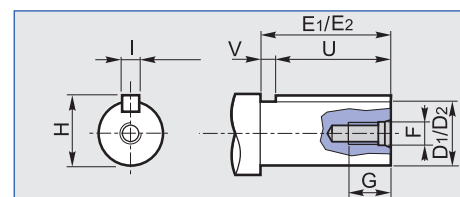
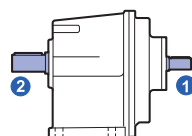
Input shaft / Eje de entrada

		D ₁	E ₁	F	G	H	I	U	V
302	inch	1.000	1.969	5/16-18	0.709	1.109	0.250	1.500	0.469
	[mm]	[25.400]	[50.012]		[18.009]	[28.168]	[6.350]	[38.100]	[11.913]
303	inch	0.750	1.575	5/16-18	0.709	0.832	0.187	1.000	0.575
	[mm]	[19.050]	[40.005]		[18.009]	[21.133]	[4.750]	[25.400]	[14.605]

2

Output shaft / Eje de salida

		D ₂	E ₂	F	G	H	I	U	V
302	inch	1.187	2.362	3/8-16	0.906	1.299	0.250	1.750	0.612
	[mm]	[30.149]	[59.994]		[23.012]	[32.994]	[6.350]	[44.450]	[15.545]
303	inch	1.187	2.362	3/8-16	0.906	1.299	0.250	1.750	0.612
	[mm]	[30.149]	[59.994]		[23.012]	[32.994]	[6.350]	[44.450]	[15.545]



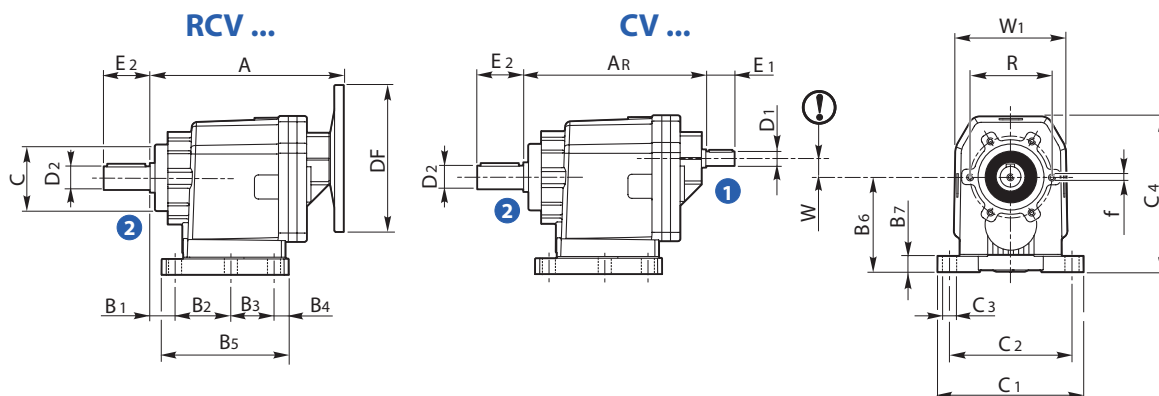


4.9 Dimensions

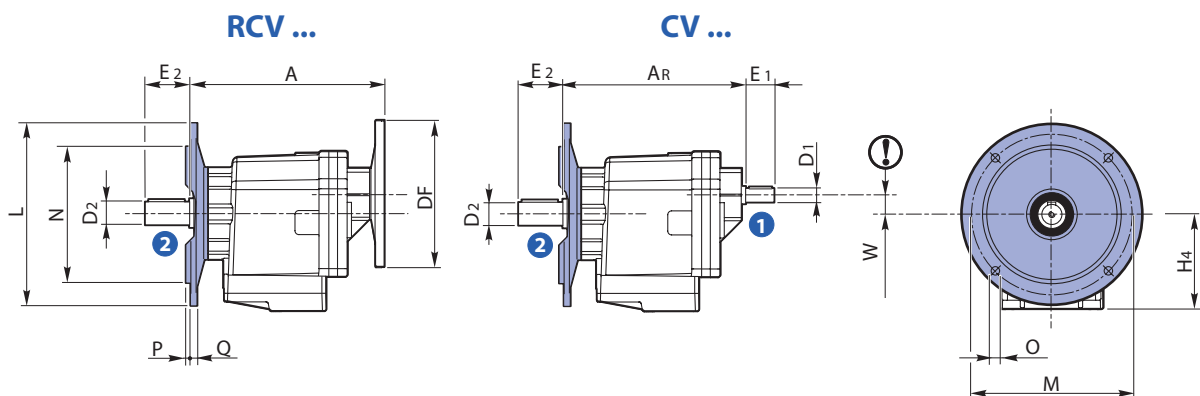
4.9 Dimensiones

302A - 303A

P-B



NF



RCV - CV			B1	B2	B3	B4	B5	B6	B7	C _{h7}	C1	C2	C3	C4	H4	f	R	W	W1
302A	P	inch	0.787	4.134	1.752	0.669	7.244	5.118	0.787	3.346	8.268	7.087	0.551	7.953	4.469	M8	3.937	0.236	5.866
		[mm]	[20]	[105]	[44.5]	[17]	[184]	[130]	[20]		[210]	[180]	[14]	[202]				[6]	
303A	B	inch	0.709	2.756	2.362	1.535	7.205	4.331	0.787	[85]	7.323	6.299	0.433	7.283	[113.5]	M8	[100]	0.866	[149]
		[mm]	[18]	[70]	[60]	[39]	[183]	[110]	[20]		[186]	[160]	[11]	[185]				[22]	

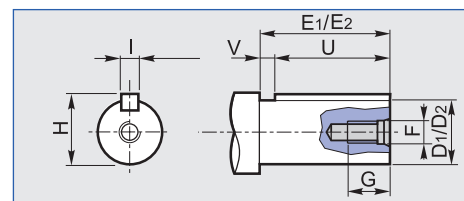
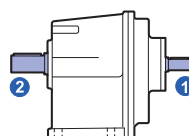
		L	M	N _{h8}	O	P	Q
NF160	inch	6.299	5.118	4.331	0.374	0.118	0.472
	[mm]	[160]	[130]	[110]	[9.5]	[3]	[12]
NF200	inch	7.874	6.496	5.118	0.453	0.138	0.472
	[mm]	[200]	[165]	[130]	[11.5]	[3.5]	[12]
NF250	inch	9.843	8.465	7.087	0.551	0.157	0.551
	[mm]	[250]	[215]	[180]	[14]	[4]	[14]

CV	AR
302A	inch 9.744 - 8.976*
	[mm] [247.5] - [228]*
303A	inch 9.547
	[mm] [242.5]

NEMA			A	DF
302A	56	inch	9.528	6.500
		[mm]	[242]	[165.1]
303A	140	inch	9.528	6.500
		[mm]	[242]	[165.1]
303A	56	inch	10.000	6.500
		[mm]	[254]	[165.1]
303A	140	inch	10.000	6.500
		[mm]	[254]	[165.1]

1		Input shaft / Eje de entrada							
		D ₁	E ₁	F	G	H	I	U	V
302A	inch	1.000	1.969	5/16-18	0.709	1.109	0.250	1.500	0.469
	[mm]	[25.400]	[50.012]		[18.009]	[28.168]	[6.350]	[38.100]	[11.913]
303A	inch	0.750	1.575	5/16-18	0.709	0.832	0.187	1.000	0.575
	[mm]	[19.050]	[40.005]		[18.009]	[21.133]	[4.750]	[25.400]	[14.605]

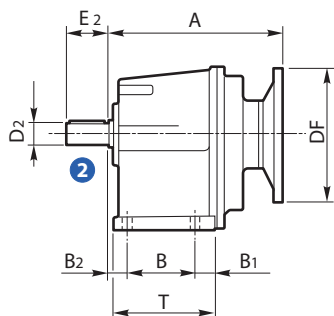
2		Output shaft / Eje de salida							
		D ₂	E ₂	F	G	H	I	U	V
302A	inch	1.187	2.362	3/8-16	0.906	1.299	0.250	1.750	0.612
	[mm]	[30.149]	[59.994]		[23.012]	[32.994]	[6.350]	[44.450]	[15.545]
303A	inch	1.187	2.362	3/8-16	0.906	1.299	0.250	1.750	0.612
	[mm]	[30.149]	[59.994]		[23.012]	[32.994]	[6.350]	[44.450]	[15.545]



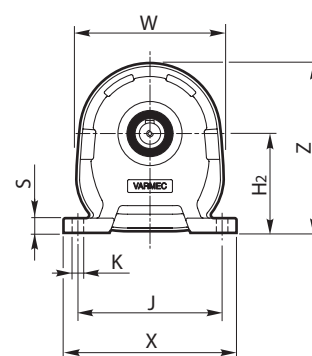
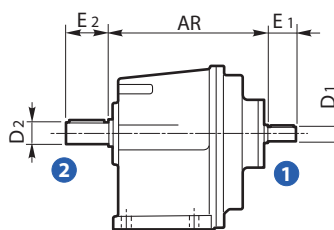


352 - 353

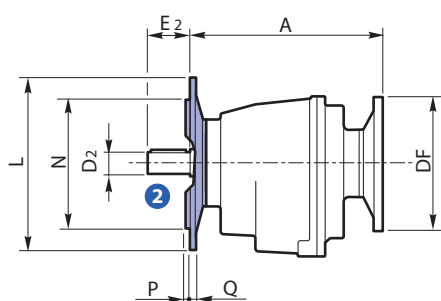
RCV ...



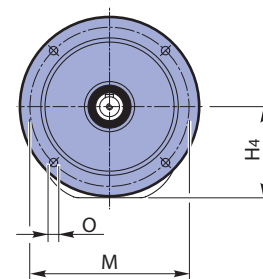
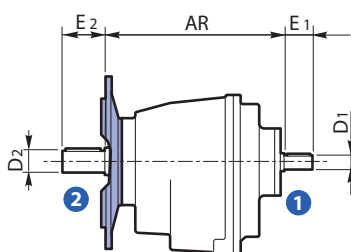
CV ...



RCV ...



CV ...



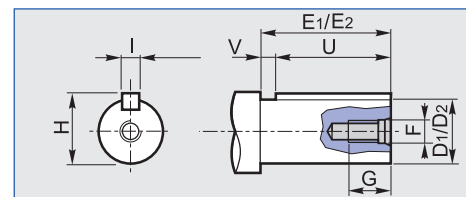
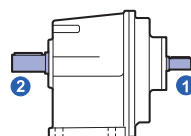
RCV		AR		B	B ₁	B ₂	K	J	H ₂	H ₄	S	T	W	X	Z
		P	NF												
352	inch	8.622 [219]	9.606 [244]	4.134	0.827	0.787	0.551	7.087	5.118	5.078	0.709	5.630	7.677	8.464	8.661
353	[mm]	8.425 [214]	9.409 [239]	[105]	[21]	[20]	[14]	[180]	[130]	[129]	[18]	[143]	[195]	[215]	[220]

		L	M	N _{h8}	O	P	Q
NF160	inch	6.299	5.118	4.330	0.433	0.137	0.433
	[mm]	[160]	[130]	[110]	[11]	[3.5]	[11]
NF200	inch	7.874	6.496	5.118	0.511	0.137	0.433
	[mm]	[200]	[165]	[130]	[13]	[3.5]	[11]
NF250	inch	9.842	8.464	7.086	0.551	0.157	0.433
	[mm]	[250]	[215]	[180]	[14]	[4]	[11]

NEMA			A		DF
			P	NF	
352	140	inch	9.213	10.197	6.500
		[mm]	[234]	[259]	[165.1]
353	180	inch	9.449	10.433	9.000
		[mm]	[240]	[265]	[228.6]
353	56	inch	9.016	10.000	6.500
		[mm]	[229]	[254]	[165.1]
353	140	inch	9.016	10.000	6.500
		[mm]	[229]	[254]	[165.1]

		Input shaft / Eje de entrada							
1		D ₁	E ₁	F	G	H	I	U	V
352	inch	1.000	1.969	5/16-18	0.709	1.109	0.250	1.500	0.469
	[mm]	[25.400]	[50.012]		[18.009]	[28.168]	[6.350]	[38.100]	[11.913]
353	inch	0.750	1.575	5/16-18	0.709	0.832	0.187	1.000	0.575
	[mm]	[19.050]	[40.005]		[18.009]	[21.133]	[4.750]	[25.400]	[14.605]

		Output shaft / Eje de salida							
2		D ₂	E ₂	F	G	H	I	U	V
352	inch	1.375	3.150	3/8-16	0.906	1.513	0.312	2.500	0.650
	[mm]	[34.925]	[80.010]		[23.012]	[38.430]	[7.925]	[63.500]	[16.510]
353	inch	1.375	3.150	3/8-16	0.906	1.513	0.312	2.500	0.650
	[mm]	[34.925]	[80.010]		[23.012]	[38.430]	[7.925]	[63.500]	[16.510]





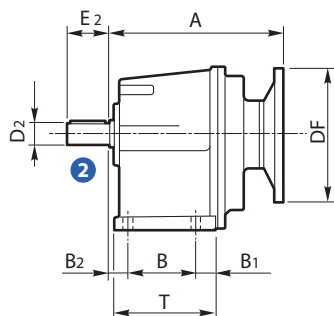
4.9 Dimensions

4.9 Dimensiones

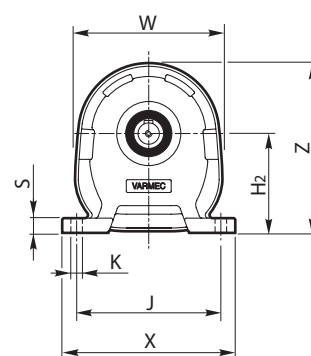
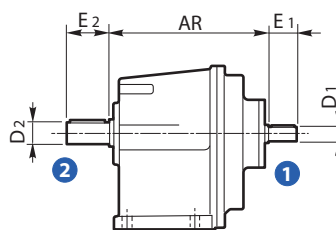
452 - 453

P

RCV ...

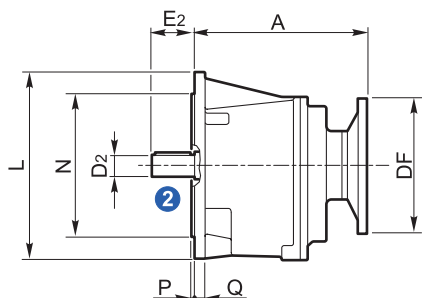


CV ...

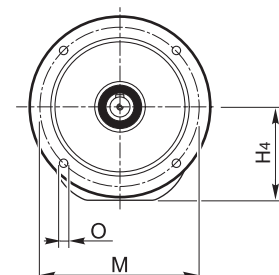
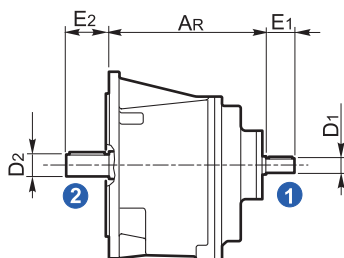


F

RCV ...



CV ...



N.B.
F = Flange mount
F = Breda integral

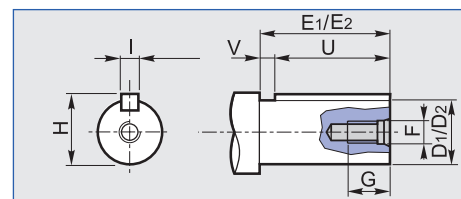
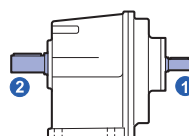
RCV		AR	B	B ₁	B ₂	K	J	H ₂	H ₄	S	T	W	X	Z
452	inch	9.646 [245]	4.330	1.259	0.984	0.708	8.858	6.102	5.984	0.866	6.456	9.055	10.629	10.433
453	[mm]	10.039 [255]	[110]	[32]	[25]	[18]	[225]	[155]	[152]	[22]	[164]	[230]	[270]	[265]

		L	M	N h8	O	P	Q
F300	inch [mm]	11.811 [300]	10.433 [265]	9.055 [230]	0.511 [14]	0.197 [5]	0.709 [18]

NEMA			A	DF
452	140	inch [mm]	10.472 [266]	6.500 [165.1]
	180	inch [mm]	10.709 [272]	9.000 [228.6]
	210	inch [mm]	10.709 [272]	9.000 [228.6]
453	140	inch [mm]	10.630 [270]	6.500 [165.1]
	180	inch [mm]	10.866 [276]	9.000 [228.6]

1		Input shaft / Eje de entrada							
		D ₁	E ₁	F	G	H	I	U	V
452	inch [mm]	1.125 [28.575]	2.362 [59.994]	5/16-18	0.709 [18.009]	1.236 [31.394]	0.250 [6.350]	1.750 [44.450]	0.612 [15.545]
453	inch [mm]	1.000 [25.400]	1.969 [50.012]	5/16-18	0.709 [18.009]	1.109 [28.168]	0.250 [6.350]	1.500 [38.100]	0.469 [11.913]

2		Output shaft / Eje de salida							
		D ₂	E ₂	F	G	H	I	U	V
452	inch	1.750	3.543	1/2-13	1.299	1.917	0.375	3.000	0.543
453	[mm]	[44.450]	[89.992]		[32.994]	[48.691]	[9.525]	[76.200]	[13.792]



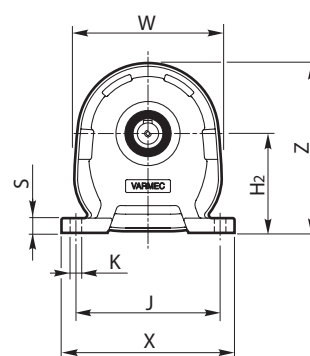
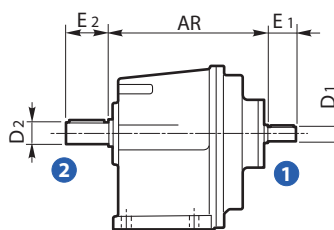
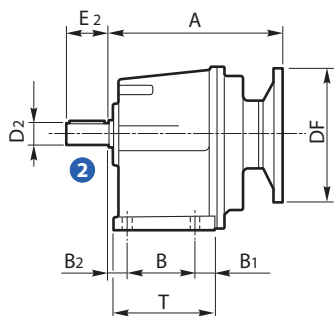


552 - 553

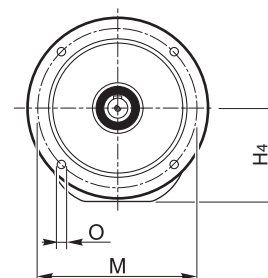
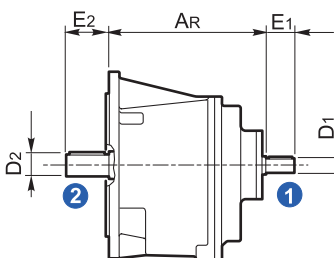
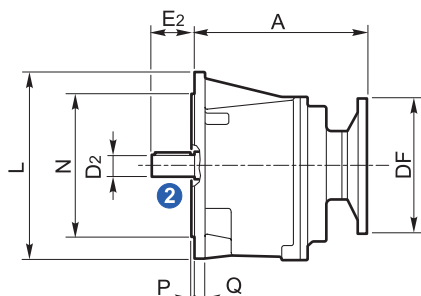
RCV ...

CV ...

P



F



N.B.
F = Flange mount
F = Breda integral

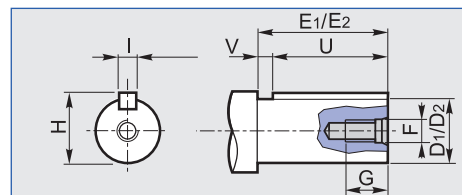
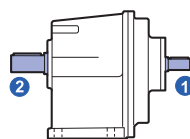
RCV		AR	B	B1	B2	K	J	H2	H4	S	T	W	X	Z
552	inch	12.402 [315]	5.708	1.200	0.984	0.708	9.842	7.677	7.559	0.984	7.795	10.826	11.811	12.795
553	[mm]	12.008 [305]	[145]	[30.5]	[25]	[18]	[250]	[195]	[192]	[25]	[198]	[275]	[300]	[325]

		L	M	N h8	O	P	Q
F300	inch [mm]	11.811 [300]	10.433 [265]	9.055 [230]	0.511 [14]	0.197 [5]	0.709 [18]

NEMA			A	DF
552	180	inch [mm]	12.008 [305]	9.000 [228.6]
	210	inch [mm]	12.008 [305]	9.000 [228.6]
	250	inch [mm]	13.031 [331]	9.000 [228.6]
	280	inch [mm]	13.661 [347]	11.252 [285.8]
553	140	inch [mm]	12.795 [325]	6.500 [165.1]
	180	inch [mm]	13.031 [331]	9.000 [228.6]
	210	inch [mm]	13.031 [331]	9.000 [228.6]

		Input shaft / Eje de entrada							
		D ₁	E ₁	F	G	H	I	U	V
552	inch [mm]	1.500 [38.100]	3.150 [80.010]	3/8-16 [23.012]	0.906 [23.012]	1.664 [42.265]	0.375 [9.525]	2.750 [69.850]	0.400 [10.160]
553	inch [mm]	1.125 [28.575]	2.362 [59.994]	5/16-18 [18.009]	0.709 [18.009]	1.236 [31.394]	0.250 [6.350]	1.750 [44.450]	0.612 [15.545]

		Output shaft / Eje de salida							
		D ₂	E ₂	F	G	H	I	U	V
552	inch	2.187	4.330	5/8-11	1.772	2.409	0.500	3.250	1.081
553	[mm]	[55.549]	[109.982]		[45.008]	[61.188]	[12.700]	[82.550]	[27.203]





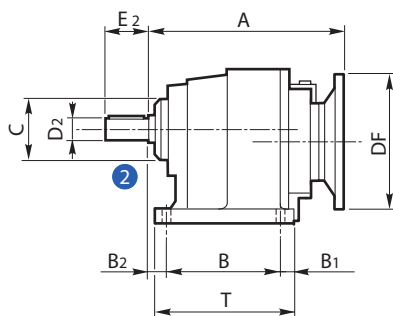
4.9 Dimensions

4.9 Dimensiones

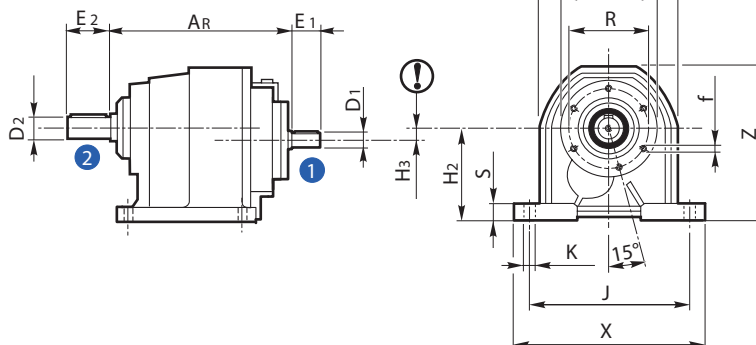
582 - 583

P

RCV ...

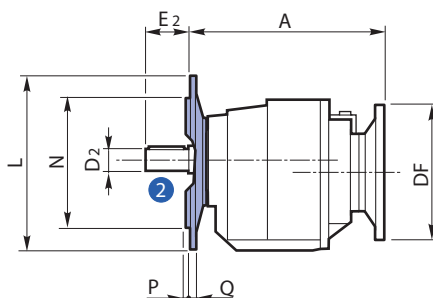


CV ...

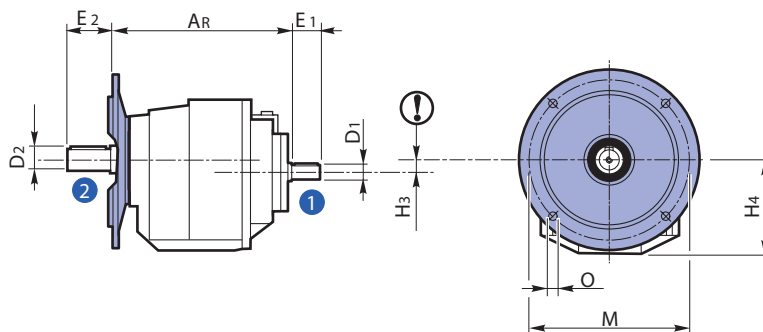


NF

RCV ...



CV ...



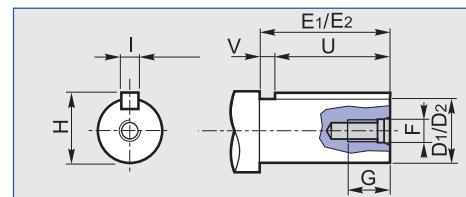
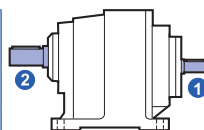
RCV		AR	B	B ₁	B ₂	C _{h7}	f	K	J	H ₂	H ₃	H ₄	R	S	T	W	W ₁	X	Z
582	inch	14.488 [368]	6.496	2.126	0.984	5.906		0.866	11.811	8.268	0.335	8.268	7.087	1.181	9.449	8.661	7.087	13.780	13.583
583	[mm]	13.976 [355]	[165]	[54]	[25]	[150]	M14	[22]	[300]	[210]	[8.5]	[210]	[180]	[30]	[240]	[220]	[180]	[350]	[345]

		L	M	N _{h8}	O	P	Q
NF300	inch [mm]	11.811 [300]	10.433 [265]	9.055 [230]	0.551 [14]	0.197 [5]	0.669 [17]
NF350	inch [mm]	13.780 [350]	11.811 [300]	9.843 [250]	0.709 [18]	0.197 [5]	0.669 [17]

NEMA			A	DF
582	180	inch [mm]	14.094 [358]	9.000 [228.6]
	210	inch [mm]	14.094 [358]	9.000 [228.6]
	250	inch [mm]	15.118 [384]	9.000 [228.6]
	280	inch [mm]	15.748 [400]	11.251 [285.8]
583	140	inch [mm]	14.803 [376]	6.500 [165.1]
	180	inch [mm]	15.039 [382]	9.000 [228.6]
	210	inch [mm]	15.039 [382]	9.000 [228.6]

		Input shaft / Eje de entrada							
		D ₁	E ₁	F	G	H	I	U	V
582	inch [mm]	1.500 [38.100]	3.150 [80.010]	3/8-16	0.906 [23.012]	1.664 [42.265]	0.375 [9.525]	2.750 [69.850]	0.400 [10.160]
583	inch [mm]	1.125 [28.575]	2.362 [59.994]	5/16-18	0.709 [18.009]	1.236 [31.394]	0.250 [6.350]	1.750 [44.450]	0.612 [15.545]

		Output shaft / Eje de salida							
		D ₂	E ₂	F	G	H	I	U	V
582	inch [mm]	2.375 [60.325]	4.724 [119.989]	3/4-10	1.966 [49.936]	2.646 [67.208]	0.625 [15.875]	3.500 [88.900]	1.224 [31.089]
583	inch [mm]	2.375 [60.325]	4.724 [119.989]	3/4-10	1.966 [49.936]	2.646 [67.208]	0.625 [15.875]	3.500 [88.900]	1.224 [31.089]

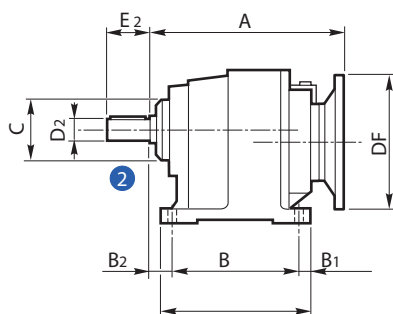




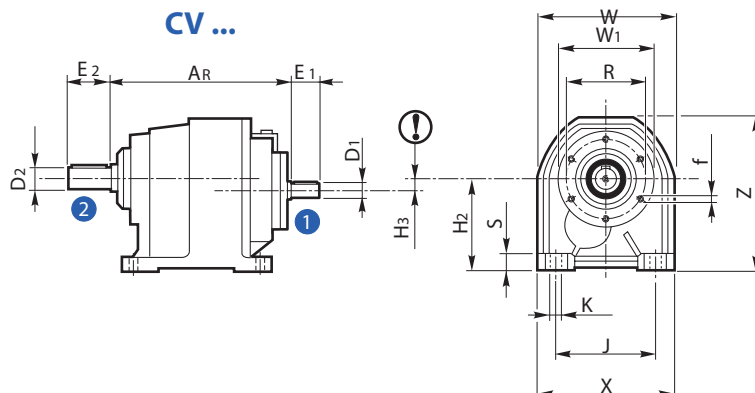
602 - 603

P

RCV ...

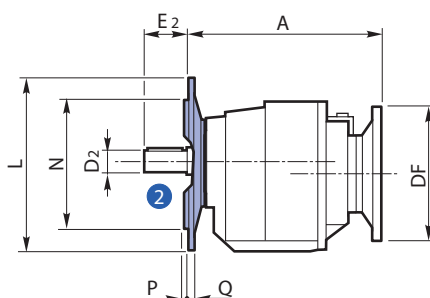


CV ...

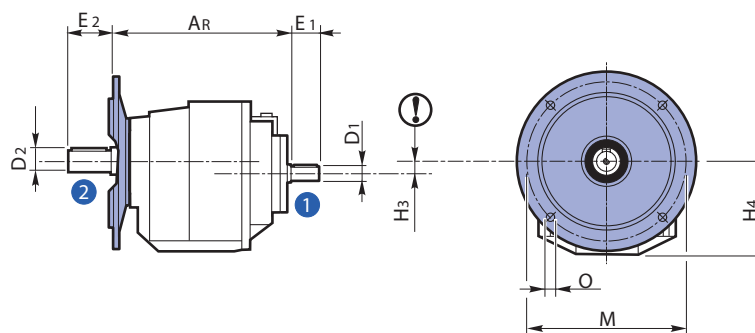


NF

RCV ...



CV ...



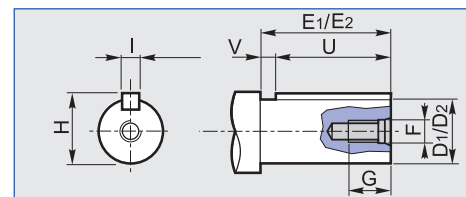
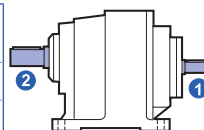
		RCV	AR	B	B ₁	B ₂	C _{h7}	f	K	J	H ₂	H ₃	H ₄	R	S	T	W	W ₁	X	Z
602	inch		15.944 [405]	12.205	1.083	1.575	5.906		0.866	9.843	8.858	1.118	8.740	7.087	1.378	14.370	8.661	7.087	13.386	14.764
603	[mm]		16.732 [425]	[310]	[27.5]	[40]	[150]	M14	[22]	[250]	[225]	[28.4]	[222]	[180]	[35]	[365]	[220]	[180]	[340]	[375]

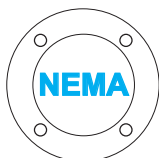
		L	M	N _{h8}	O	P	Q
NF300	inch	11.811 [300]	10.433 [265]	9.055 [230]	0.551 [14]	0.197 [5]	0.669 [17]
NF350	inch	13.780 [350]	11.811 [300]	9.843 [250]	0.709 [18]	0.197 [5]	0.669 [17]

		NEMA	A	DF
602	180	inch [mm]	16.574 [421]	9.000 [228.6]
	210	inch [mm]	16.574 [421]	9.000 [228.6]
	250	inch [mm]	16.574 [421]	9.000 [228.6]
	280	inch [mm]	17.205 [437]	11.252 [285.8]
603	180	inch [mm]	12.795 [325]	9.000 [228.6]
	210	inch [mm]	13.031 [331]	9.000 [228.6]
	250	inch [mm]	13.031 [331]	9.000 [228.6]

		Input shaft / Eje de entrada							
		D ₁	E ₁	F	G	H	I	U	V
602	inch	1.500	3.150	3/8-16	0.906	1.664	0.375	2.750	0.400
	[mm]	[38.100]	[80.010]		[23.012]	[42.265]	[9.525]	[69.850]	[10.160]
603	inch	1.500	3.150	3/8-16	0.906	1.664	0.375	2.750	0.400
	[mm]	[38.100]	[80.010]		[23.012]	[42.265]	[9.525]	[69.850]	[10.160]

		Output shaft / Eje de salida							
		D ₂	E ₂	F	G	H	I	U	V
602	inch	2.375	4.724	3/4-10	1.966	2.646	0.625	3.500	1.224
603	[mm]	[60.325]	[119.989]		[49.936]	[67.208]	[15.875]	[88.900]	[31.089]





E

Shaft-mountes reducers
RFV

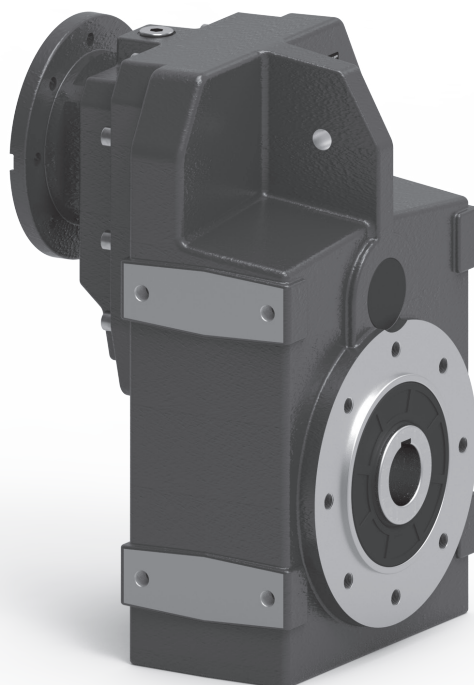
Reductores pendulares
RFV

E1

INDEX

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5.2	Construction shapes	<i>Formas de fabricación</i>	E2
5.3	Designation	<i>Nomenclatura</i>	E3
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5.5	Quantity of lubricant	<i>Cantidad de lubricante</i>	E4
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5.8	Technical data	<i>Datos técnicos</i>	E12
5.9	Dimensions	<i>Dimensiones</i>	E17
5.10	Accessories	<i>Accesorios</i>	E22





Shaft-mounted reducers

RFV

5.1 Characteristics

VARMEC reducers and gearmotors have been designed entirely with the aid of technical computer programs. Every single component has been checked and designed taking into account the maximum load applicable to the reducer according to the AGMA 2001-B88 regulation, in compliance with the modularity characteristics.

Casings and flanges are made of unpainted aluminium in sizes 252-253, 302-303, while the casings and flanges made of high resistance cast-iron are painted in the other sizes. The rounded shape of the casings gives the reducers excellent rigidity and solidity and allows them to be used in all possible assembly positions.

The various components are processed on modern CNC machinery, ensuring maximum constructive precision.

All gears are made of alloyed, hardened and tempered steel with subsequent grinding on the sides of the teeth to improve performance and silent operation even under load. Approximate maximum sound level values 75dB.

The input shaft is made of alloyed, cemented and hardened steel; the output shaft is made of reclaimed steel.

The reducers are painted with a polyester resin-based thermosetting powder, modified with epoxy resin, in RAL5010 Textured Blue.

More information on the paint specifications can be requested from our Technical Department.

Reductores pendulares

RFV

5.1 Características

Los reductores y los motorreductores VARMEC se han diseñado por dentro con programas técnicos basados en programas de ordenador.

Cada componente se ha comprobado y diseñado considerando la carga máxima aplicable al reductor, según la normativa AGMA 2001-B88 respetando las características de modularidad.

Cajas y bridas de aluminio sin pintar de tamaño 252-253, 302-303, cajas y bridas de fundición de alta resistencia pintadas en otros tamaños. La forma monolítica de las cajas aporta una excelente rigidez a los reductores y un alto nivel de compacidad y permite que se usen en todas las posiciones posibles de montaje.

Las elaboraciones de los diferentes componentes se producen en centros de mecanizado modernos, con control numérico, que permiten la máxima precisión de fabricación.

Todos los engranajes se han fabricado con aleación de acero, cementados y templados con la sucesiva elaboración de rectificado en los lados de los dientes, para mejorar el rendimiento y para que el funcionamiento incluso bajo carga, sea lo más silencioso posible. Valores indicativos máximos de nivel sonoro 75dB.

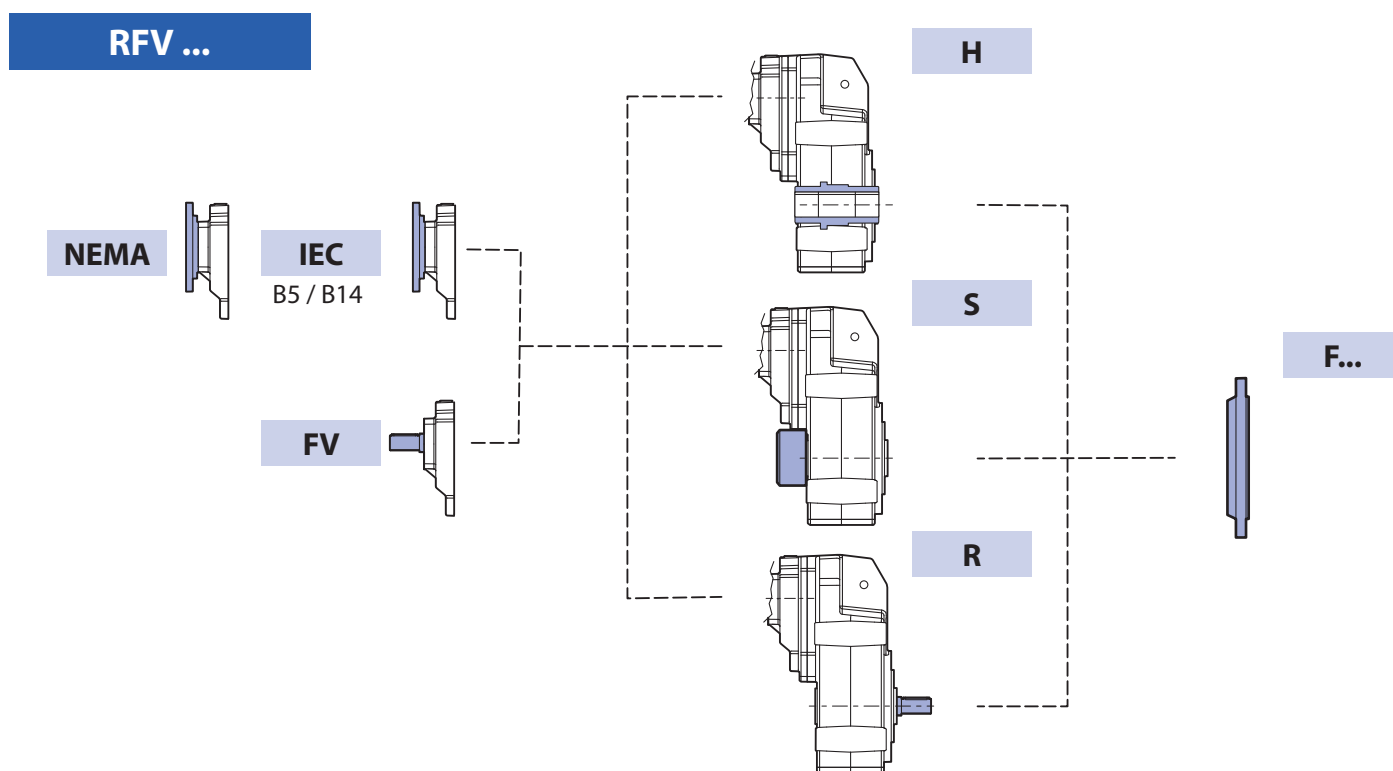
El eje de entrada se ha fabricado con acero aleado, cementado y templado, el de salida en acero bonificado.

Los reductores se pintan con polvo de endurecimiento termoestable a base de resinas de poliéster modificadas con resina epoxi de color Azul genciana RAL5010.

Se puede solicitar más información sobre las especificaciones de la pintura a nuestro Departamento Técnico.

5.2 Construction shapes

5.2 Formas de fabricación





5.3 Designation

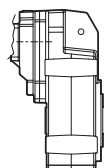
5.3 Nomenclatura

GEAR REDUCER / REDUCTOR

RFV	35	3	H35	110.69	F200	NEMA	H1	...
-----	----	---	-----	--------	------	------	----	-----

RFV

TYPE OF GEAR REDUCER
TIPO DE REDUCTOR



35

SIZE
TAMANO DEL REDUCTOR

25, 30, 35, 40, 50

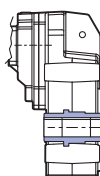
3

N. OF STAGES OF REDUCTION
Nº ESTADOS DE REDUCCION

2, 3

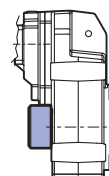
H35

STRUCTURAL SHAPE
FORMA CONSTRUCTIVA

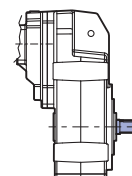


H...

H ..				
F25..	F30..	F35..	F40..	F50..
1"	1 1/4"	1 3/8"	1 1/2"	2"



S



R

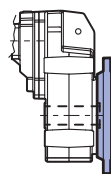
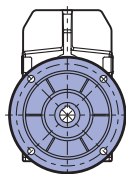
24

110.69

REDUCTION RATIO
RELACION DE REDUCCION

F200

OUTPUT FLANGE
BRIDA DE SALIDA



F...

NEMA

TYPE OF INPUT
TIPO DE ENTRADA



IEC
B5/B14



NEMA



FV

H1

ASSEMBLY POSITION
POSICION DE MONTAJE

31

...

OPTIONS
OPCIONES

27



5.4 Lubrication

All gearboxes manufactured by VARMEC are designed with synthetic oil lubrication.

Gearboxes from size RFV 25.. to RFV 40.. are supplied with lubricant from the factory. These gearboxes do not require periodic lubricant replacement throughout their service life.

The gearboxes of the RFV 502-503 series are normally supplied without lubricant, if not specified in the order, and it is the customer's responsibility to introduce the correct amount of lubricating oil before commissioning.

In this regard, the gearboxes are fitted with filler caps, drain and oil level plugs; for gearboxes supplied with lubricant it is recommended, after installation, to replace the closed plug used for transport, with the breather plug provided.

In order to fit the plugs with the correct orientation, it is recommended to always specify the desired assembly position for proper lubrication. In the assembly positions that feature gearboxes with a vertical axis (H5, H6), where the oil splashing during operation would not be enough to ensure proper lubrication of the upper bearings, type 2RS self-lubricating bearings are fitted.

To fill the gearbox properly, refer to the centreline of the level plug.

With respect to this condition, the quantity of lubricant shown in table 1 may feature deviations.

The operation of the gearboxes is permitted for ambient temperatures ranging between -20°C and +40°C.

5.4 Lubrication

Todos los reductores de producción de la empresa VARMEC llevan lubricación con aceite sintético.

Los reductores del tamaño RFV 25.. al RFV 40.. se suministran lubricados de fábrica. Estos reductores no necesitan la sustitución periódica del lubricante durante toda su vida útil.

Los reductores de la serie RFV 502-503 normalmente se suministran sin lubricante, si no se especifica en el pedido, el cliente debe introducir la cantidad adecuada de aceite antes de la puesta en servicio.

Para ello los reductores están equipados con tapones de carga, descarga y de nivel para los reductores que se suministran con lubricante, se aconseja que después de la instalación se cambie el tapón cerrado, usado para el transporte, con el tapón de purga que se suministra.

Para orientar correctamente los tapones, para lubricar adecuadamente, recomendamos indicar siempre la posición en la que desea montarlos. En las posiciones de montaje que prevén los reductores con un eje vertical (H5, H6), después de que el aceite sea sacudido mientras funciona, esto no es suficiente para asegurar la lubricación correcta de los cojinetes superiores, se montan cojinetes con lubricación automática tipo 2RS.

Para el llenado correcto del reductor se deberá tomar como referencia absoluta el nivel a mitad del tapón.

Respecto a esta condición, la cantidad de lubricante indicada en la tabla 1 puede sufrir variaciones.

El funcionamiento de los reductores se admite para temperaturas ambiente entre los -20°C y los +40°C.

5.5 Quantity of lubricant

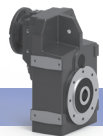
5.5 Cantidad de lubricante

Tab.1

RFV	Assembly position / Posición de montaje									
	H1		H2		H3		H4		H5	
252	0.317	[1.2]	0.290	[1.1]	0.185	[0.7]	0.185	[0.7]	0.317	[1.2]
253	0.330	[1.25]	0.290	[1.1]	0.185	[0.7]	0.185	[0.7]	0.343	[1.3]
302	0.422	[1.6]	0.370	[1.4]	0.211	[0.8]	0.211	[0.8]	0.396	[1.5]
303	0.449	[1.7]	0.370	[1.4]	0.211	[0.8]	0.211	[0.8]	0.422	[1.6]
352	0.713	[2.7]	0.686	[2.6]	0.422	[1.6]	0.422	[1.6]	0.766	[2.9]
353	0.792	[3]	0.686	[2.6]	0.422	[1.6]	0.422	[1.6]	0.818	[3.1]
402	1.267	[4.8]	0.950	[3.6]	0.739	[2.8]	0.739	[2.8]	1.241	[4.7]
403	1.346	[5.1]	0.950	[3.6]	0.739	[2.8]	0.739	[2.8]	1.241	[4.7]
502	1.769	[6.7]	1.584	[6]	1.162	[4.4]	1.162	[4.4]	2.033	[7.7]
503	1.980	[7.5]	1.584	[6]	1.162	[4.4]	1.162	[4.4]	2.033	[7.7]

Permanent lubrication / Lubricación permanente

Amount of oil expressed in gal [lt] / Cantidad de aceite expresada en gal [lt]

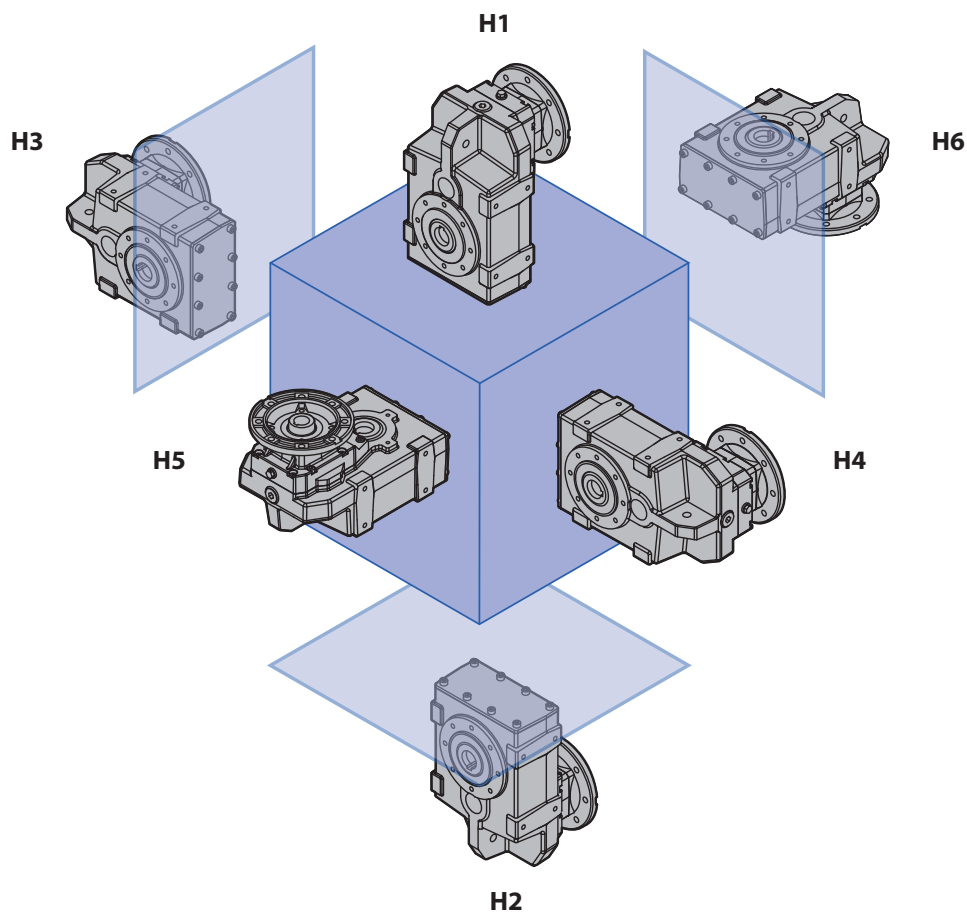


5.6 Assembly positions

The tables below should be used as a reference for the interpretation of the assembly positions, the position of the plugs and the quantities of lubricant.

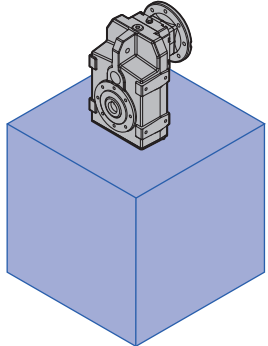
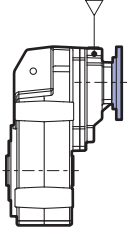
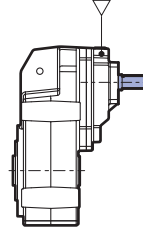
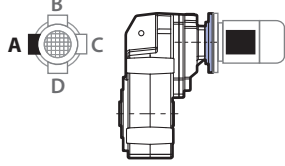
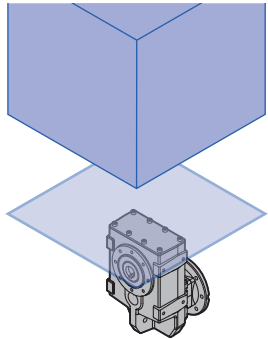
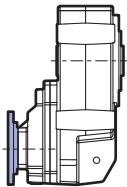
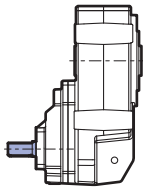
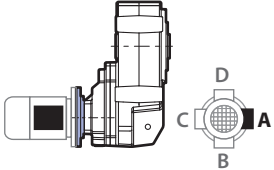
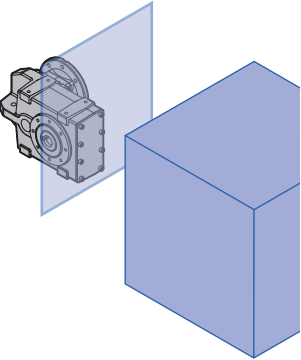
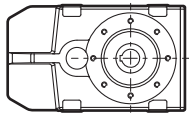
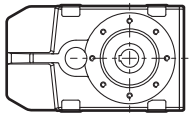
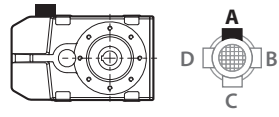
5.6 Posiciones de montaje

Las tablas siguientes sirven de referencia para interpretar las posiciones de montaje, la colocación de los tapones y la cantidad de lubricante.



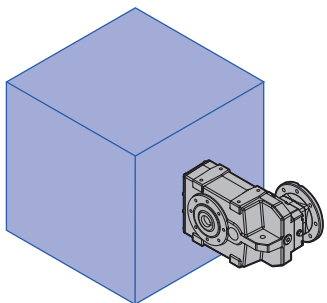
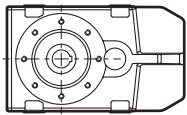
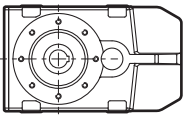
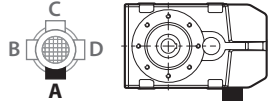
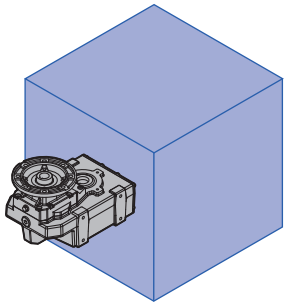
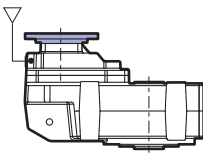
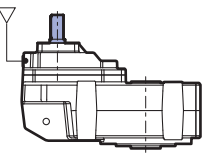
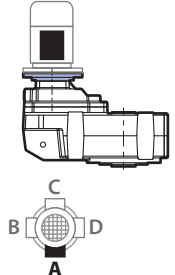
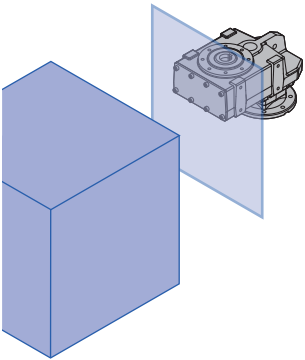
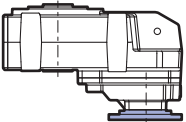
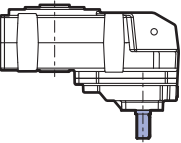
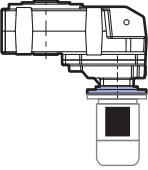


RFV 25... - RFV 30... - RFV 35...

H1	...NEMA	...FV	
			 A = Standard
H2	...NEMA	...FV	
			 A = Standard
H3	...NEMA	...FV	
			 A = Standard

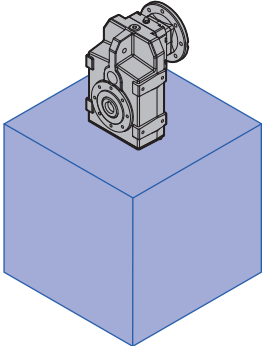
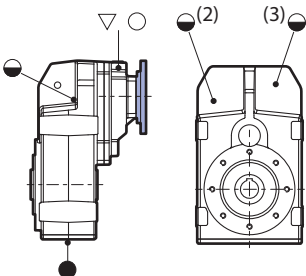
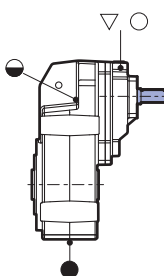
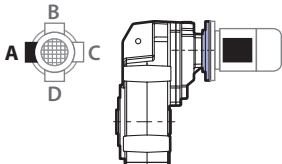
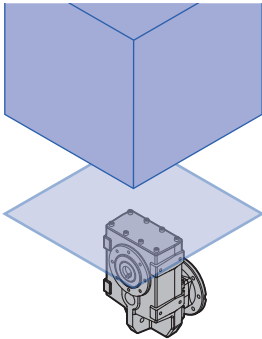
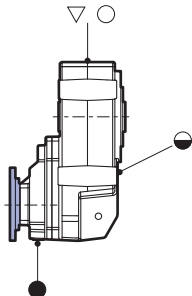
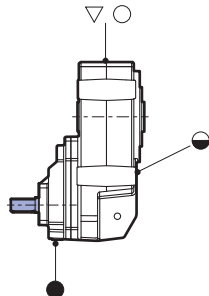
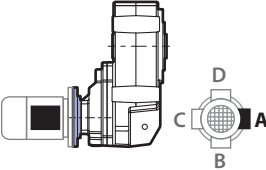
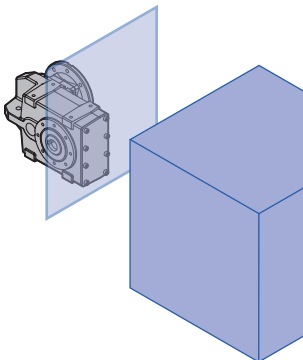
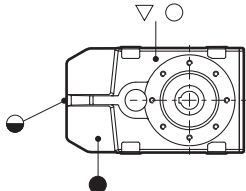
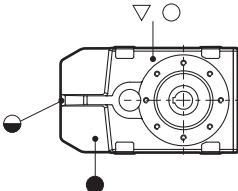
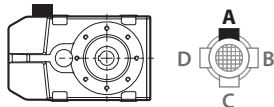


RFV 25... - RFV 30... - RFV 35...

H4	...NEMA	...FV	
			 A = Standard
H5	...NEMA	...FV	
			 A = Standard
H6	...NEMA	...FV	
			  A = Standard

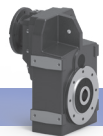


RFV 40... - RFV 50...

H1	...NEMA	...FV	
			 A = Standard
H2	...NEMA	...FV	
			 A = Standard
H3	...NEMA	...FV	
			 A = Standard

(2): 2 stages of reductions / 2 estados de reduccion
(3): 3 stages of reductions / 3 estados de reduccion

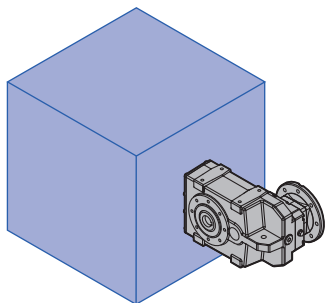
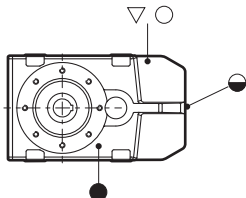
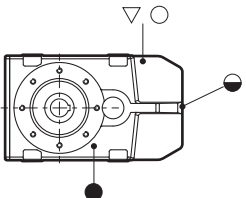
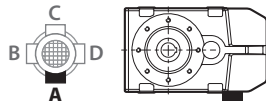
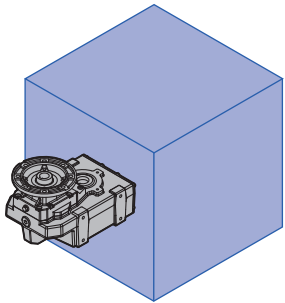
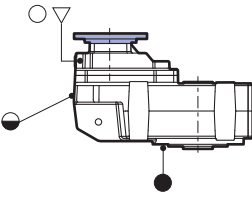
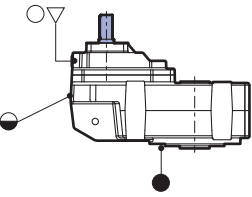
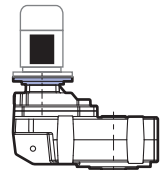
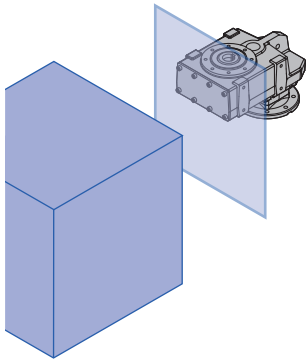
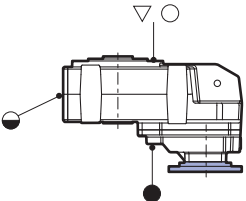
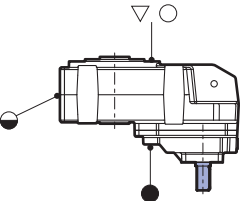
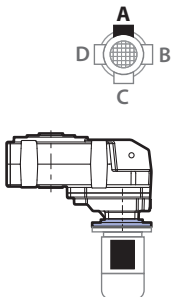
- ▽ Breather plug / Tapón respiradero
- Filler cap / Carga aceite
- Oil level plug / Nivel aceite
- Drain plug / Descarga de aceite



5.6 Assembly positions

5.6 Posiciones de montaje

RFV 40... - RFV 50...

H4	...NEMA	...FV	
			 A = Standard
H5	...NEMA	...FV	
			 A = Standard
H6	...NEMA	...FV	
			 A = Standard

- ▽ Breather plug / Tapón respiradero
- Filler cap / Carga aceite
- Oil level plug / Nivel aceite
- Drain plug / Descarga de aceite



5.7 Radial load

Any transmission device coupled to the input and output shaft generates radial loads.

The load values reported in the table, depending on input and output speed, are to be considered as acting at the half-way point of the projection; if the load is applied at 1/3 of the projection, increase the values in the table by 25%; if the load is applied at 2/3, reduce the values by 25%.

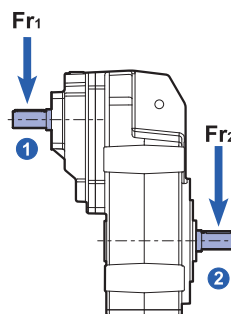
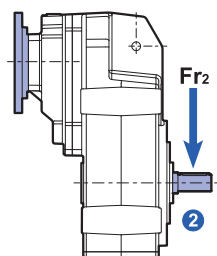
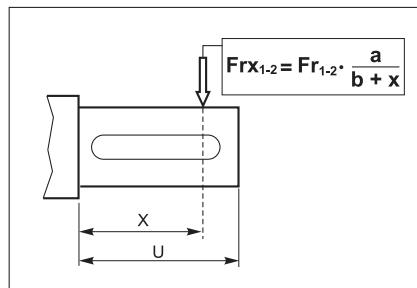
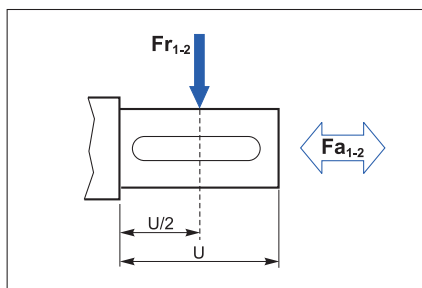
With regard to double projecting shafts, each end can sustain a radial load which equals 3/5 of the values listed in the table, on condition that they act in the same direction and have the same intensity.

5.7 Cargas radiales

Cada clase de órgano de transmisión que es conectado al eje de entrada y salida determina cargas radiales.

Los valores señalados en la tabla en función a las varias velocidades de entrada y salida se suponen aplicándolas en la mitad del eje como fuerzas agentes a esta; para una ubicación de 1/3 de la longitud se aumentará hasta un 25% los valores de la tabla, mientras para una posición de 2/3 de la longitud se disminuirá los mismos valores a un 25%.

En los ejes con salida doble, cada extremidad puede soportar una carga radial igual a 3/5 del valor de la tabla, siempre y cuando las cargas aplicables sean de igual intensidad y reaccionen en el mismo sentido.



Fr ₁											
n ₁ [min ⁻¹]		FRV...FV									
		252	253	302	303	352	353	402	403	502	503
2800	lbf	166	111	166	111	222	166	388	166	749	222
	[N]	[300]	[200]	[300]	[200]	[400]	[300]	[700]	[300]	[1350]	[400]
1750	lbf	346	208	346	208	416	346	729	346	1388	416
	[N]	[625]	[375]	[625]	[375]	[750]	[625]	[1315]	[625]	[2500]	[751]
1400	lbf	277	166	277	166	333	277	583	277	1110	333
	[N]	[500]	[300]	[500]	[300]	[600]	[500]	[1050]	[500]	[2000]	[600]
900	lbf	322	194	322	194	388	322	677	322	1287	388
	[N]	[580]	[350]	[580]	[350]	[700]	[580]	[1220]	[580]	[2320]	[700]
700	lbf	350	211	350	211	422	350	732	350	1398	422
	[N]	[630]	[380]	[630]	[380]	[760]	[630]	[1320]	[630]	[2520]	[760]
500	lbf	388	239	388	239	472	388	821	388	1570	472
	[N]	[700]	[430]	[700]	[430]	[850]	[700]	[1480]	[700]	[2830]	[850]
300	lbf	460	277	460	277	555	460	971	460	1859	555
	[N]	[830]	[500]	[830]	[500]	[1000]	[830]	[1750]	[830]	[3350]	[1000]
a	inch	2.984	2.413	2.984	2.413	3.898	2.984	4.709	2.984	6.339	3.898
	[mm]	[75.8]	[61.3]	[75.8]	[61.3]	[99]	[75.8]	[119.6]	[75.8]	[161]	[99]
b	inch	2.197	1.626	2.197	1.626	2.913	2.197	3.528	2.197	4.764	2.913
	[mm]	[55.8]	[41.3]	[55.8]	[41.3]	[74]	[55.8]	[89.6]	[55.8]	[121]	[74]
c	inch	11.811	9.843	11.811	9.843	13.780	11.811	15.748	11.811	19.685	13.780
	[mm]	[300]	[250]	[300]	[250]	[350]	[300]	[400]	[300]	[500]	[350]



5.7 Radial load

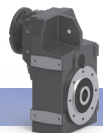
5.7 Cargas radiales

Fr ₂						
n ₂ [min ⁻¹]		FRV...FV				
		252 - 253	302 - 303	352 - 353	402 - 403	502 - 503
400	lbf [N]	777 [1400]	832 [1500]	1553 [2800]	1942 [3500]	2219 [4000]
300	lbf [N]	832 [1500]	888 [1600]	1664 [3000]	2053 [3700]	2497 [4500]
250	lbf [N]	888 [1600]	943 [1700]	1831 [3300]	2219 [4000]	2552 [4600]
200	lbf [N]	943 [1700]	999 [1800]	1942 [3500]	2386 [4300]	2774 [5000]
150	lbf [N]	971 [1750]	1054 [1900]	2108 [3800]	2552 [4600]	3051 [5500]
100	lbf [N]	1110 [2000]	1221 [2200]	2219 [4000]	2774 [5000]	3606 [6500]
80	lbf [N]	1165 [2100]	1304 [2350]	2441 [4400]	2885 [5200]	3884 [7000]
60	lbf [N]	1304 [2350]	1442 [2600]	2829 [5100]	3329 [6000]	4438 [8000]
40	lbf [N]	1526 [2750]	1720 [3100]	3440 [6200]	3995 [7200]	4993 [9000]
20	lbf [N]	1553 [2800]	2219 [4000]	3606 [6500]	4716 [8500]	6658 [12000]
a	inch [mm]	4.921 [125]	5.709 [145]	6.654 [169]	7.539 [191.5]	9.094 [231]
b	inch [mm]	4.035 [102.5]	4.528 [115]	5.472 [139]	5.965 [151.5]	7.126 [181]
c	inch [mm]	17.717 [450]	23.622 [600]	33.465 [850]	39.370 [1000]	51.181 [1300]



RFV	i	n ₁ = 1750 min ⁻¹						FS'	 NEMA
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW			
252	7.81	224	75	101	2.7	2.00	1.0	140 56	
	9.33	188	80	109	2.4	1.80			
	10.66	164	84	114	2.2	1.65			
	12.36	142	88	119	2.0	1.49			
	14.11	124	97	131	1.9	1.43			
	16.85	104	103	140	1.7	1.28			
	19.25	91	108	146	1.6	1.17			
	20.17	87	111	151	1.6	1.16			
	23.04	76	115	156	1.4	1.04			
	25.63	68	123	167	1.4	1.01			
	30.61	57	130	176	1.2	0.89			
	34.96	50	135	183	1.1	0.81			
	40.56	43	140	190	1.0	0.72			
	45.12	39	148	200	0.9	0.68			
	49.39	35	148	200	0.8	0.62			
	53.89	32	148	200	0.8	0.57			
	61.56	28	148	200	0.7	0.50			
	71.42	25	148	200	0.6	0.43			
	78.17	22	148	200	0.5	0.39			
253	79.92	22	148	200	0.66	0.49	1.0	56	
	92.72	19	148	200	0.58	0.43			
	98.47	18	148	200	0.54	0.40			
	117.60	15	148	200	0.46	0.34			
	134.34	13	148	200	0.39	0.29			
	155.85	11	148	200	0.34	0.25			
	170.87	10	148	200	0.31	0.23			
	204.06	9	148	200	0.25	0.19			
	233.10	8	148	200	0.23	0.17			
	250.99	7	148	200	0.21	0.16			
	270.43	6	148	200	0.20	0.15			
	286.71	6	148	200	0.19	0.14			
	332.63	5	148	200	0.16	0.12			





5.8 Technical data

5.8 Datos técnicos

RFV	i	n ₁ = 1750 min ⁻¹						FS'	NEMA
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW			
302	7.16	244	148	200	7.2	5.39	1.0	140	
	8.09	216	170	230	7.3	5.48			
	9.26	189	188	255	7.1	5.31			56
	10.76	163	202	274	6.6	4.91			
	12.73	137	214	290	5.9	4.39			
	14.39	122	221	300	5.4	4.02			
	16.47	106	232	315	4.9	3.69			
	17.60	99	236	320	4.7	3.51			
	19.14	91	239	324	4.4	3.27			
	20.14	87	244	330	4.2	3.16			
	23.40	75	251	340	3.8	2.80			
	26.46	66	258	350	3.4	2.55			
	30.28	58	258	350	3.0	2.23			
	34.71	50	258	350	2.6	1.95			
	40.34	43	258	350	2.2	1.67			
	44.56	39	258	350	2.0	1.52			
	50.38	35	258	350	1.8	1.34			
	57.66	30	258	350	1.6	1.17			
	63.01	28	258	350	1.4	1.07			
	67.01	26	258	350	1.4	1.01			
	72.11	24	258	350	1.3	0.94			
	83.81	21	258	350	1.1	0.81			
303	89.95	19	258	350	1.0	0.77	1.0	56	
	102.94	17	258	350	0.90	0.67			
	119.64	15	258	350	0.78	0.58			
	128.01	14	258	350	0.72	0.54			
	144.73	12	258	350	0.64	0.48			
	165.63	11	258	350	0.56	0.42			
	192.50	9	258	350	0.48	0.36			
	243.79	7	258	350	0.38	0.28			
	275.63	6	258	350	0.34	0.25			
	315.43	6	258	350	0.30	0.22			
	332.51	5	258	350	0.28	0.21			
	375.94	5	258	350	0.24	0.18			
	430.23	4	258	350	0.21	0.16			
	470.88	4	258	350	0.20	0.15			
	500.02	3	258	350	0.19	0.14			
	547.27	3	258	350	0.17	0.13			





RFV	i	n ₁ = 1750 min ⁻¹						FS'	
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW	NEMA		
352	5.55	315	215	292	13.6	10.15	1.0	180	
	6.45	271	238	322	12.9	9.63			
	7.63	229	270	366	12.4	9.25			
	9.23	190	309	419	11.7	8.76			
	12.83	136	338	458	9.2	6.89			
	14.91	117	379	513	8.9	6.64			
	16.95	103	382	517	7.9	5.88			
	19.69	89	424	575	7.5	5.63			
	21.58	81	424	574	6.9	5.13			
	23.29	75	443	600	6.7	4.97			
	25.07	70	443	600	6.2	4.62			
	29.64	59	443	600	5.2	3.91			
	33.38	52	443	600	4.7	3.47			
	35.88	49	443	600	4.3	3.23			
	39.47	44	443	600	3.9	2.93			
	41.24	42	443	600	3.8	2.81			
	47.93	37	443	600	3.2	2.41			
	56.66	31	443	600	2.7	2.04			
	68.58	26	443	600	2.3	1.69		56	
353	71.90	24	443	600	2.2	1.64	1.0	140	
	85.01	21	443	600	1.9	1.39			
	95.25	18	443	600	1.7	1.24			
	102.89	17	443	600	1.5	1.15			
	110.69	16	443	600	1.4	1.07			
	122.04	14	443	600	1.3	0.97			
	130.87	13	443	600	1.2	0.90			
	147.71	12	443	600	1.1	0.80			
	158.39	11	443	600	1.0	0.75			
	184.22	9	443	600	0.86	0.64			
	214.07	8	443	600	0.74	0.55			
	253.10	7	443	600	0.63	0.47			
	306.32	6	443	600	0.52	0.39			
	365.74	5	443	600	0.43	0.32			
	442.65	4	443	600	0.36	0.27			56





5.8 Technical data

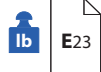
5.8 Datos técnicos

RFV	i	n ₁ = 1750 min ⁻¹						FS'	NEMA
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW			
402	4.83	362	335	454	24.3	18.14	1.0	210 180 140	
	5.58	314	374	507	23.5	17.51			
	6.60	265	421	570	22.3	16.64			
	7.63	229	457	619	21.0	15.64			
	8.96	195	514	697	20.1	15.01			
	10.72	163	565	765	18.5	13.76			
	12.17	144	576	781	16.6	12.38			
	14.06	124	639	866	15.9	11.88			
	16.50	106	719	974	15.3	11.38			
	19.75	89	765	1037	13.6	10.13			
	22.60	77	768	1040	11.9	8.88			
	26.12	67	813	1101	10.9	8.13			
	30.64	57	886	1200	10.1	7.55			
	34.52	51	886	1200	9.0	6.71			
	40.50	43	886	1200	7.7	5.72			
	48.48	36	886	1200	6.4	4.78			
	57.20	31	886	1200	5.4	4.05			
	68.47	26	886	1200	4.5	3.38			
403	74.67	23	886	1200	4.3	3.17	1.0	140 56	
	86.31	20	886	1200	3.7	2.74			
	101.27	17	886	1200	3.1	2.34			
	108.91	16	886	1200	2.9	2.17			
	125.89	14	886	1200	2.5	1.88			
	138.65	13	886	1200	2.3	1.71			
	147.71	12	886	1200	2.1	1.60			
	160.26	11	886	1200	2.0	1.48			
	170.24	10	886	1200	1.9	1.39			
	188.04	9	886	1200	1.7	1.26			
	203.77	9	886	1200	1.6	1.16			
	213.38	8	886	1200	1.5	1.11			
	250.36	7	886	1200	1.3	0.94			
	265.04	7	886	1200	1.2	0.89			
	306.34	6	886	1200	1.0	0.77			
	359.44	5	886	1200	0.89	0.66			
	430.24	4	886	1200	0.74	0.55			





RFV	i	n ₁ = 1750 min ⁻¹						FS'	
		n ₂ min ⁻¹	Ft·lb	T ₂ Nm	Hp	P ₁ kW	NEMA		
502	6.03	290	738	1000	42.9	32.02	1.0	280 250 210 180 140	
	7.06	248	801	1085	39.8	29.65			
	8.24	212	888	1203	37.7	28.14			
	9.66	181	1016	1377	36.9	27.52			
	11.54	152	1104	1496	33.6	25.02			
	12.73	137	1127	1527	31.0	23.14			
	13.55	129	992	1344	25.7	19.14		250 210 180 140	
	16.19	108	1178	1596	25.5	19.01			
	17.87	98	1292	1750	25.3	18.89			
	21.25	82	1525	2067	25.2	18.76			
	23.45	75	1627	2205	24.3	18.14			
	26.43	66	1632	2211	21.6	16.14			210 180 140
	29.12	60	1547	2096	18.6	13.88			
	32.14	54	1692	2293	18.5	13.76			
	37.14	47	1635	2215	15.4	11.51			
	39.46	44	1511	2047	13.4	10.01			
	43.56	40	1563	2118	12.6	9.38			
	52.16	34	1497	2029	10.1	7.51			
	57.57	30	1515	2053	9.2	6.88			
	73.67	24	1269	1720	6.0	4.50			
	81.31	22	1362	1845	5.9	4.38			
503	79.95	22	1624	2200	7.3	5.42	1.0	180 140	
	95.52	18	1624	2200	6.1	4.54			
	105.43	17	1624	2200	5.5	4.11			
	118.26	15	1624	2200	4.9	3.67			
	134.39	13	1624	2200	4.3	3.23			
	141.30	12	1624	2200	4.1	3.07			
	155.95	11	1624	2200	3.7	2.78			
	160.57	11	1624	2200	3.6	2.70			
	177.23	10	1624	2200	3.3	2.45			
	184.38	9	1624	2200	3.2	2.35			
	194.88	9	1624	2200	3.0	2.22			
	203.50	9	1624	2200	2.9	2.13			
	232.84	8	1624	2200	2.5	1.86			
	257.57	7	1624	2200	2.3	1.68			
	307.74	6	1624	2200	1.9	1.41			
	339.66	5	1624	2200	1.7	1.28			



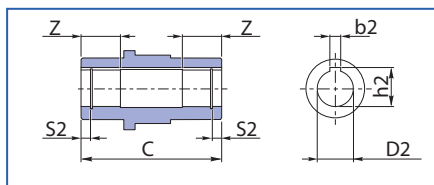
5.9 Dimensiones



5.9 Dimensions

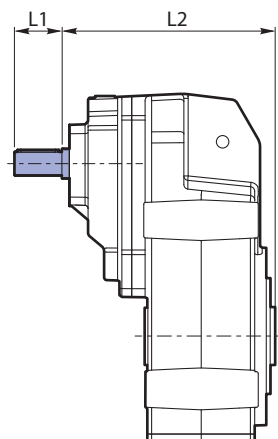
5.9 Dimensiones

Output shaft / Eje de salida

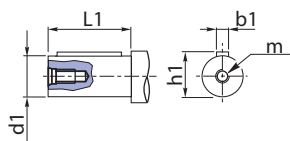


RFV...H...		b2	C	D2	h2	S2	Z
252	inch	0.250	3.957	1"	1.114	0.283	1.102
	[mm]	[6.35]	[100.5]	[25.4]	[28.3]	[7.2]	[28]
253	inch	0.250	3.957	1"	1.114	0.283	1.102
	[mm]	[6.35]	[100.5]	[25.4]	[28.3]	[7.2]	[28]
302	inch	0.250	4.724	1 1/4"	1.367	0.303	1.220
	[mm]	[6.35]	[120]	[31.75]	[34.7]	[7.7]	[31]
303	inch	0.250	4.724	1 1/4"	1.367	0.303	1.220
	[mm]	[6.35]	[120]	[31.75]	[34.7]	[7.7]	[31]
352	inch	0.312	4.921	1 3/8"	1.518	0.331	1.378
	[mm]	[7.92]	[125]	[34.925]	[38.55]	[8.4]	[35]
353	inch	0.312	4.921	1 3/8"	1.518	0.331	1.378
	[mm]	[7.92]	[125]	[34.925]	[38.55]	[8.4]	[35]
402	inch	0.375	5.669	1 1/2"	1.669	0.398	1.378
	[mm]	[9.53]	[144]	[38.1]	[42.39]	[10.1]	[35]
403	inch	0.375	5.669	1 1/2"	1.669	0.398	1.378
	[mm]	[9.53]	[144]	[38.1]	[42.39]	[10.1]	[35]
502	inch	0.500	6.417	2"	2.223	0.425	1.575
	[mm]	[12.70]	[163]	[50.8]	[56.46]	[10.8]	[40]
503	inch	0.500	6.417	2"	2.223	0.425	1.575
	[mm]	[12.70]	[163]	[50.8]	[56.46]	[10.8]	[40]

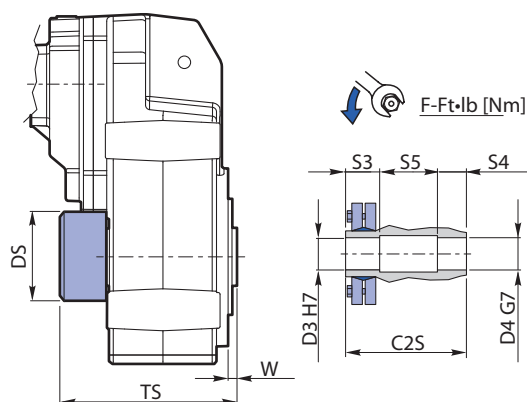
RFV... H...FV



Input shaft / Eje de entrada

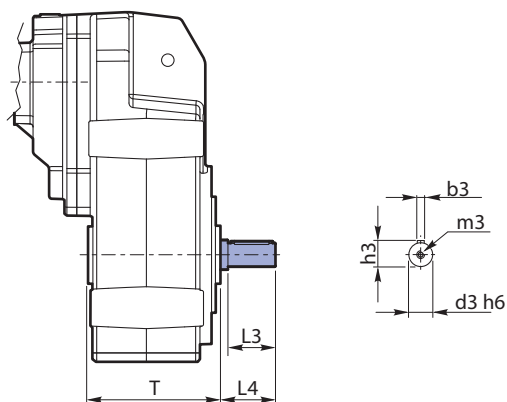


RFV...H...		b1	d1 h6	L1	L2	h1	m
252	inch	0.187	3/4"	1.575	6.508	0.832	5/16-18 x 0.709
	[mm]	[4.75]	[19.05]	[40]	[165.3]	[21.1]	
253	inch	0.187	5/8"	1.575	6.390	0.704	1/4-20 x 0.630
	[mm]	[4.75]	[15.88]	[40]	[162.3]	[17.9]	
302	inch	0.187	3/4"	1.575	6.862	0.832	5/16-18 x 0.709
	[mm]	[4.75]	[19.05]	[40]	[174.3]	[21.1]	
303	inch	0.187	5/8"	1.575	6.783	0.704	1/4-20 x 0.630
	[mm]	[4.75]	[15.88]	[40]	[172.3]	[17.9]	
352	inch	0.250-0.187	1"- 3/4"	1.969-1.575	9.047-8.193	1.109-0.832	5/16-18 x 0.709
	[mm]	[6.35-4.75]	[25.4 - 19.05]	[50-40]	[229.8/208]	[28.2-21.1]	
353	inch	0.187	3/4"	1.575	8.764	0.832	5/16-18 x 0.709
	[mm]	[4.75]	[19.05]	[40]	[222.6]	[21.1]	
402	inch	0.250-0.25	1 1/8" - 1"	2.362-1.969	10.339-9.705	1.236-1.109	5/16-18 x 0.709
	[mm]	[6.35-6.35]	[28.575-25.4]	[60-50]	[262.6-246.5]	[31.4-28.2]	
403	inch	0.187	3/4"	1.575	9.677	0.832	5/16-18 x 0.709
	[mm]	[4.75]	[19.05]	[40]	[245.8]	[21.1]	
502	inch	0.250-0.375	1 1/8" - 1 1/2"	2.362-3.150	12.854-11.421	1.236-1.664	5/16-18 x 0.709 - 3/8-16 x 0.906
	[mm]	[6.35-9.525]	[28.575-38.1]	[60-80]	[326.5-290]	[31.4-42.3]	
503	inch	0.250	1"	1.969	11.614	1.109	5/16-18 x 0.709
	[mm]	[6.35]	[25.4]	[50]	[295]	[28.2]	


5.9 Dimensions
5.9 Dimensiones
RFV ... S...


RFV...S...		TS	DS	C2S	D3 H7	D4 G7	W	S3	S5	S4
252	inch	5.906	2.953	5.512	0.984	1.063	0.177	1.339	2.756	1.417
	[mm]	[150]	[75]	[140]	[25]	[27]	[4.5]	[34]	[70]	[36]
253	inch	5.906	2.953	5.512	0.984	1.063	0.177	1.339	2.756	1.417
	[mm]	[150]	[75]	[140]	[25]	[27]	[4.5]	[34]	[70]	[36]
302	inch	6.772	3.386	6.378	1.181	1.260	0.197	1.496	1.339	1.575
	[mm]	[172]	[86]	[162]	[30]	[32]	[5]	[38]	[34]	[40]
303	inch	6.772	3.386	6.378	1.181	1.260	0.197	1.496	3.307	1.575
	[mm]	[172]	[86]	[162]	[30]	[32]	[5]	[38]	[34]	[40]
352	inch	6.575	3.701	6.181	1.417	1.496	0.256	1.654	2.874	1.654
	[mm]	[167]	[94]	[157]	[36]	[38]	[6.5]	[42]	[73]	[42]
353	inch	6.575	3.701	6.181	1.417	1.496	0.256	1.654	2.874	1.654
	[mm]	[167]	[94]	[157]	[36]	[38]	[6.5]	[42]	[73]	[42]
402	inch	7.441	4.134	7.047	1.654	1.732	0.295	1.909	3.228	1.909
	[mm]	[189]	[105]	[179]	[42]	[44]	[7.5]	[48.5]	[82]	[48.5]
403	inch	7.441	4.134	7.047	1.654	1.732	0.295	1.909	3.228	1.909
	[mm]	[189]	[105]	[179]	[42]	[44]	[7.5]	[48.5]	[82]	[48.5]
502	inch	8.465	4.921	7.992	2.047	2.126	0.335	2.441	3.583	1.969
	[mm]	[215]	[125]	[203]	[52]	[54]	[8.5]	[62]	[91]	[50]
503	inch	8.465	4.921	7.992	2.047	2.126	0.335	2.441	3.583	2.047
	[mm]	[215]	[125]	[203]	[52]	[54]	[8.5]	[62]	[91]	[50]

RFV...S...	252 253	302 303	352 353	402 403	502 503
F	Ft·lb [Nm]	6.3 [8.5]	10.7 [14.5]	10.7 [14.5]	10.7 [14.5]

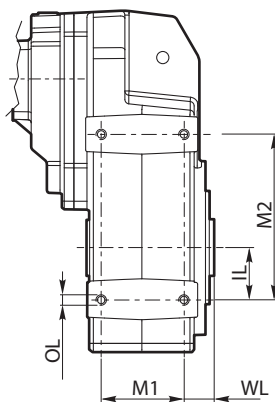
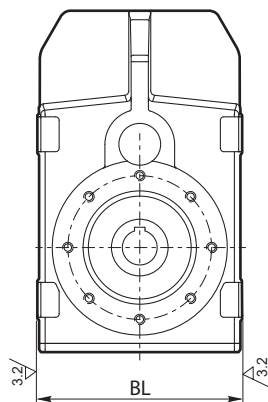
RFV 252 R...


RFV...R...	b3	h3	d3 H6	L3	L4	m3	T
252	inch [mm]	0.250 [6.35]	1.109 [28.17]	1" [25.4]	1.772 [45]	3/8-16 x 0.87 [76.5]	3.957 [100.5]
253	inch [mm]	0.250 [6.35]	1.109 [28.17]	1" [25.4]	1.772 [45]	3/8-16 x 0.87 [76.5]	3.957 [100.5]
302	inch [mm]	0.250 [6.35]	1.362 [34.59]	1 1/4" [31.75]	2.362 [60]	1/2-13 x 1.10 [96]	4.724 [120]
303	inch [mm]	0.250 [6.35]	1.362 [34.59]	1 1/4" [31.75]	2.362 [60]	1/2-13 x 1.10 [96]	4.724 [120]
352	inch [mm]	0.3125 [7.94]	1.513 [38.43]	1 3/8" [34.925]	2.362 [60]	1/2-13 x 1.10 [93]	4.921 [125]
353	inch [mm]	0.3125 [7.94]	1.513 [38.43]	1 3/8" [34.925]	2.362 [60]	1/2-13 x 1.10 [93]	4.921 [125]
402	inch [mm]	0.375 [9.525]	1.791 [45.49]	1 5/8" [41.275]	3.150 [80]	5/8-11 x 0.42 [112.5]	5.669 [144]
403	inch [mm]	0.375 [9.525]	1.791 [45.49]	1 5/8" [41.275]	3.150 [80]	5/8-11 x 0.42 [112.5]	5.669 [144]
502	inch [mm]	0.500 [12.7]	2.218 [56.34]	2" [50.8]	3.937 [100]	3/4-10 x 1.65 [146.5]	6.417 [163]
503	inch [mm]	0.500 [12.7]	2.218 [56.34]	2" [50.8]	3.937 [100]	3/4-10 x 1.65 [146.5]	6.417 [163]



Option FL / Opción FL

RFV ... FL



RFV...FL..		BL	M1	OL	WL	M2	IL
252	inch [mm]	6.417 [163]	2.362 [60]	M8x16	0.837 [21.25]	4.528 [115]	1.378 [35]
253	inch [mm]	6.417 [163]	2.362 [60]	M8x16	0.837 [21.25]	4.528 [115]	1.378 [35]
302	inch [mm]	7.126 [181]	2.756 [70]	M10x20	1.043 [26.5]	5.118 [130]	1.575 [40]
303	inch [mm]	7.126 [181]	2.756 [70]	M10x20	1.043 [26.5]	5.118 [130]	1.575 [40]
352	inch [mm]	7.992 [203]	3.150 [80]	M12x22	1.181 [30]	5.787 [147]	1.772 [45]
353	inch [mm]	7.992 [203]	3.150 [80]	M12x22	1.181 [30]	5.787 [147]	1.772 [45]
402	inch [mm]	9.252 [235]	3.740 [95]	M12x22	1.280 [32.5]	7.480 [190]	2.362 [60]
403	inch [mm]	9.252 [235]	3.740 [95]	M12x22	1.280 [32.5]	7.480 [190]	2.362 [60]
502	inch [mm]	10.748 [273]	4.331 [110]	M14x26	1.378 [35]	9.449 [240]	2.756 [70]
503	inch [mm]	10.748 [273]	4.331 [110]	M14x26	1.378 [35]	9.449 [240]	2.756 [70]

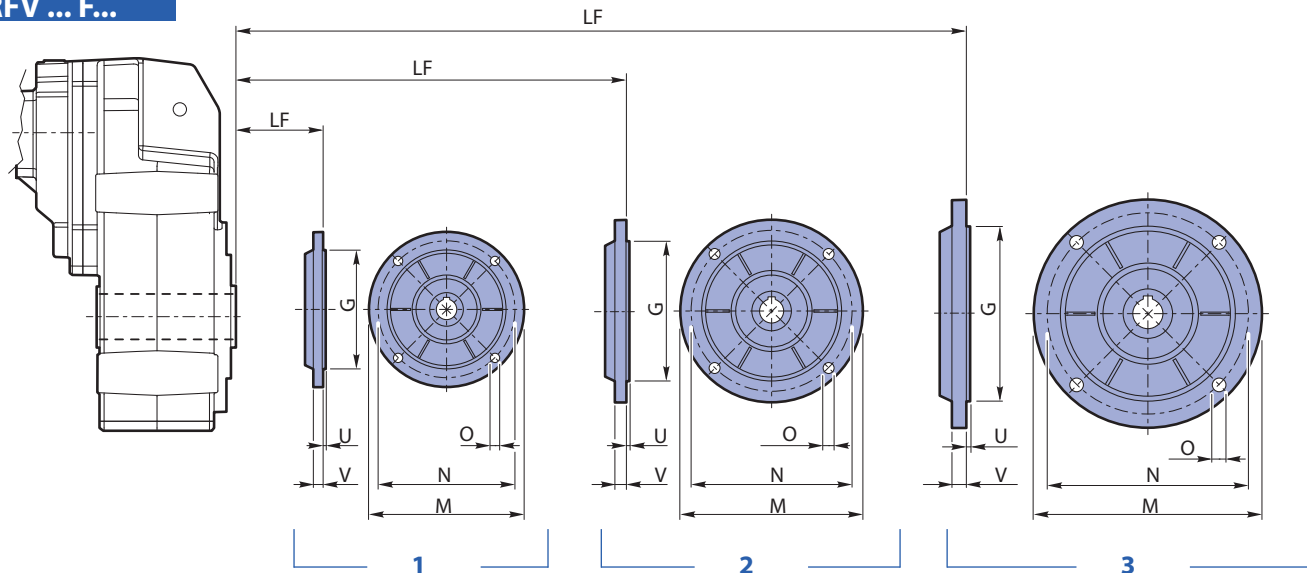


5.9 Dimensions

5.9 Dimensiones

Output flange / Brida de salida

RFV ... F...



RFV		1							2							3						
		G h8	L	M	N	O	U	V	G h8	L	M	N	O	U	V	G h8	L	M	N	O	U	V
252		F 160							F 200							F 250						
	inch [mm]	4.331 [110]	1.240 [31.5]	6.299 [160]	5.118 [130]	0.354 [9]	0.118 [3]	0.472 [12]	5.118 [130]	1.240 [31.5]	7.874 [200]	6.496 [165]	0.433 [11]	0.138 [3.5]	0.472 [12]	7.087 [180]	1.240 [31.5]	9.843 [250]	8.465 [215]	0.551 [14]	0.157 [4]	0.551 [14]
253		F 160							F 200							F 250						
	inch [mm]	4.331 [110]	1.240 [31.5]	6.299 [160]	5.118 [130]	0.354 [9]	0.118 [3]	0.472 [12]	5.118 [130]	1.240 [31.5]	7.874 [200]	6.496 [165]	0.433 [11]	0.138 [3.5]	0.472 [12]	7.087 [180]	1.240 [31.5]	9.843 [250]	8.465 [215]	0.551 [14]	0.157 [4]	0.551 [14]
302																						
	inch [mm]	4.331 [110]	1.417 [36]	6.299 [160]	5.118 [130]	0.354 [9]	0.118 [3]	0.472 [12]	5.118 [130]	1.417 [36]	7.874 [200]	6.496 [165]	0.433 [11]	0.138 [3.5]	0.472 [12]	7.087 [180]	1.417 [36]	9.843 [250]	8.465 [215]	0.551 [14]	0.157 [4]	0.551 [14]
303		F 160							F 200							F 250						
	inch [mm]	4.331 [110]	1.417 [36]	6.299 [160]	5.118 [130]	0.354 [9]	0.118 [3]	0.472 [12]	5.118 [130]	1.417 [36]	7.874 [200]	6.496 [165]	0.433 [11]	0.138 [3.5]	0.472 [12]	7.087 [180]	1.417 [36]	9.843 [250]	8.465 [215]	0.551 [14]	0.157 [4]	0.551 [14]
352		F 200							F 250							F 300						
	inch [mm]	5.118 130	1.299 33	7.874 200	6.496 165	0.551 14	0.157 4	0.551 14	7.087 180	1.299 33	9.843 250	8.465 215	0.551 14	0.157 4	0.551 14	9.055 230	1.299 33	11.811 300	10.433 265	0.551 14	0.157 4	0.551 14
353		F 200							F 250							F 300						
	inch [mm]	5.118 [130]	1.299 [33]	7.874 [200]	6.496 [165]	0.551 [14]	0.157 [4]	0.551 [14]	7.087 [180]	1.299 [33]	9.843 [250]	8.465 [215]	0.551 [14]	0.157 [4]	0.551 [14]	9.055 [230]	1.299 [33]	11.811 [300]	10.433 [265]	0.551 [14]	0.157 [4]	0.551 [14]
402		F 300							F 350							-						
	inch [mm]	9.055 [230]	1.280 [32.5]	11.811 [300]	10.433 [265]	0.551 [14]	0.197 [5]	0.669 [17]	9.843 [250]	1.280 [32.5]	13.780 [350]	11.811 [300]	0.709 [18]	0.197 [5]	0.669 [17]				-			
403		F 300							F 350							-						
	inch [mm]	9.055 [230]	1.280 [32.5]	11.811 [300]	10.433 [265]	0.551 [14]	0.197 [5]	0.669 [17]	9.843 [250]	1.280 [32.5]	13.780 [350]	11.811 [300]	0.709 [18]	0.197 [5]	0.669 [17]				-			
502		F 300							F 350							-						
	inch [mm]	9.055 [230]	1.831 [46.5]	11.811 [300]	10.433 [265]	0.551 [14]	0.197 [5]	0.709 [18]	9.843 [250]	1.831 [46.5]	13.780 [350]	11.811 [300]	0.709 [18]	0.197 [5]	0.709 [18]				-			
503		F 300							F 350							-						
	inch [mm]	9.055 [230]	1.831 [46.5]	11.811 [300]	10.433 [265]	0.551 [14]	0.197 [5]	0.709 [18]	9.843 [250]	1.831 [46.5]	13.780 [350]	11.811 [300]	0.709 [18]	0.197 [5]	0.709 [18]				-			



Anti-vibration kit

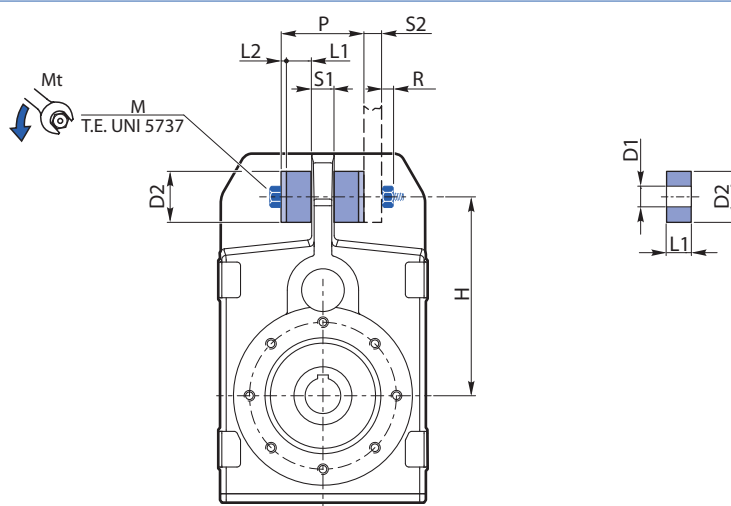
Kit antivibraciones

The RFV series shaft-mounted reducers can be equipped, on request, with an anti-vibration kit that includes the components required for mounting the reducer (reaction arm excluded).

The dimensions are shown in the table below.

Los reductores pendulares de la serie RFV pueden equiparse bajo pedido con un kit antivibrante, que incluye los componentes necesarios para la fijación pendular (excluyendo el brazo de reacción).

Las dimensiones se indican en la tabla siguiente.



RFV		D1	D2	H	L1	L2	M	P	R	S1	S2 (max)	Mt
252 253	inch	0.433	1.181	5.512	0.591	0.098	M10x80	2.165	0.484	0.787	0.394	7 Ft•lb
	[mm]	[11]	[30]	[140]	[15]	[2.5]		[55]	[12.3]	[20]	[10]	10 Nm
302 303	inch	0.433	1.181	6.299	0.591	0.098	M10x80	2.559	0.583	0.787	0.945	15 Ft•lb
	[mm]	[11]	[30]	[160]	[15]	[2.5]		[65]	[14.8]	[20]	[24]	20 Nm
352 353	inch	0.492	1.575	6.693	0.787	0.098	M12x100	2.165	0.484	0.787	0.394	7 Ft•lb
	[mm]	[12.5]	[40]	[170]	[20]	[2.5]		[55]	[12.3]	[20]	[10]	10 Nm
402 403	inch	0.492	1.575	8.583	0.787	0.098	M12x100	2.559	0.583	0.787	0.787	15 Ft•lb
	[mm]	[12.5]	[40]	[218]	[20]	[2.5]		[65]	[14.8]	[20]	[20]	20 Nm
502 503	inch	0.827	2.362	10.945	1.181	0.197	M20x160	3.543	0.906	0.787	1.850	37 Ft•lb
	[mm]	[21]	[60]	[278]	[30]	[5]		[90]	[23]	[20]	[47]	50 Nm



Weights

Pesos

RCV	NEMA	Structural shape / Forma constructiva	
		P	NF
RCV-CV 141	56	5.7 [2.6]	6.2 [2.8]
RCV-CV 191	56 - 140	8.6 [3.9]	9.7 [4.4]
RCV-CV 241	56 - 140	20.7 [9.4]	21.6 [9.8]
RCV-CV 281	140 - 180	39.7 [18]	44.1 [20]
RCV-CV 381	140 - 180 - 210	59.5 [27]	67.2 [30.5]
RCV-CV 162	56	7.1 [3.2]	7.3 [3.3]
RCV-CV 202A	56 - 140	10.4 [4.7]	10.6 [4.8]
RCV-CV 202	56 - 140	19.8 [9]	21.6 [9.8]
RCV-CV 203	56	18.7 [8.5]	19.6 [8.9]
RCV-CV 252A	56 - 140	15.2 [6.9]	15.9 [7.2]
RCV-CV 253A	56	15.0 [6.8]	15.4 [7]
RCV-CV 252	56 - 140	30.4 [13.8]	32.2 [14.6]
RCV-CV 253	56	26.9 [12.2]	29.1 [13.2]
RCV-CV 302A	56 - 140	27.6 [12.5]	27.6 [12.5]
RCV-CV 303A	56 - 140	27.6 [12.5]	27.6 [12.5]
RCV-CV 302	140 - 180	54.0 [24.5]	57.8 [26.2]
RCV-CV 303	56 - 140	51.8 [23.5]	55.6 [25.2]
RCV-CV 352	140 - 180	56.2 [25.5]	60.0 [27.2]
RCV-CV 353	56 - 140	54.0 [24.5]	57.8 [26.2]
RCV-CV 452	140 - 180 - 210	82.7 [37.5]	86.0 [39]
RCV-CV 453	140 - 180	82.7 [37.5]	86.0 [39]
RCV-CV 552	250-280	155.6 [70.6]	149.0 [67.6]
RCV-CV 552	180-210	138.9 [63]	132.3 [60]
RCV-CV 553	140 - 180 - 210	147.7 [67]	141.1 [64]
RCV-CV 582	250 - 280	216.1 [98]	218.3 [99]
RCV-CV 582	180 - 210	198.4 [90]	200.6 [91]
RCV-CV 583	140 - 180 - 210	207.2 [94]	209.4 [95]
RCV-CV 602	280	249.1 [113]	269.0 [122]
RCV-CV 602	180-210-250	244.7 [111]	264.6 [120]
RCV-CV 603	180-210-250	264.6 [120]	284.4 [129]

RFV	NEMA	Structural shape / Forma constructiva	
		H	H+F
RFV 252	56 - 140	23.1 [10.5]	26.5 [12]
RFV 253	56	22.0 [10]	25.4 [11.5]
RFV 302	56 - 140	34.2 [15.5]	37.5 [17]
RFV 303	56	33.1 [15]	36.4 [16.5]
RFV 352	56-140-180	70.5 [32]	86.0 [39]
RFV 353	56 - 140	70.5 [32]	86.0 [39]
RFV 402	140-180-210	104.7 [47.5]	129.0 [58.5]
RFV 403	56 - 140	110.2 [50]	134.5 [61]
RFV 502	250-280	180.8 [82]	207.2 [94]
RFV 502	140-180-210	162.0 [73.5]	188.5 [85.5]
RFV 503	140-180	155.4 [70.5]	181.9 [82.5]

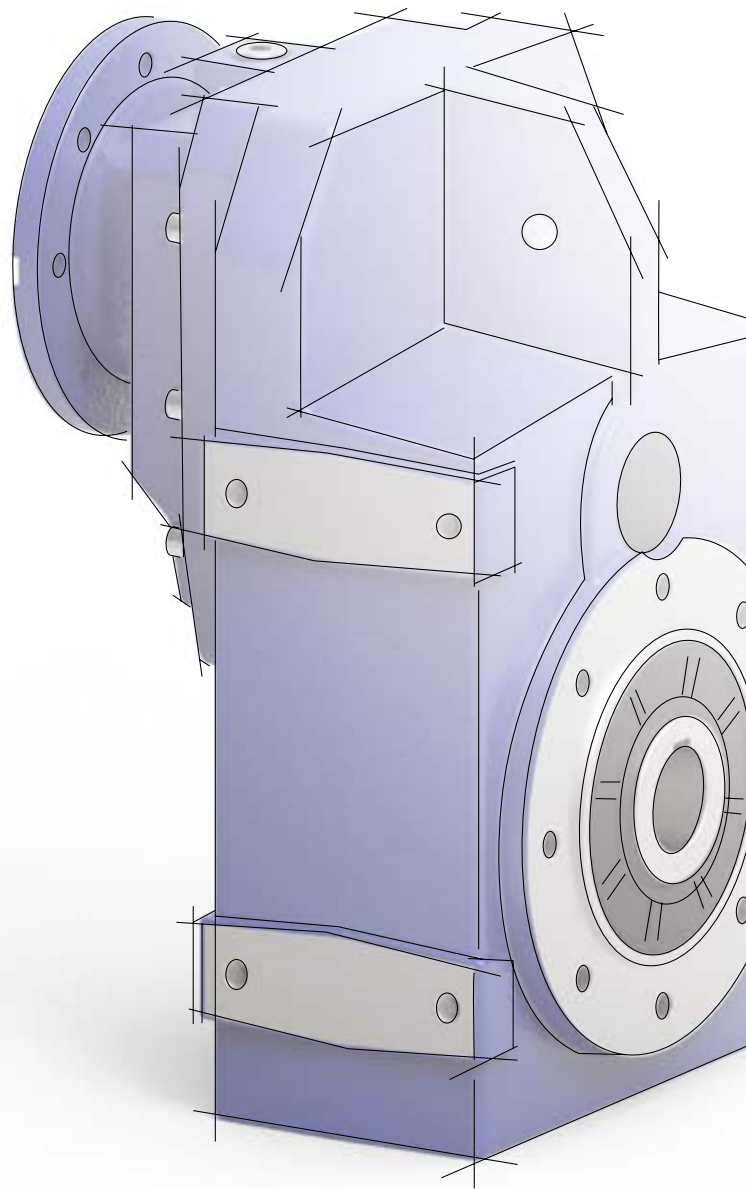
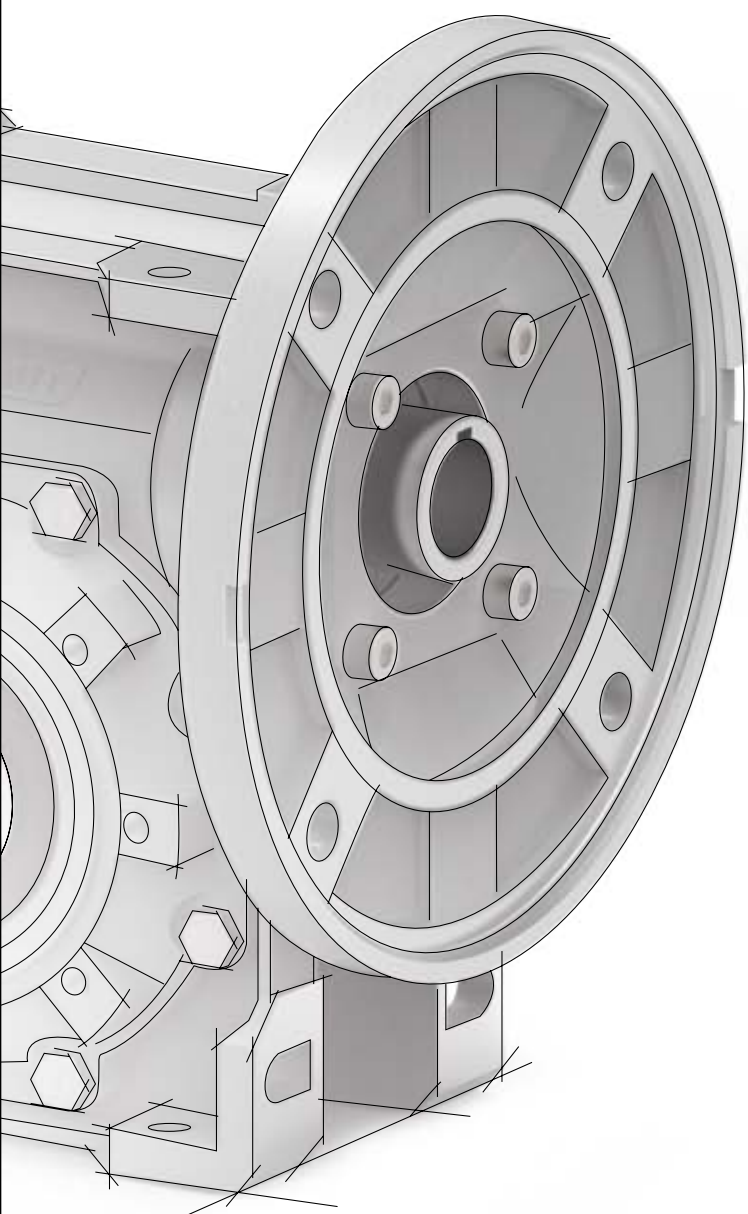
Weight expressed in lb [kg] / Pesos expresada en lb [kg]

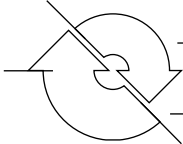


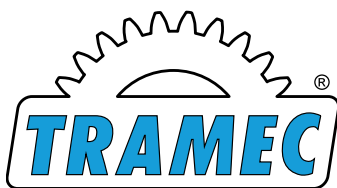
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